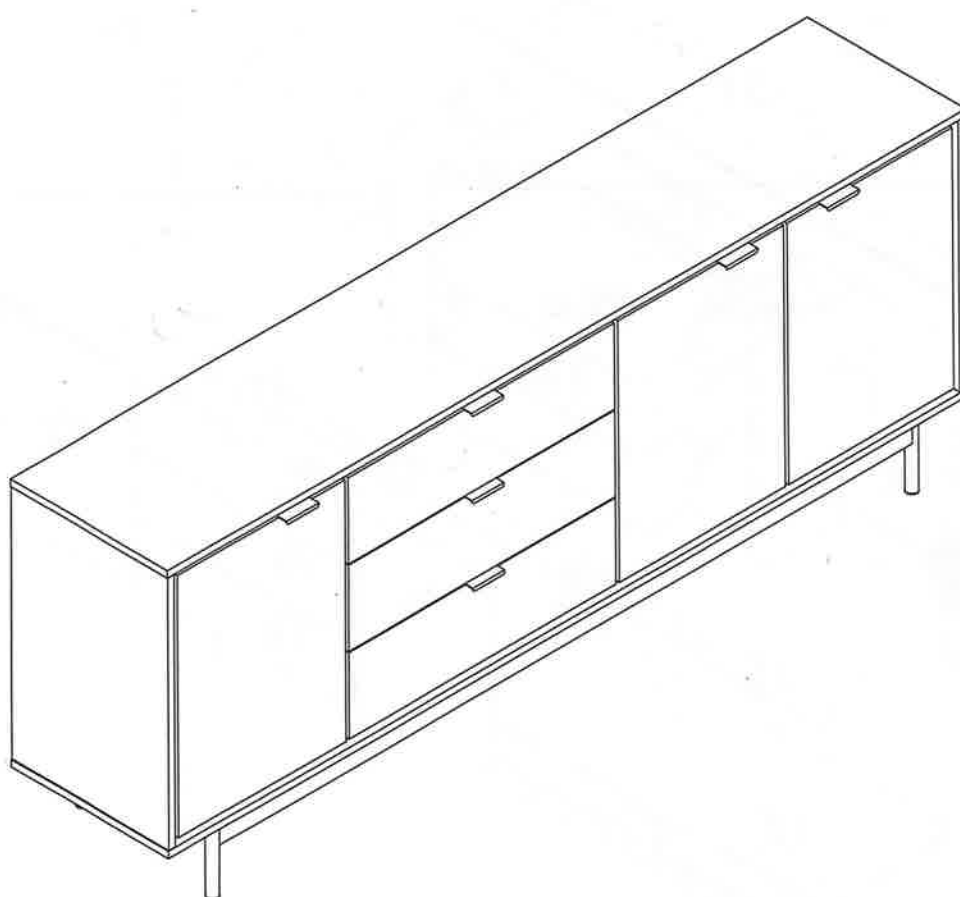
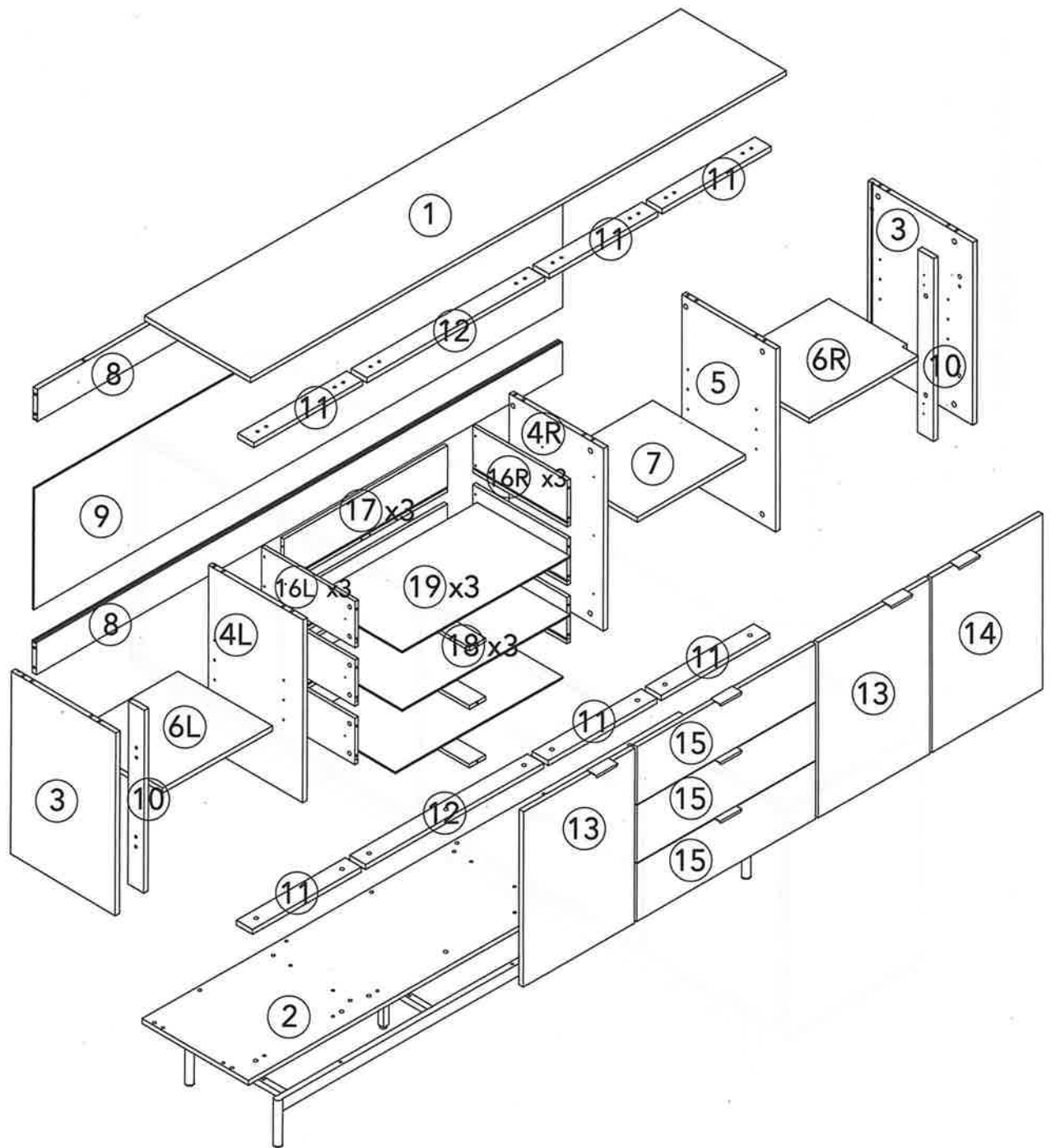
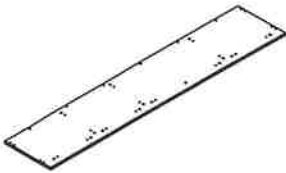
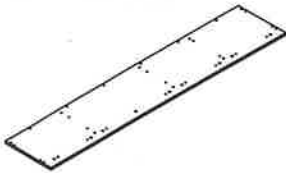
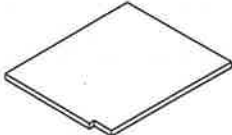
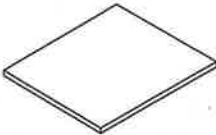
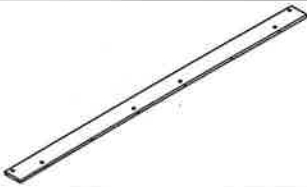
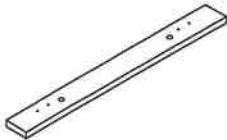
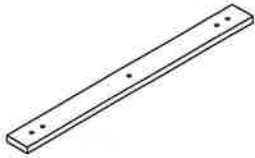
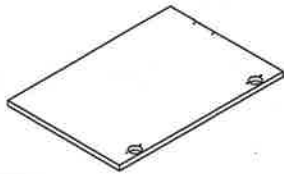
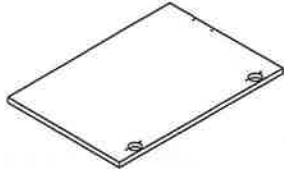
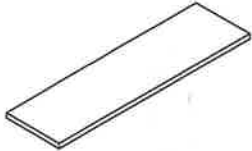
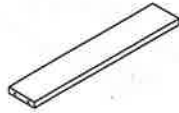
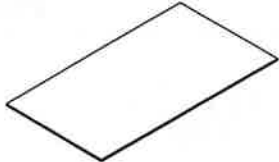


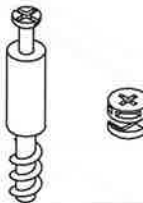
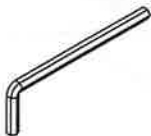
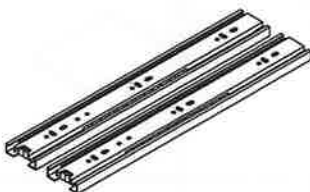
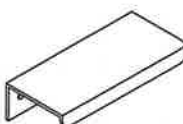
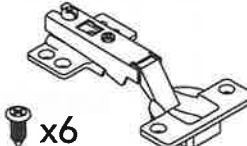
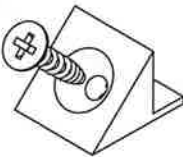
INSTRUCTION MANUAL



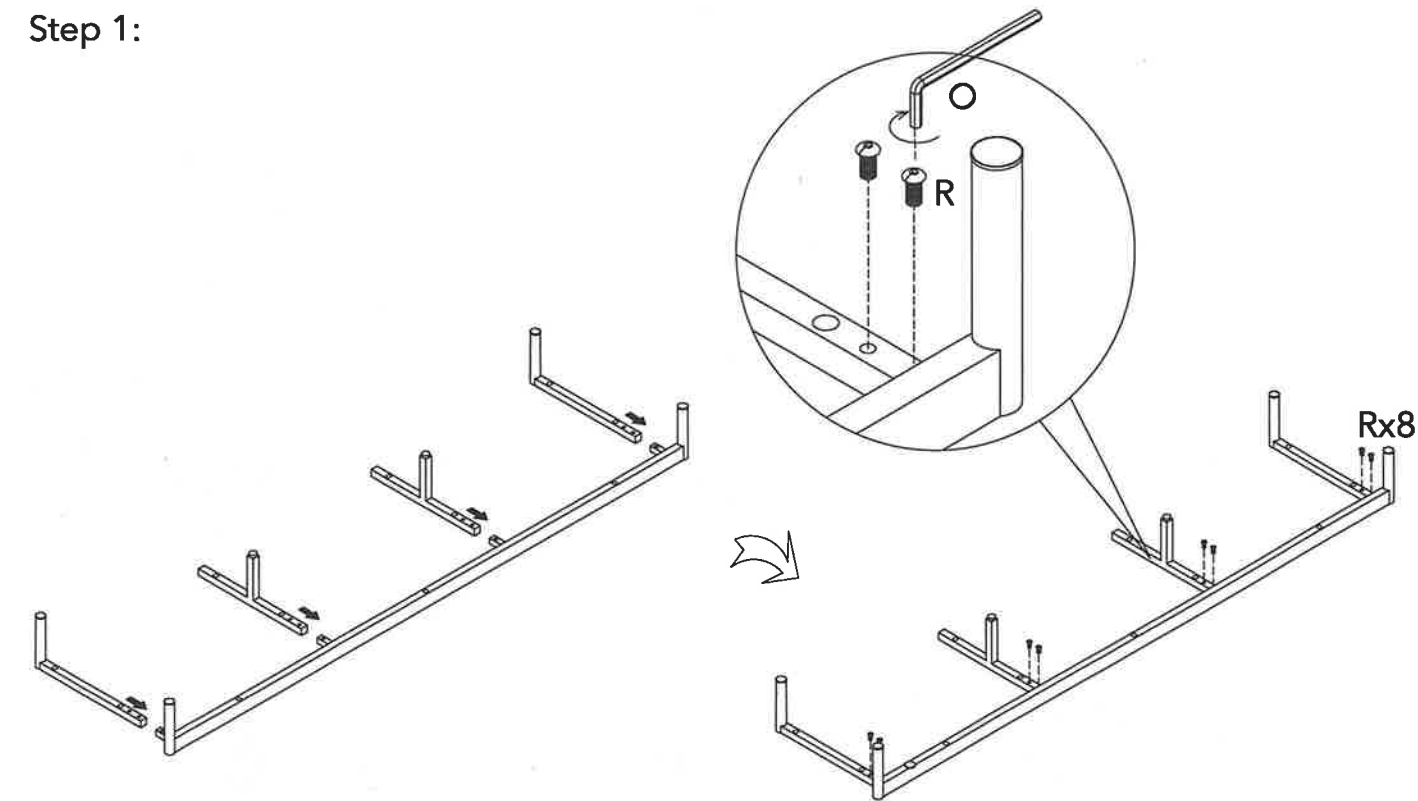


Ref	Dimensions(mm)	Visual	Qty
1	2000x396x16		1
2	2000x396x16		1
3	590x395x16		2
4	590x352x16		2
5	590x352x16		1
6	423x350x16		2
7	407x350x16		1
8	1964x104x16		2
9	1974x392x5		1
10	590x60x16		2

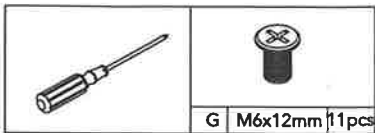
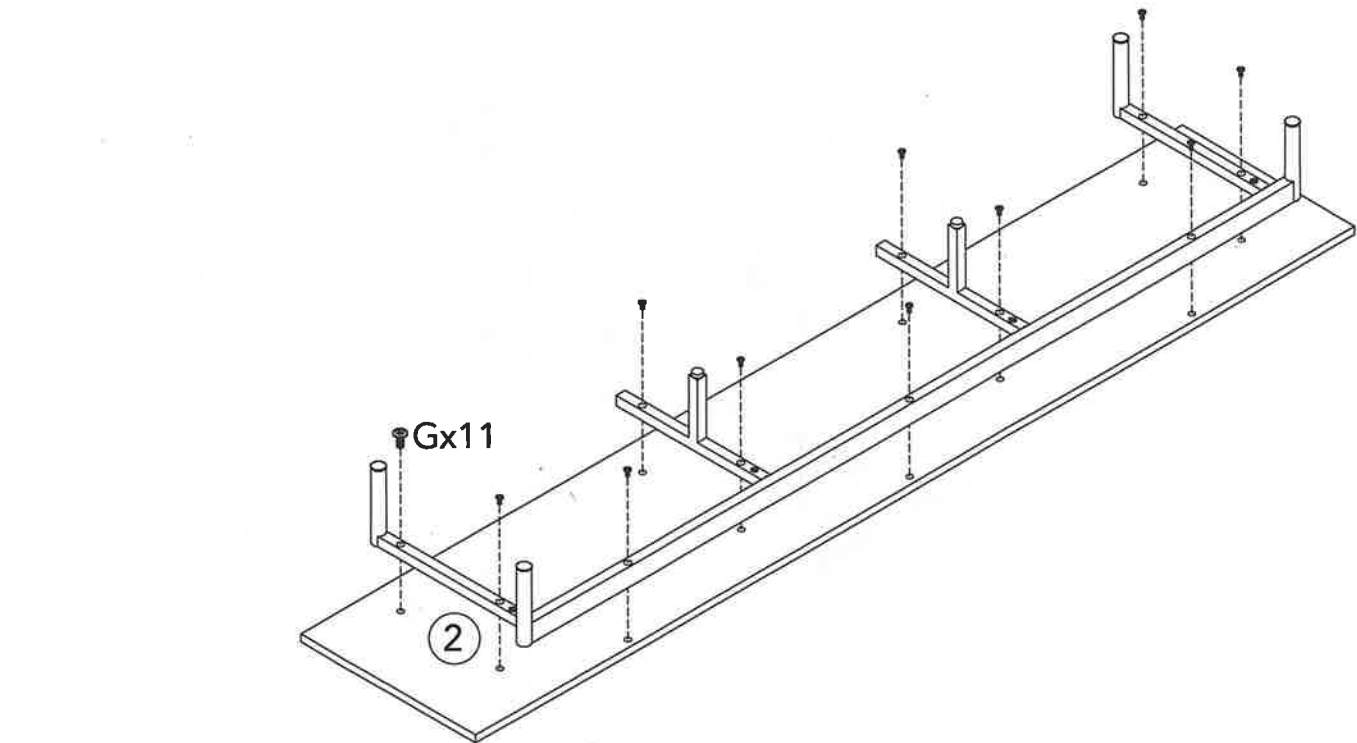
Ref	Dimensions(mm)	Visual	Qty
11	407x60x16		6
12	662x60x16		2
13	566x415x16		2
14	566x415x16		1
15	670x187x16		3
16	350x150x12		6
17	613x150x12		3
18	334x60x12		3
19	623x344x5		3

								
A	M6x40mm	32pcs	B	Ø15x11.5	32pcs	C	Ø8x30	28pcs
								
D	Ø12x10mm	15set	E	M4x14	36pcs	F	M4x30	18pcs
								
O	4#	1pcs	R	M6x16	8pcs	H	M6x20mm	22pcs
								
N	Ø8x20	20pcs	G	M6x12mm	11pcs	K	12"	3set
								
I	M4x14	12pcs	J	L=80	6pcs	Q	/	12pcs
								
P	/	2set	L	/	6set	Z	Ø20	32pcs
								
M	/	8pcs						

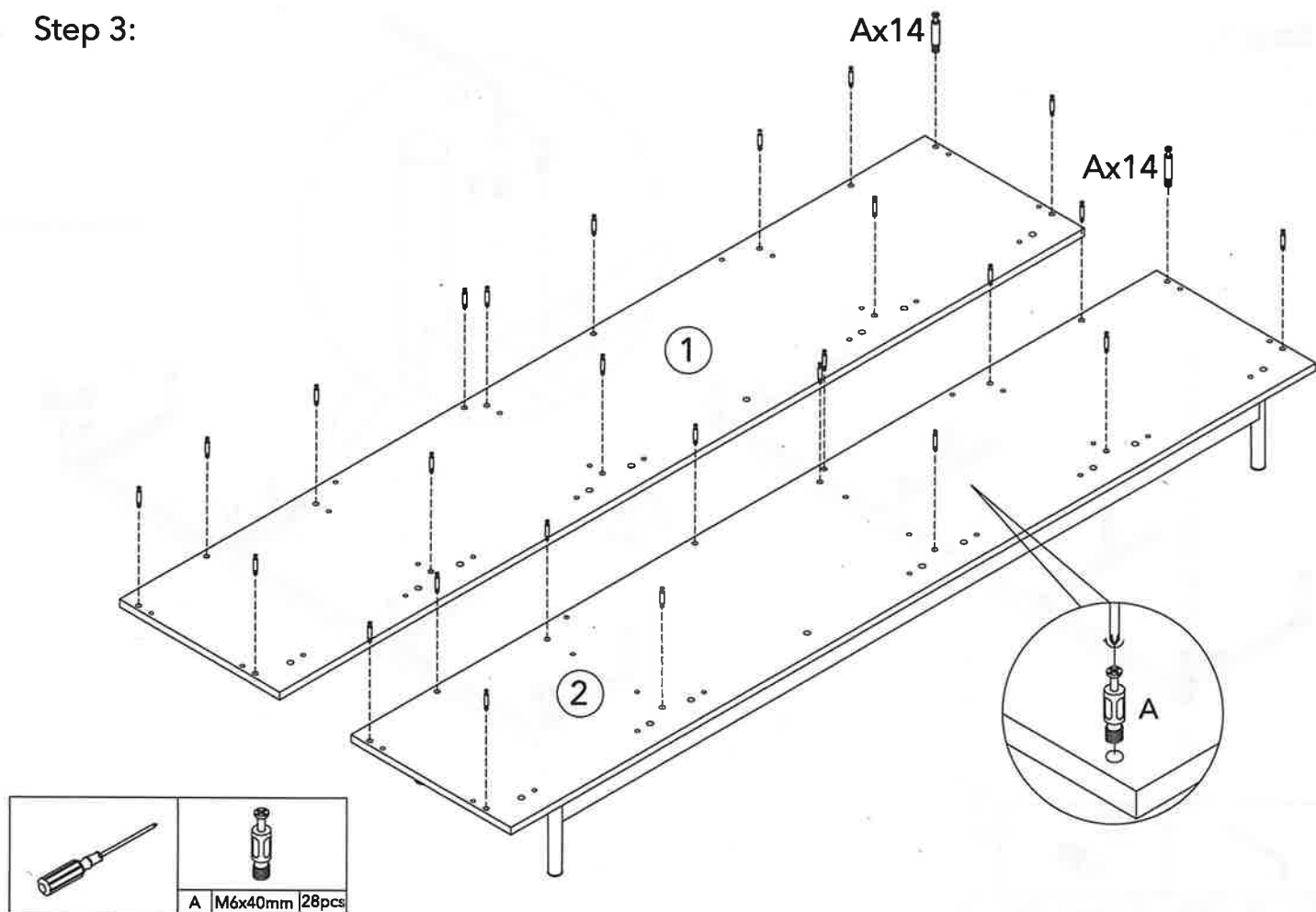
Step 1:



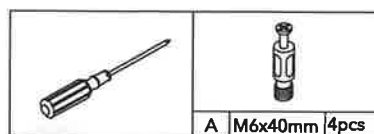
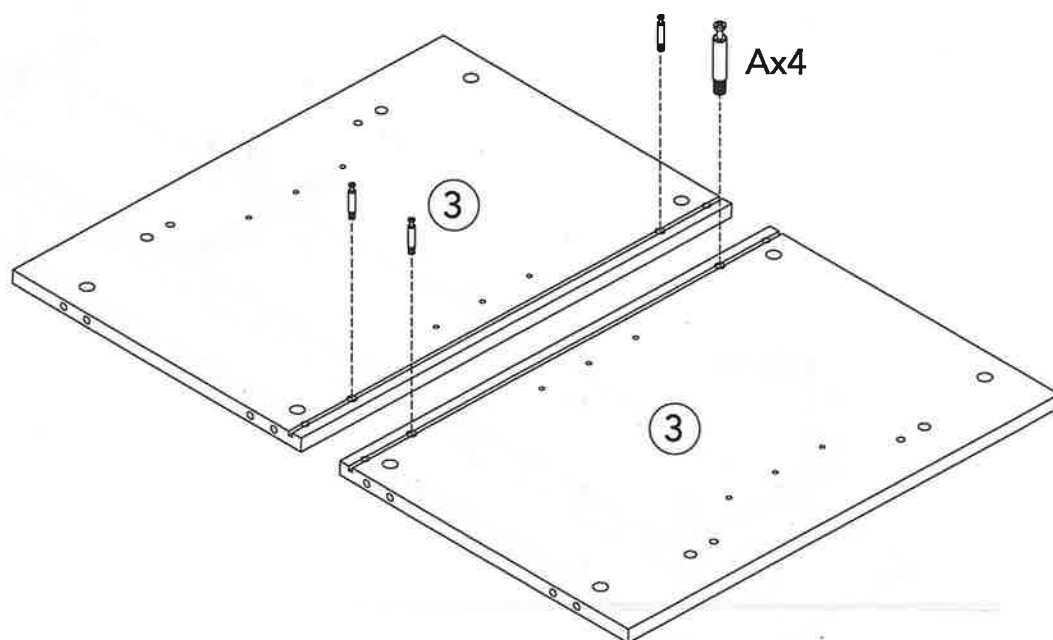
Step 2:



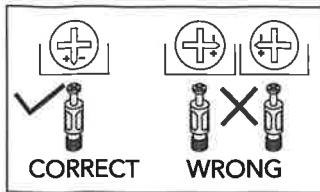
Step 3:



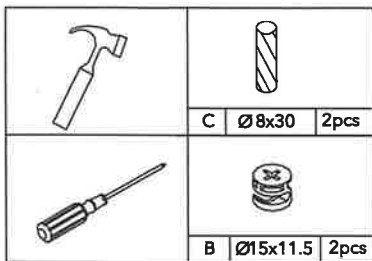
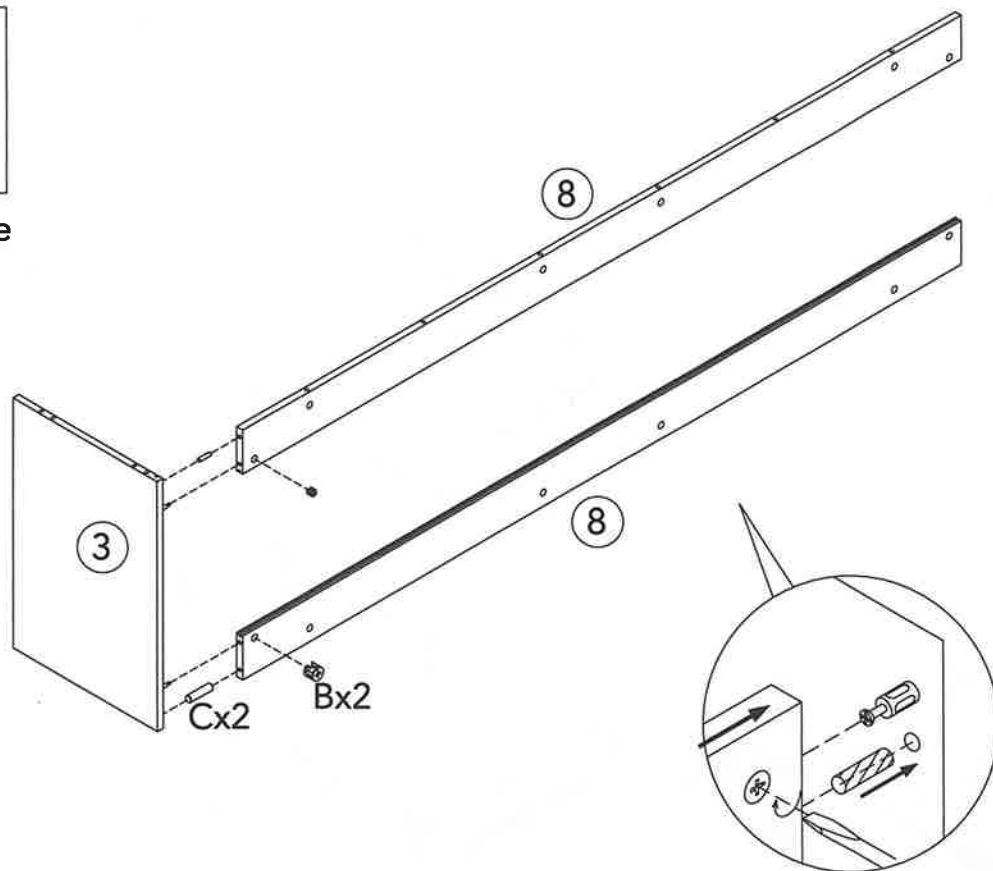
Step 4:



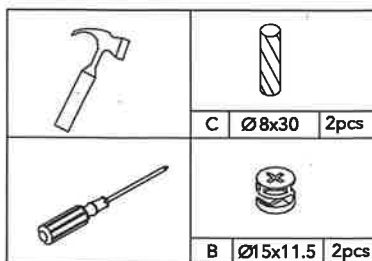
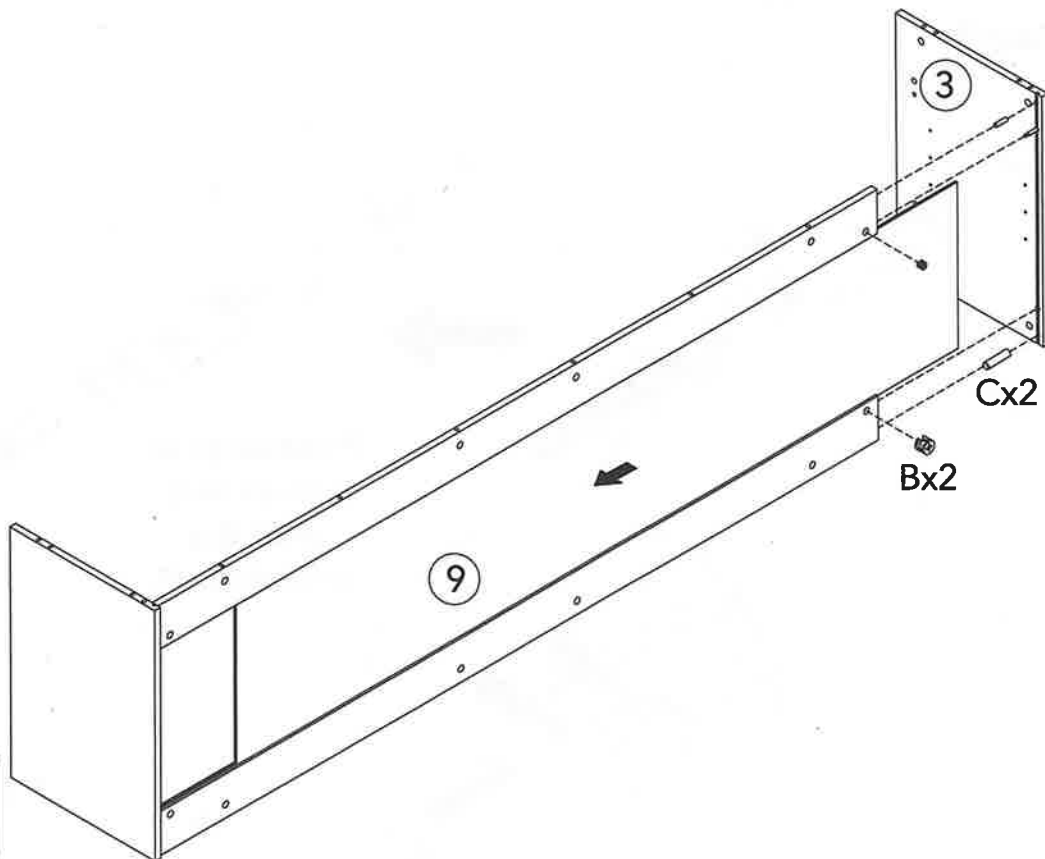
Step 5:



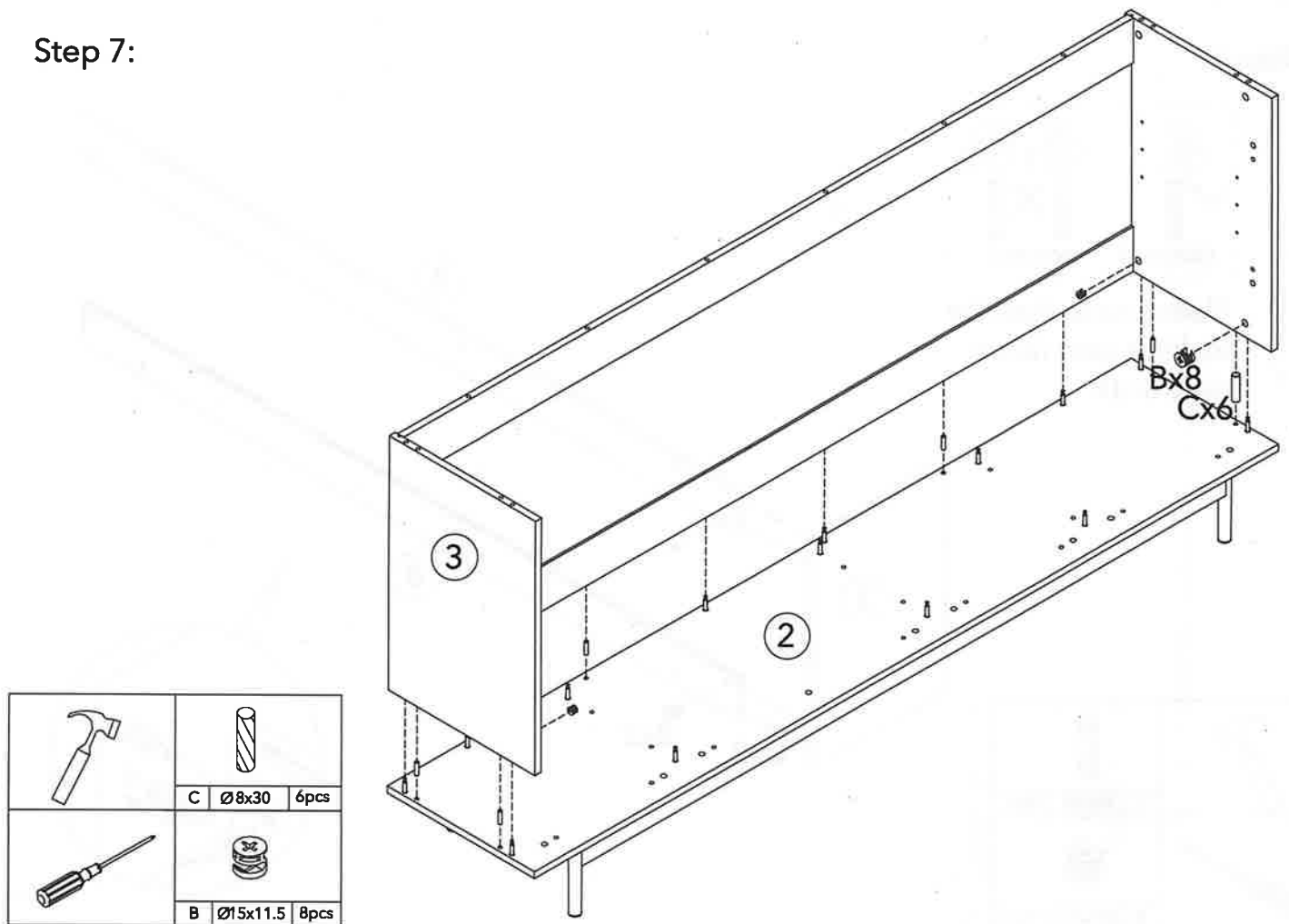
Please note that the locking cam faces outwards



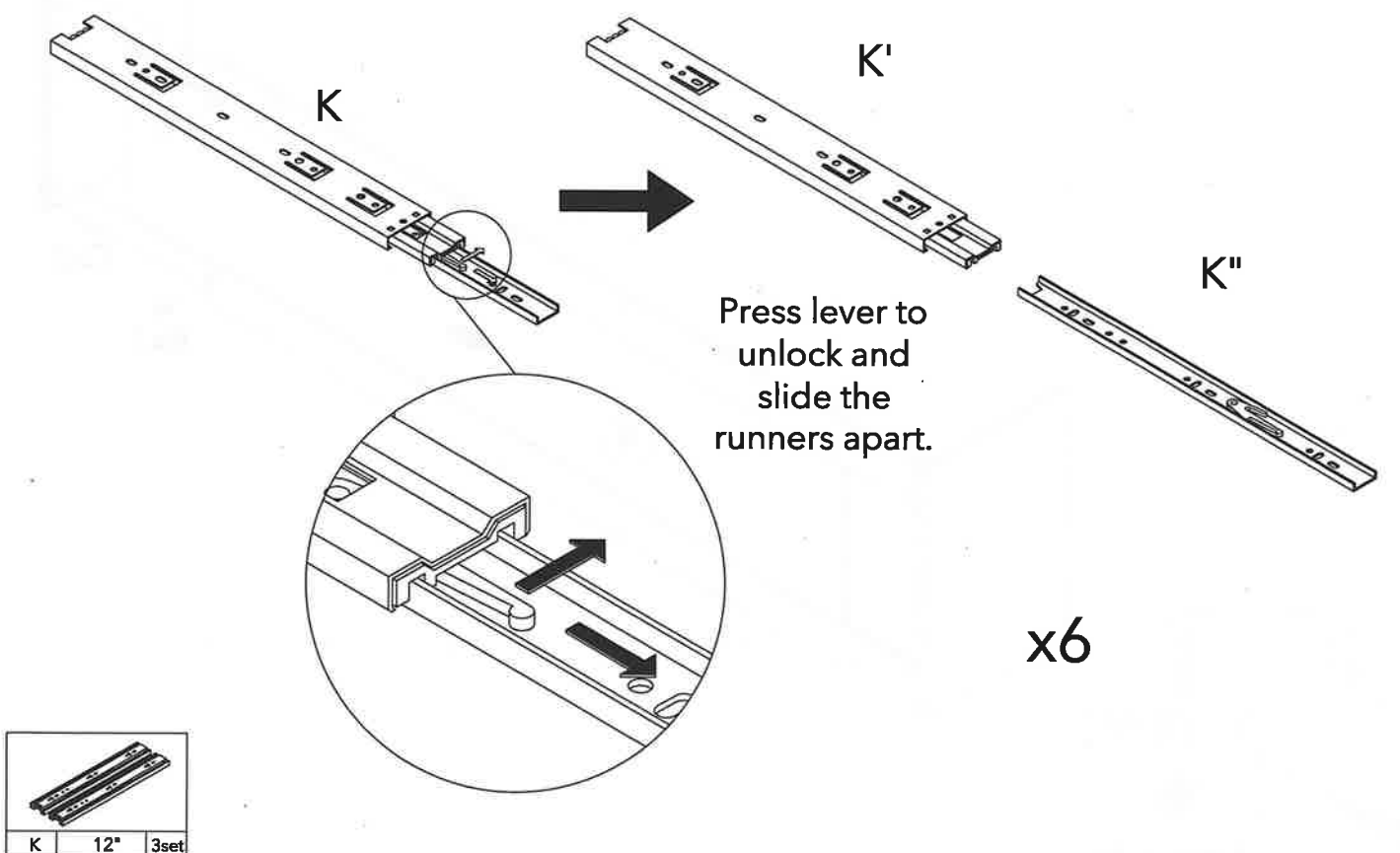
Step 6:



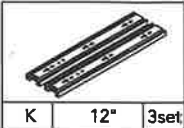
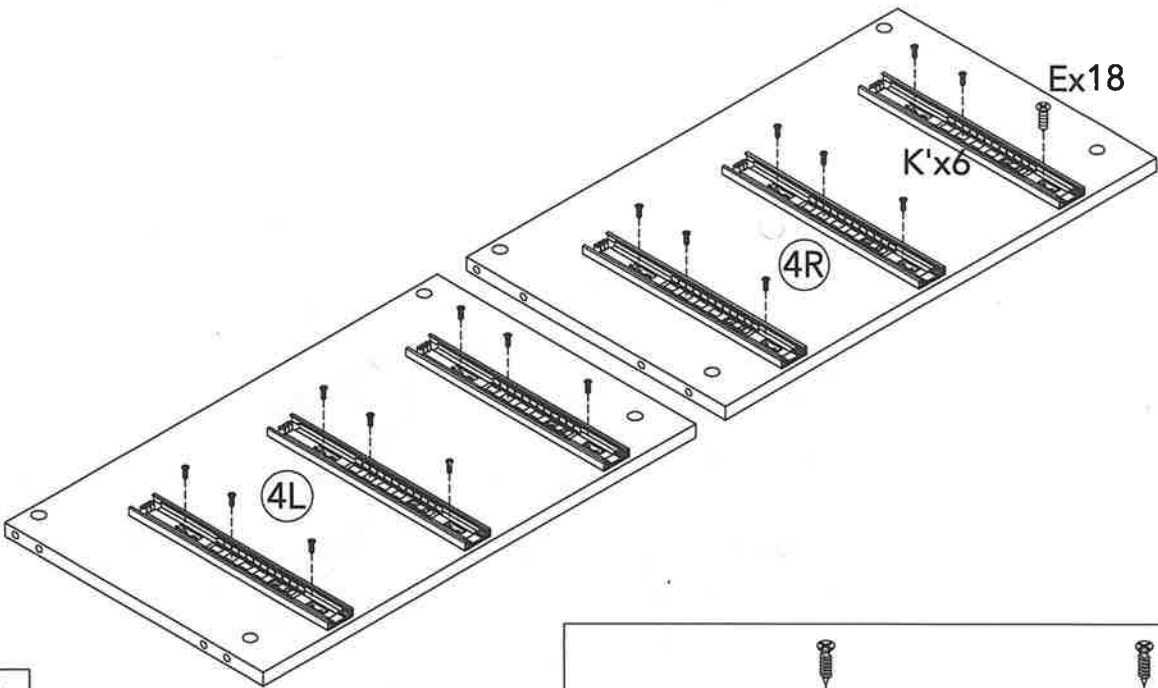
Step 7:



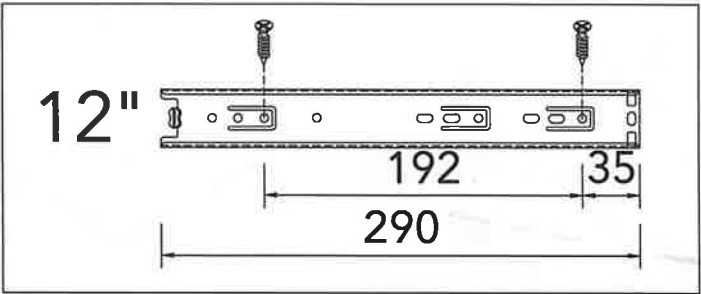
Step 8:



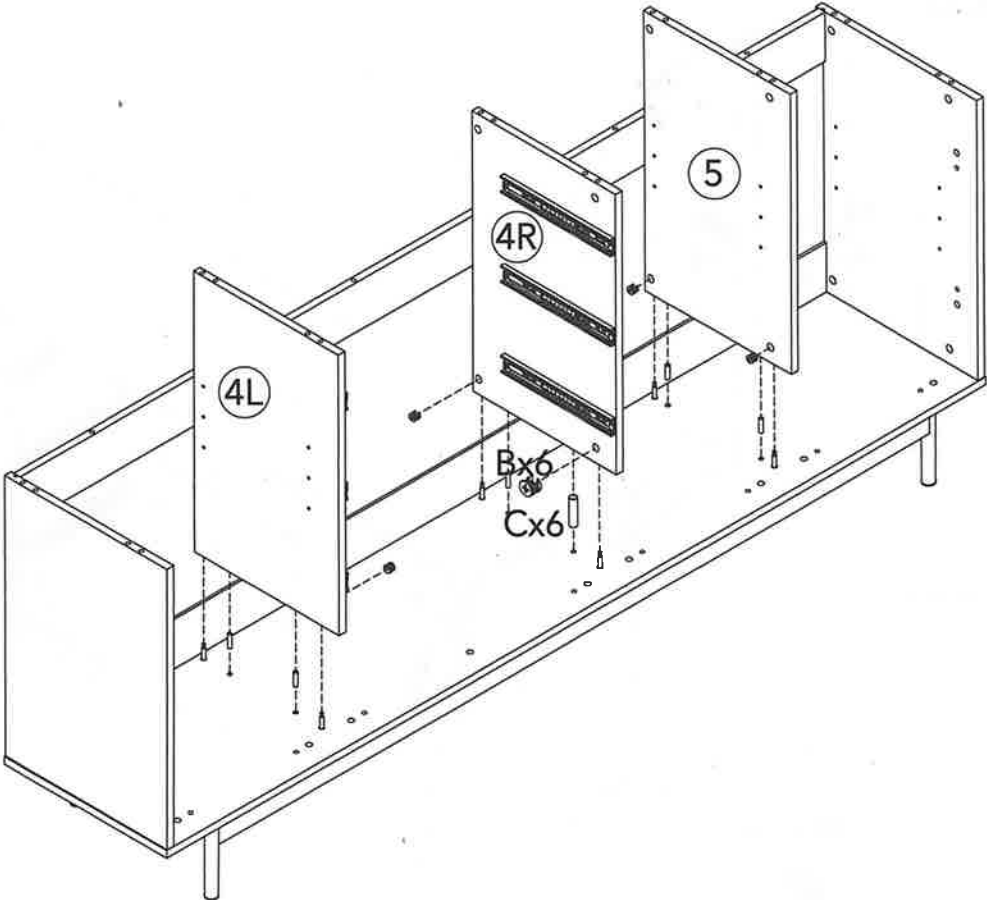
Step 9:



K	12"	3set
E	M4x14	18pcs



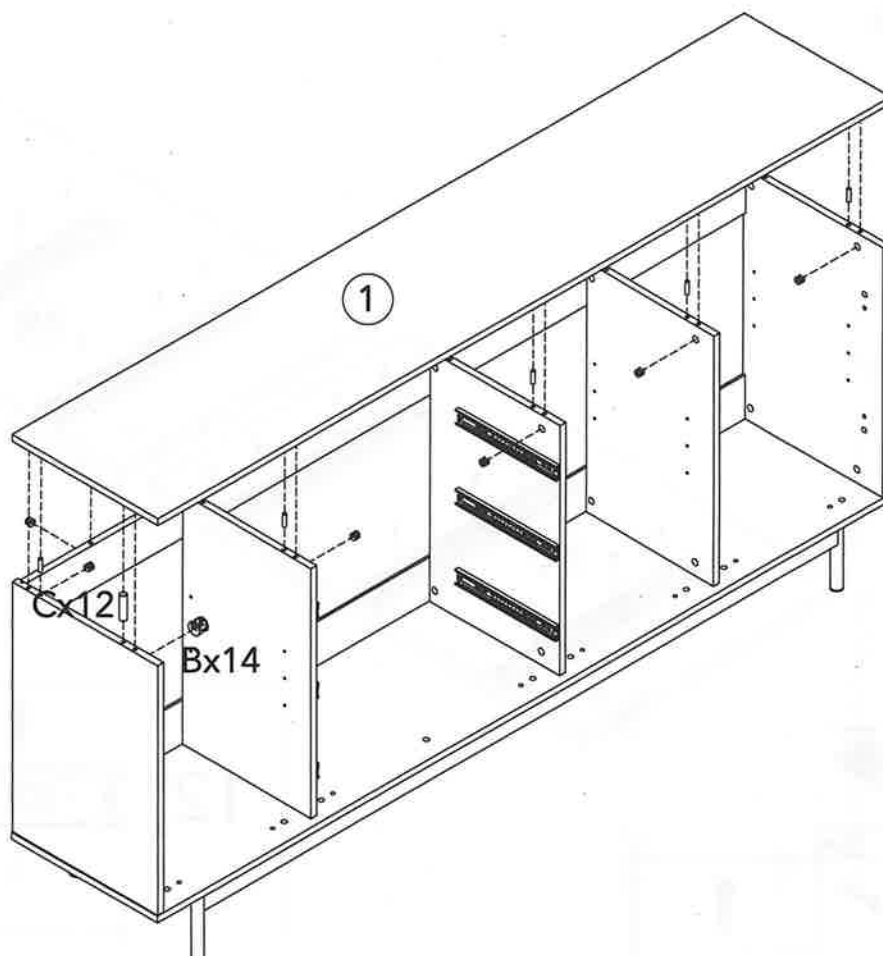
Step 10:



C	Ø8x30	6pcs
B	Ø15x11.5	6pcs

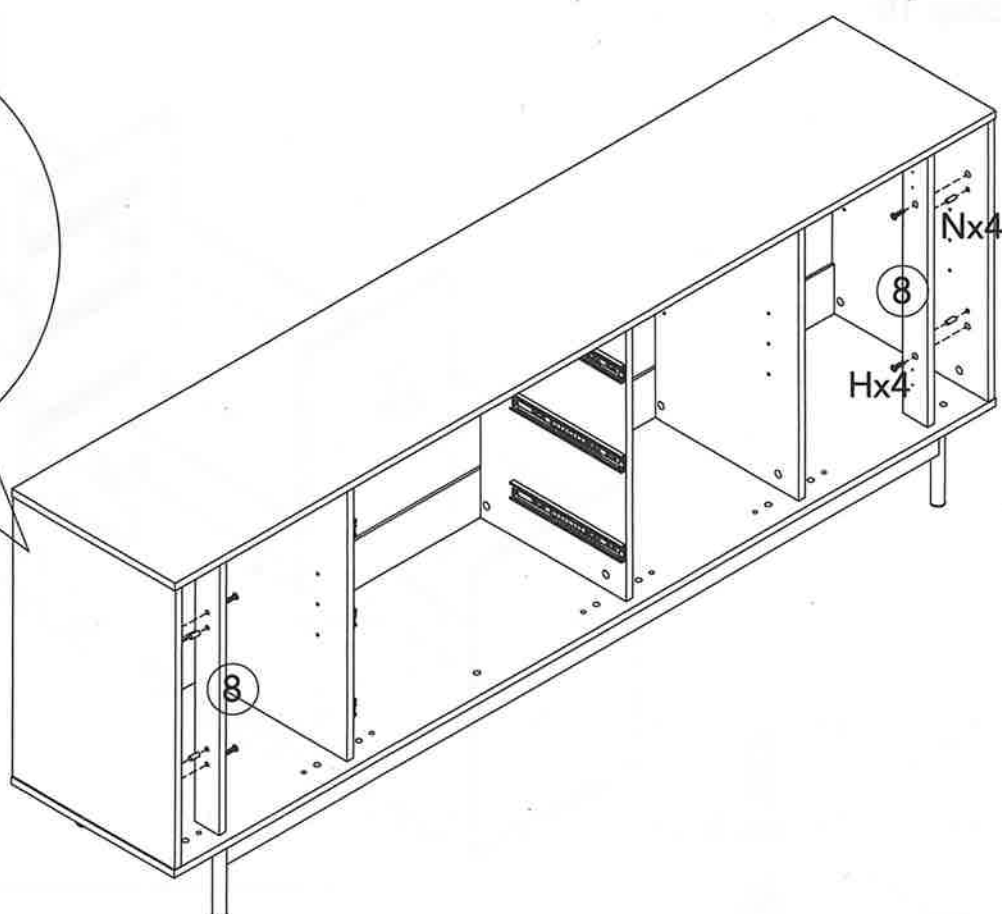
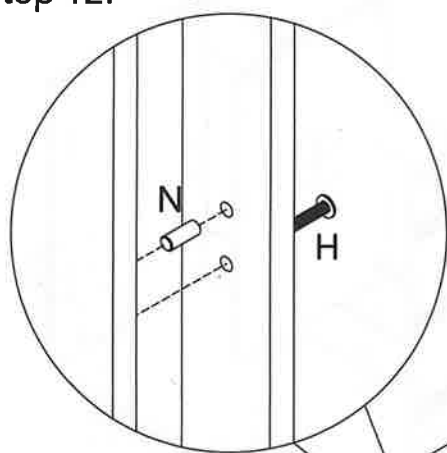
Step 11:

			
	C	Ø8x30	12pcs
			
	B	Ø15x11.5	14pcs

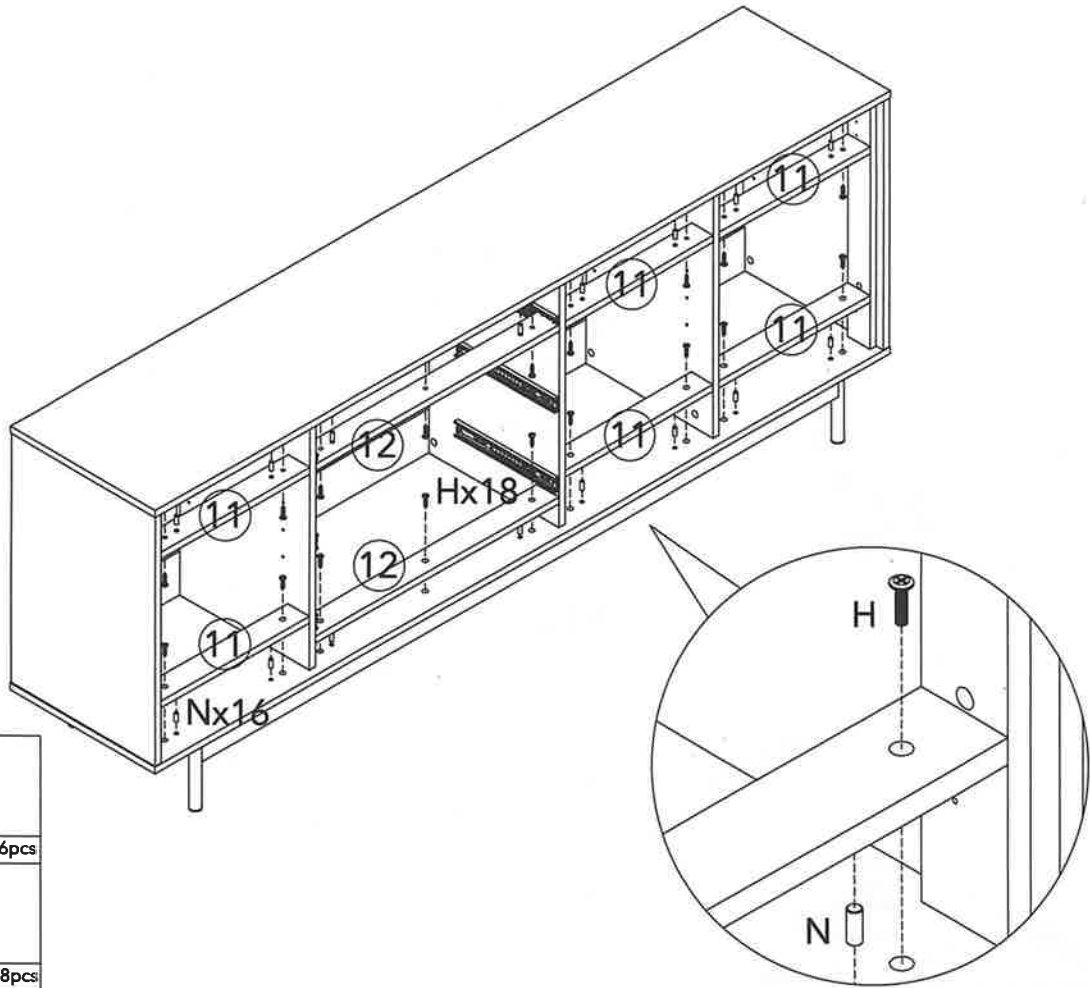


Step 12:

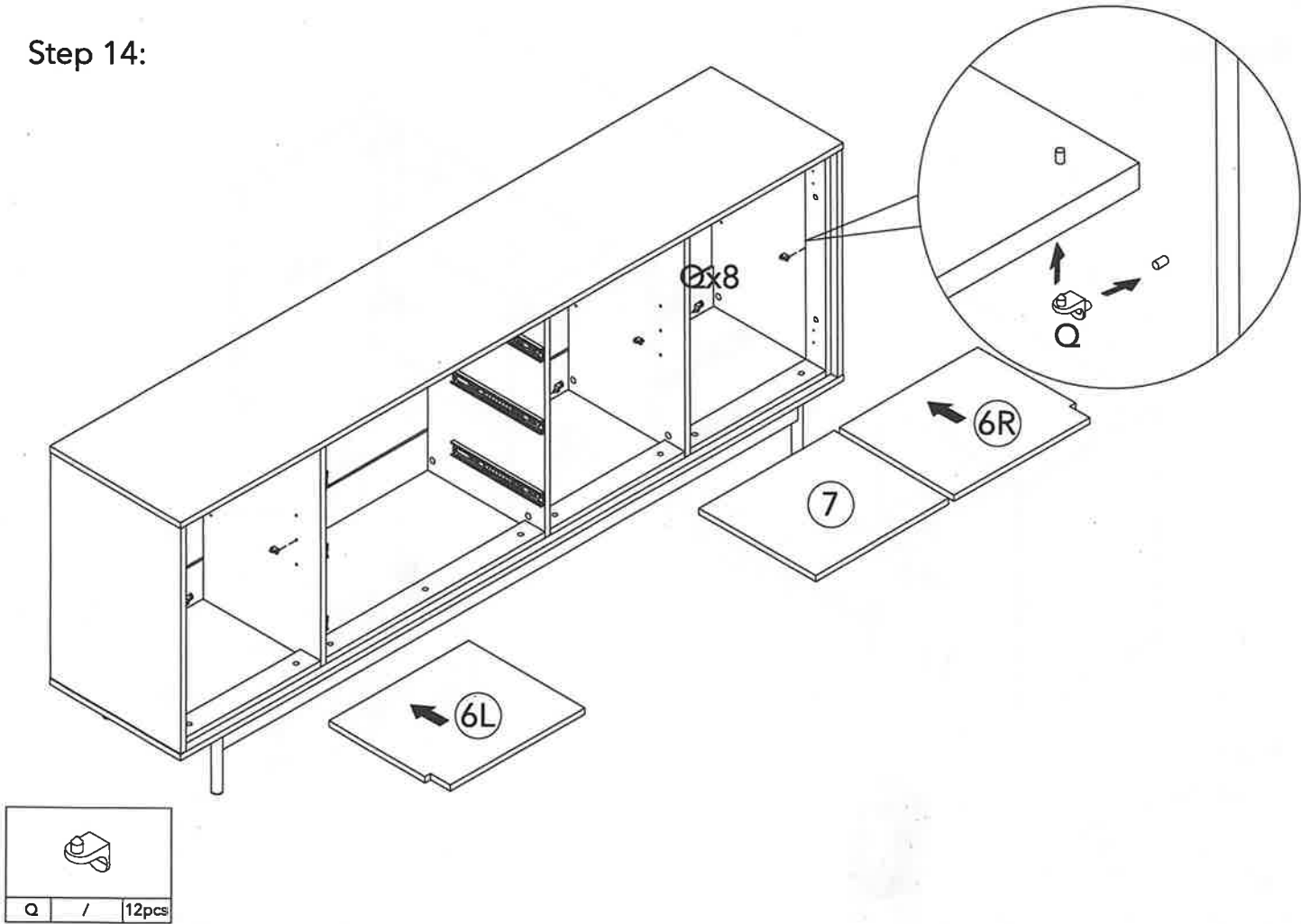
			
	N	Ø8x20	4pcs
			
	H	M6x20mm	4pcs



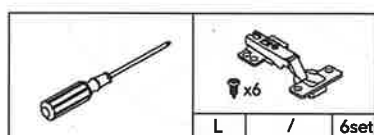
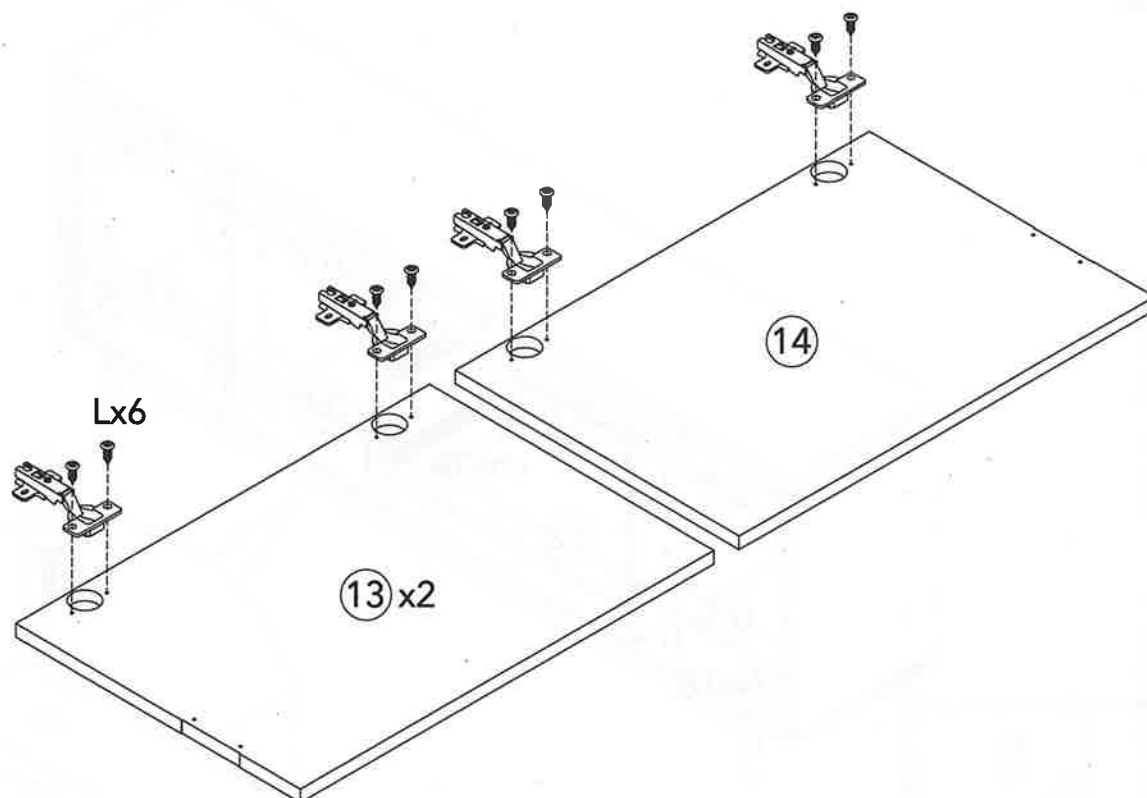
Step 13:



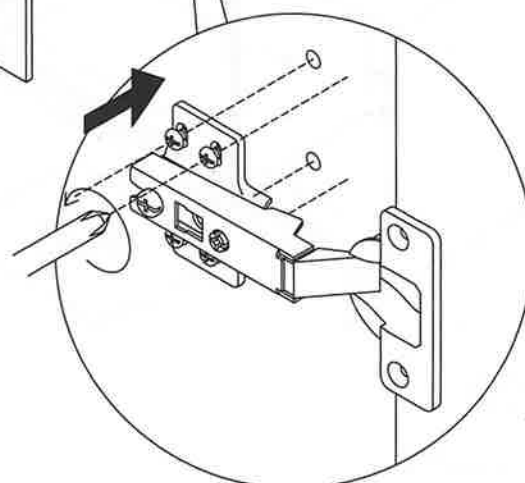
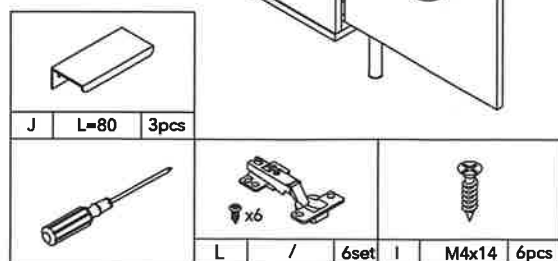
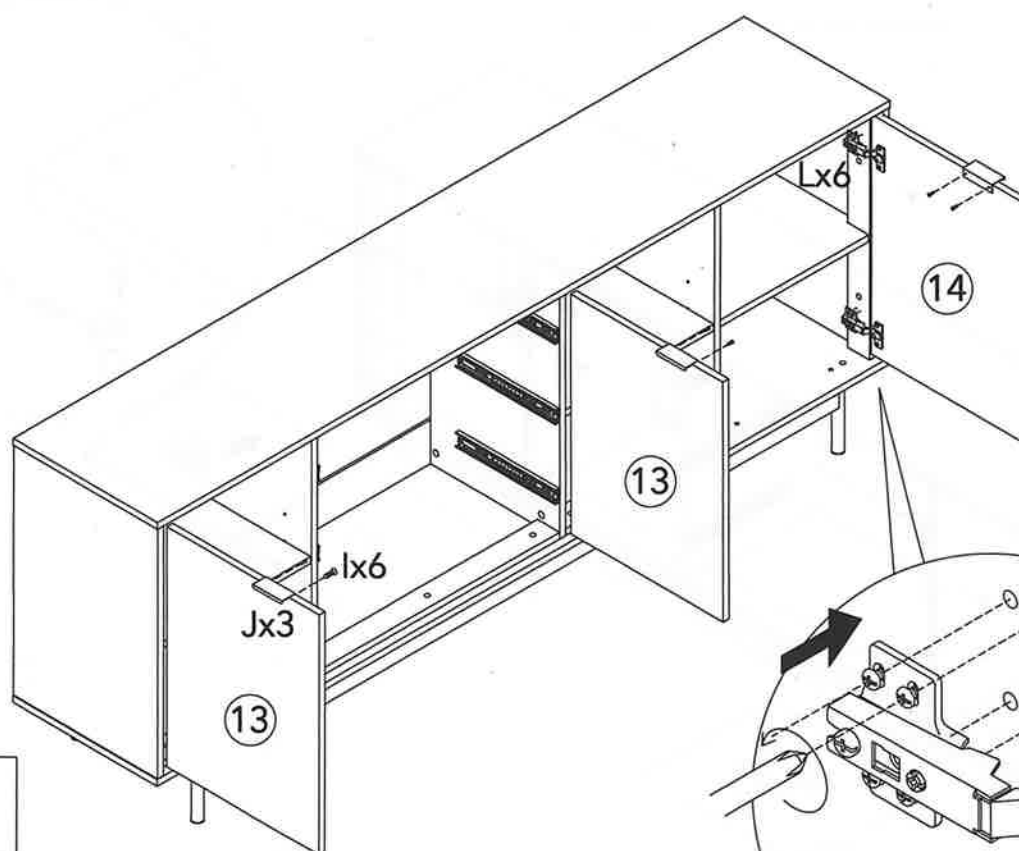
Step 14:



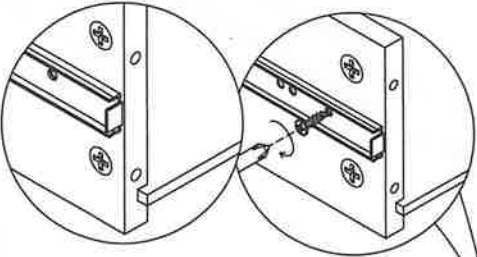
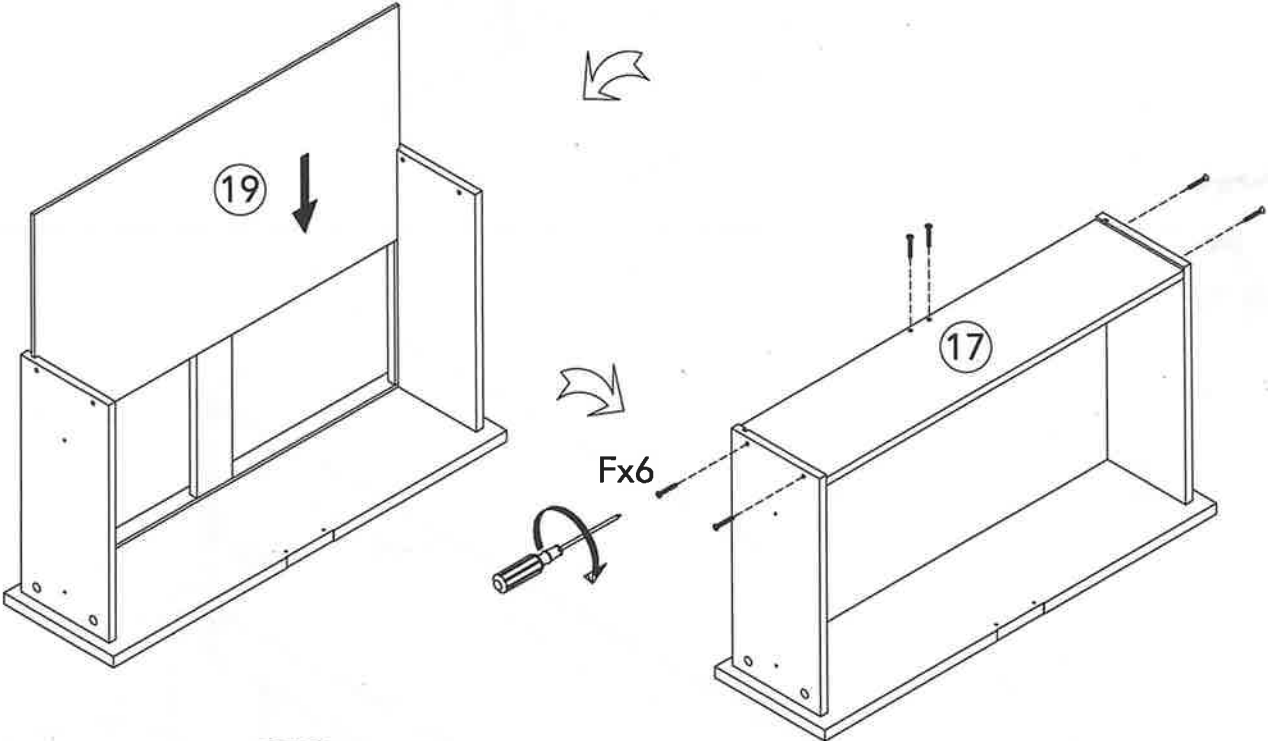
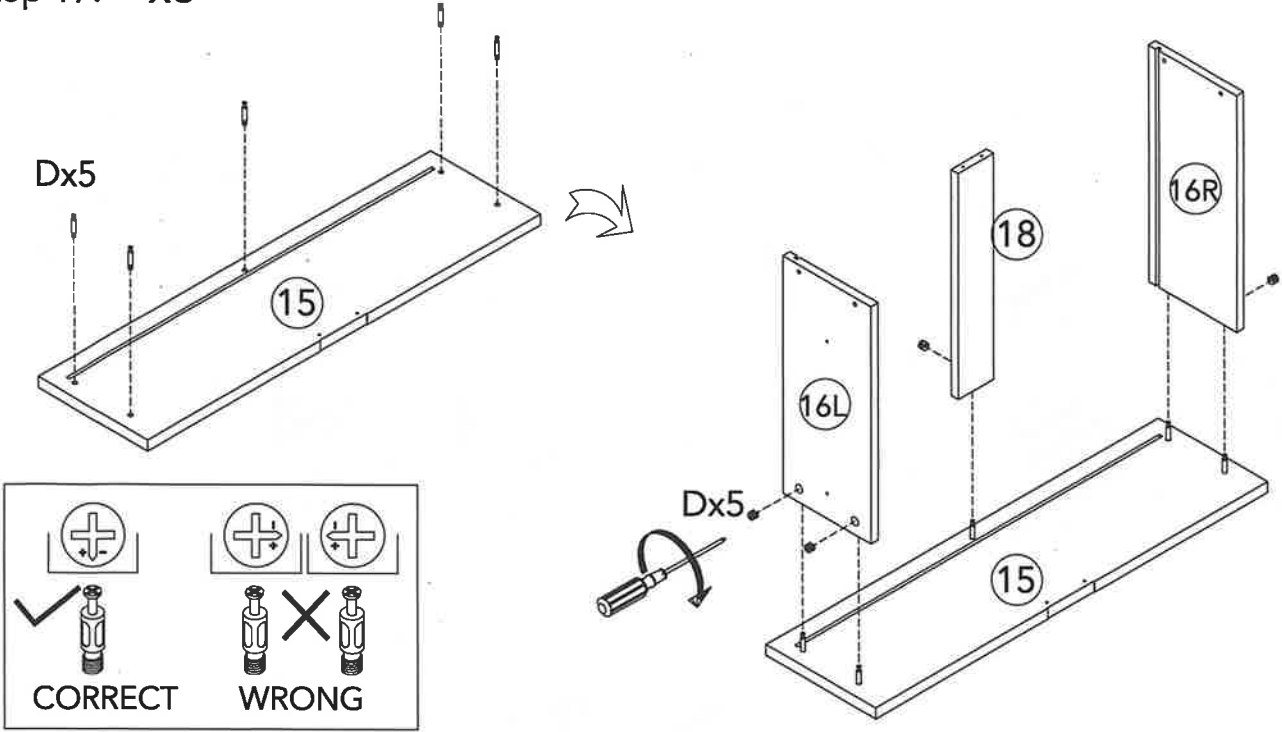
Step 15:

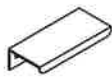


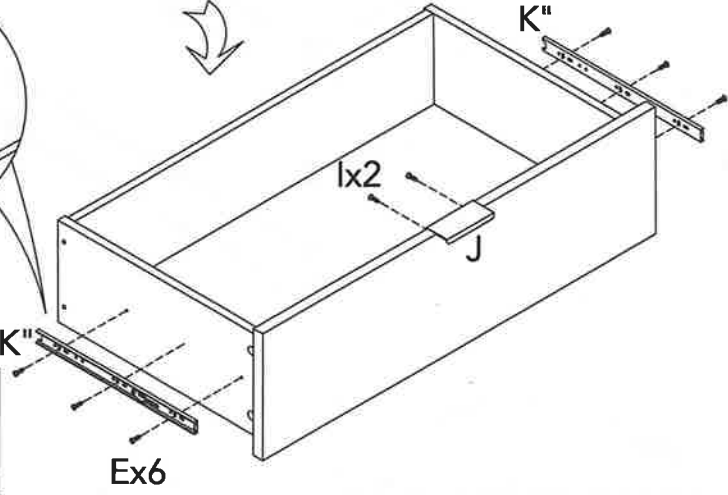
Step 16:



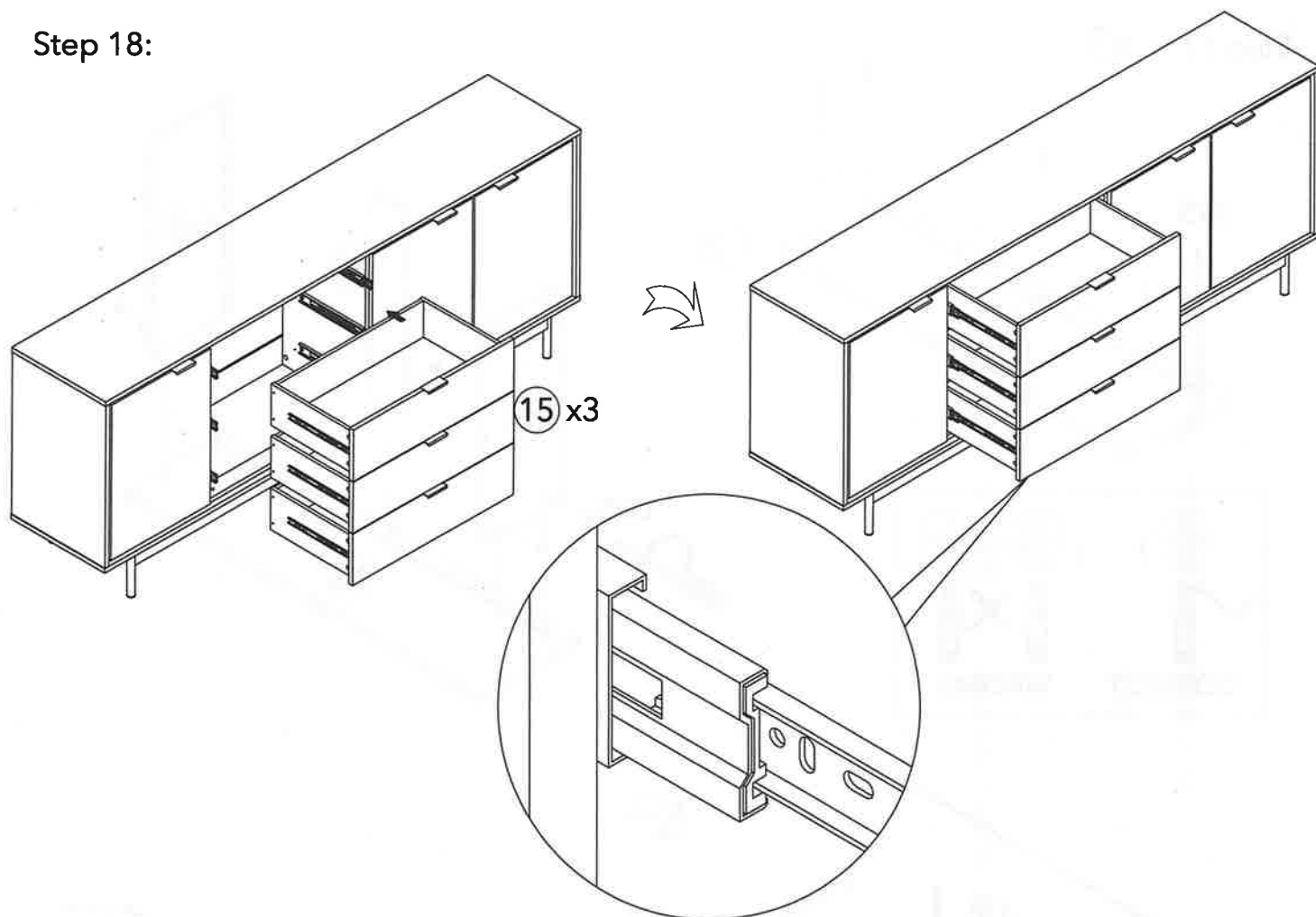
Step 17: x3



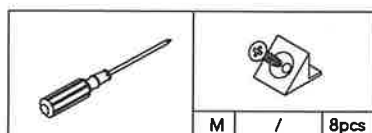
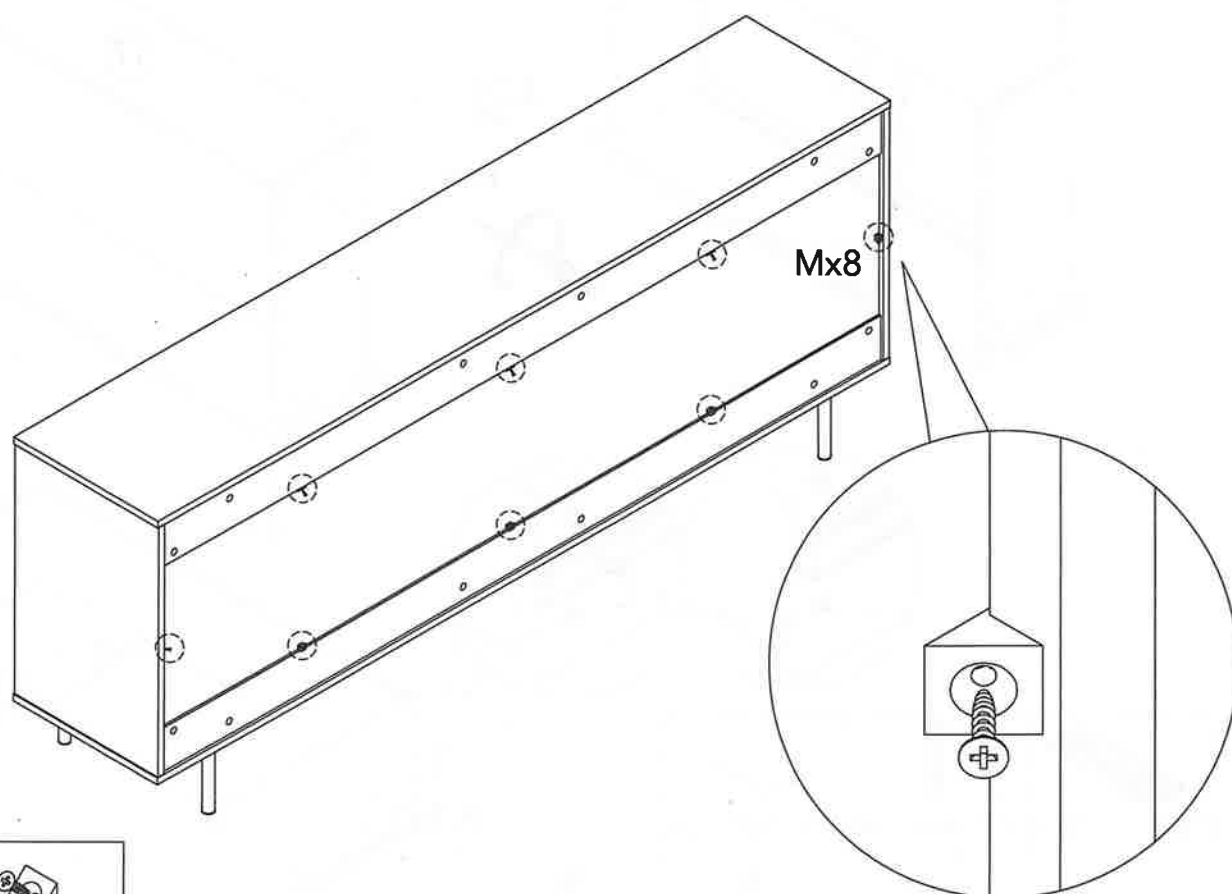
		
K 12" 3set	F M4x30 18pcs	J L=80 3pcs
		
D Ø12x10mm 15set	E M4x14 18pcs	I M4x14 6pcs



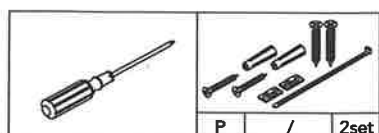
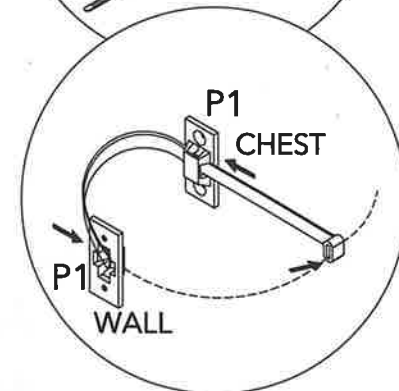
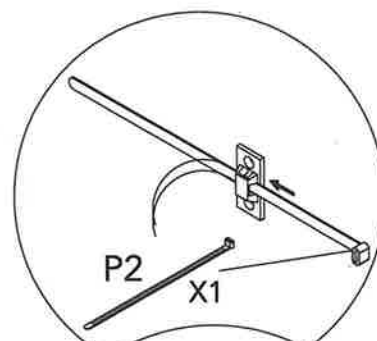
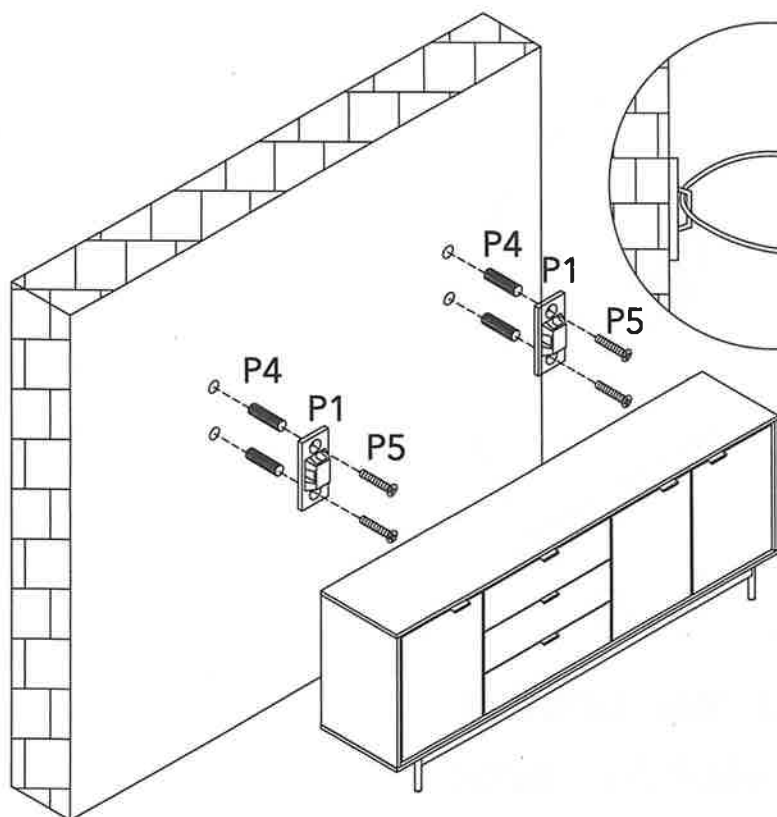
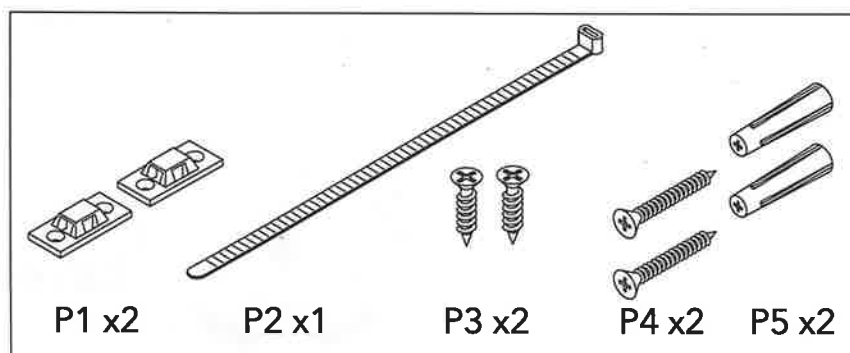
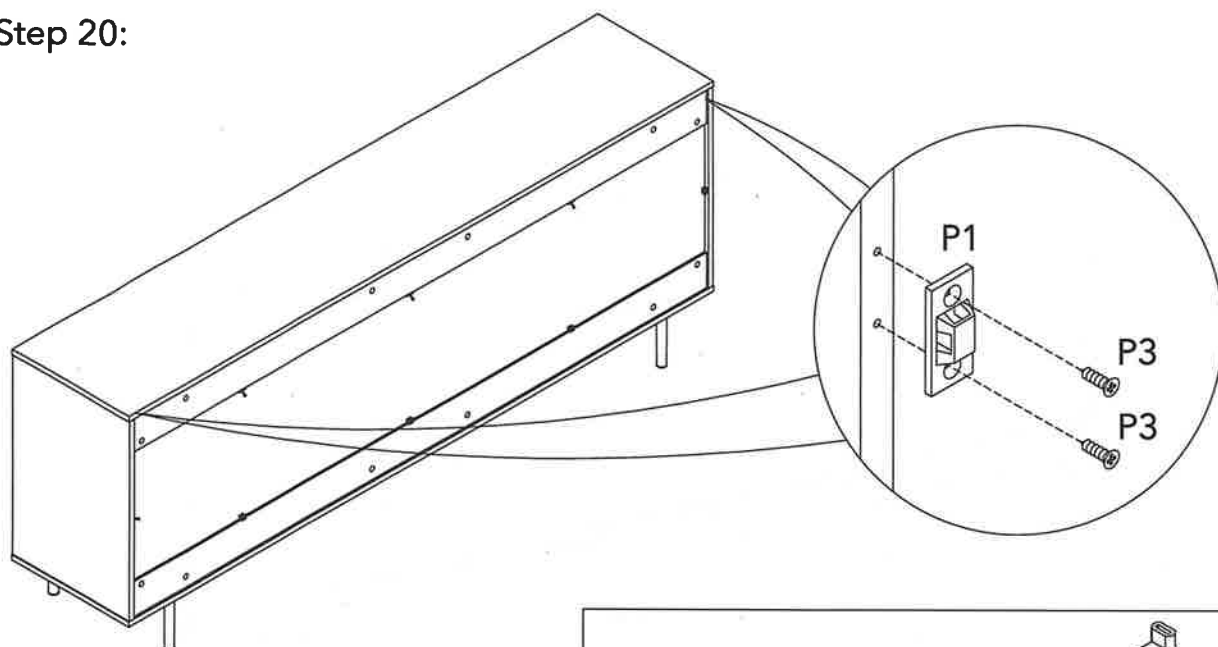
Step 18:



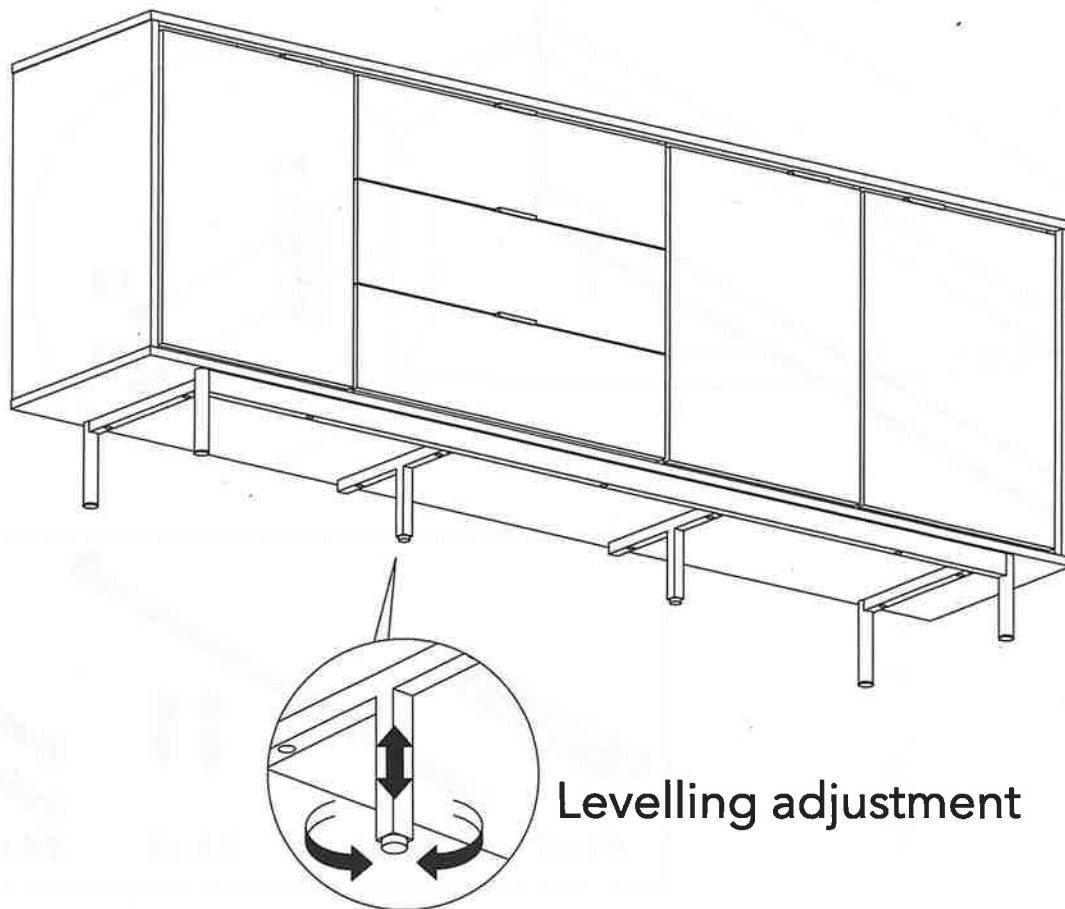
Step 19:



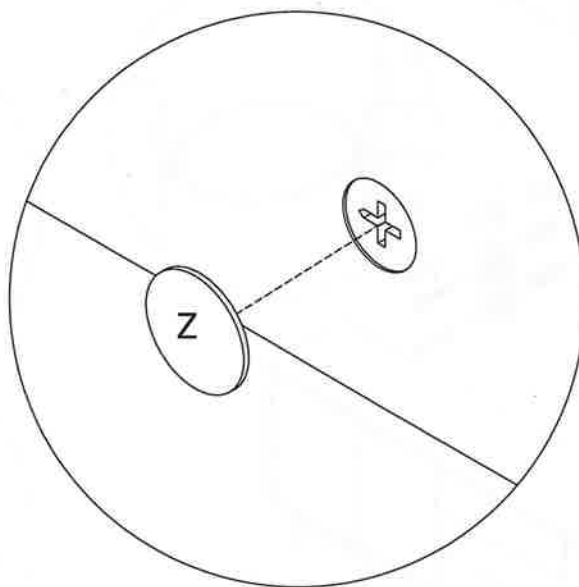
Step 20:



Step 21:



Step 22:



Add the screw covers
for those visible cams

