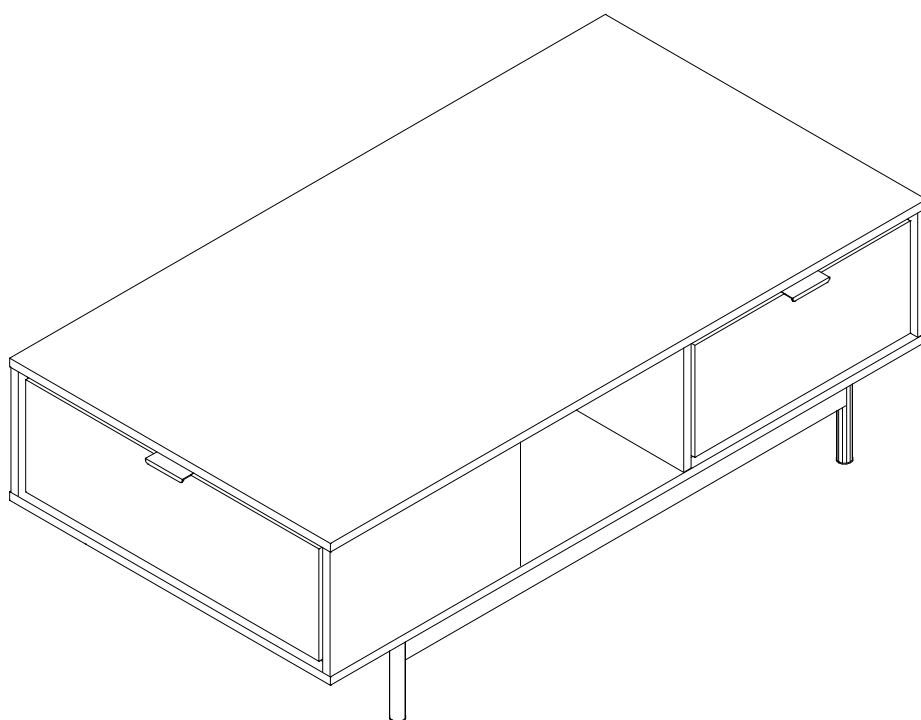
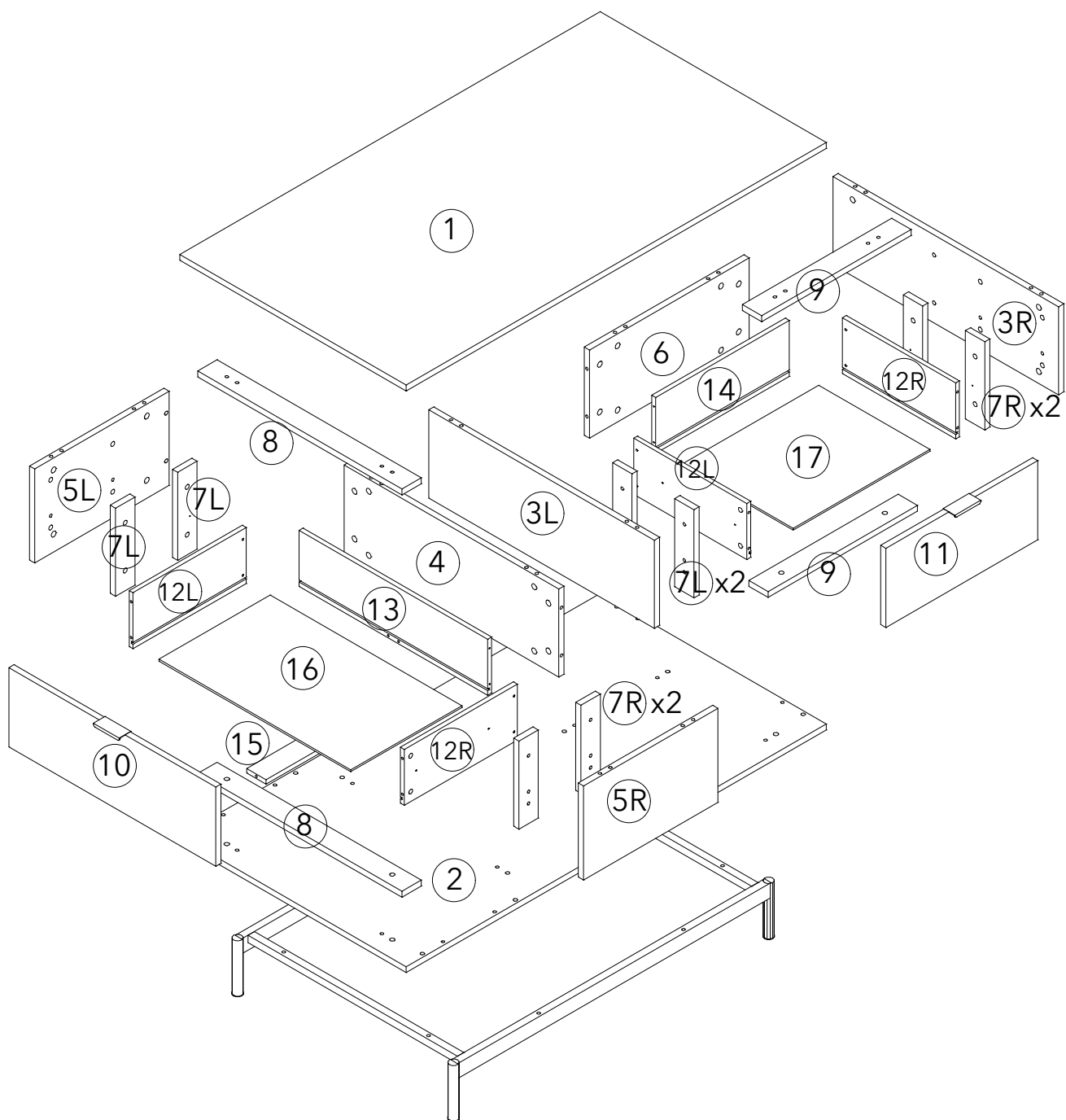
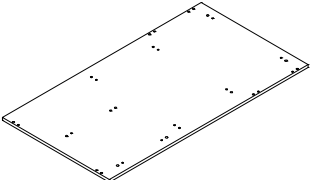
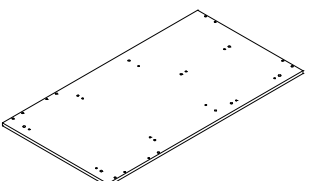
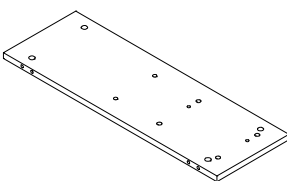
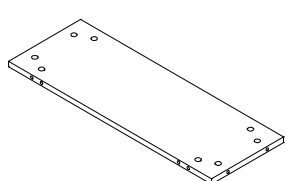
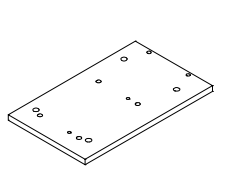
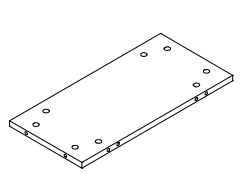
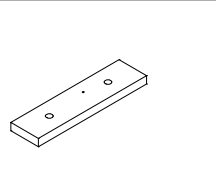
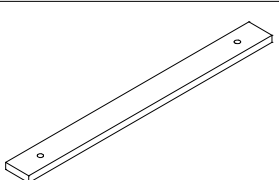
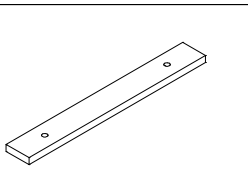
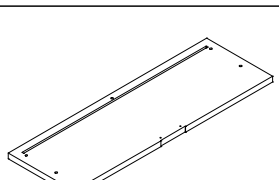
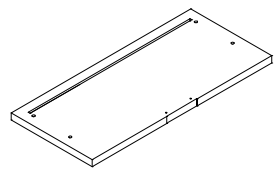
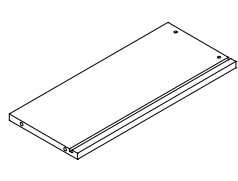
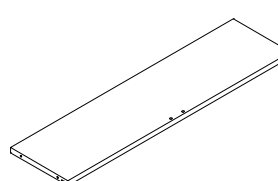
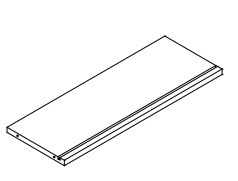
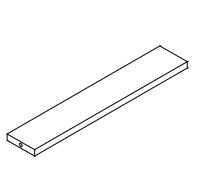
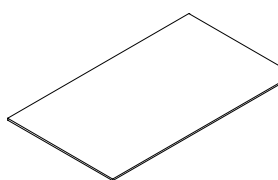
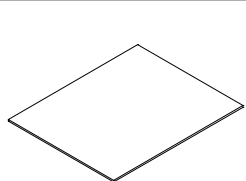


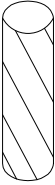
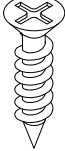
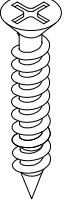
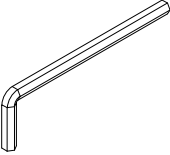
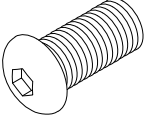
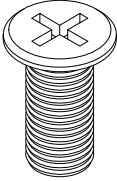
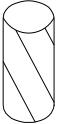
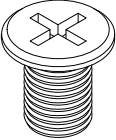
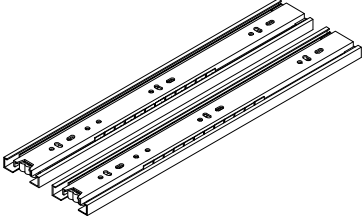
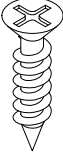
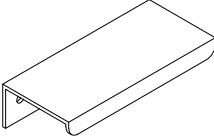
INSTRUCTION MANUAL



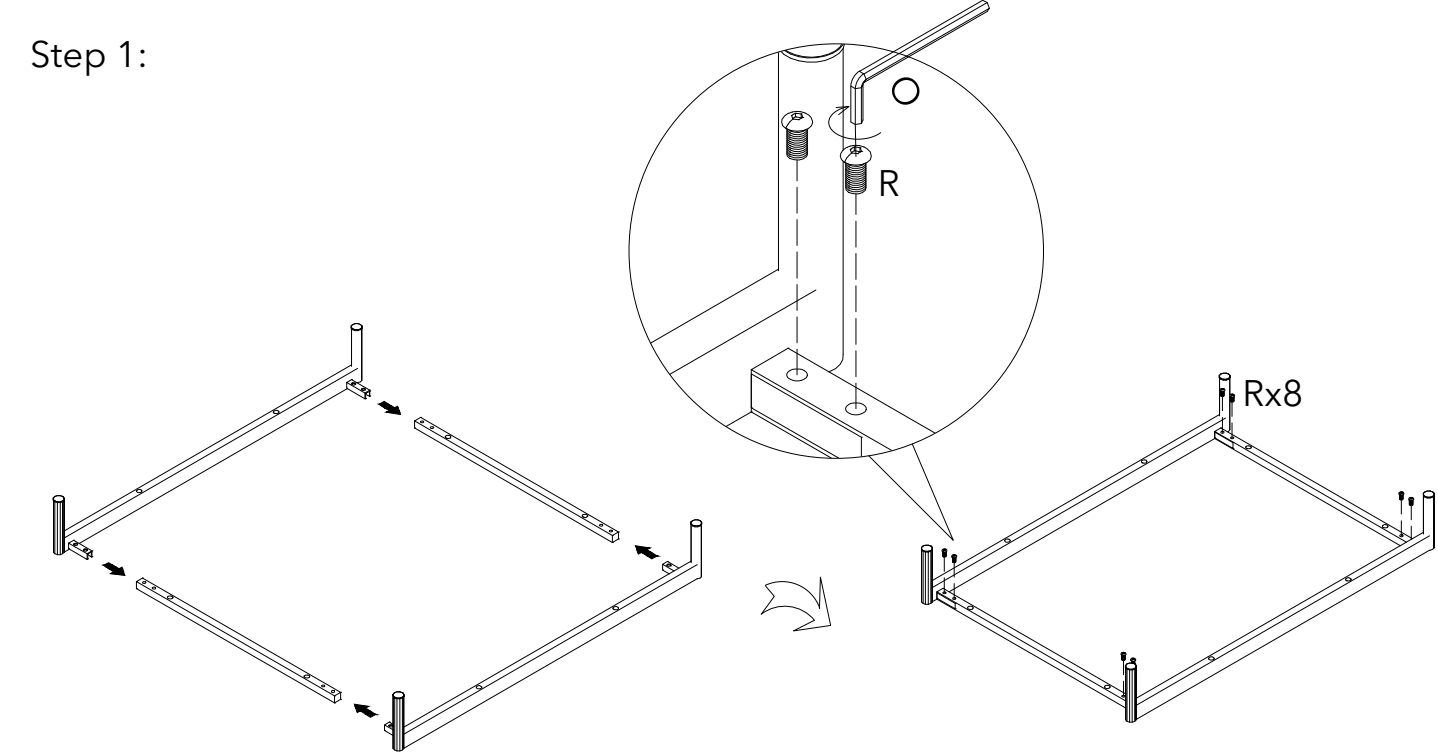


Ref	Dimensions(mm)	Visual	Qty
1	1300x700x16		1
2	1300x700x16		1
3	698x236x16		2
4	664x236x16		1
5	416x236x16		2
6	494x236x16		1
7	236x60x16		8
8	632x60x16		2
9	462x60x16		2
10	640x212x16		1

Ref	Dimensions(mm)	Visual	Qty
11	470x212x16		1
12	350x150x12		4
13	583x150x12		1
14	413x150x12		1
15	334x60x12		1
16	593x344x5		1
17	423x344x5		1

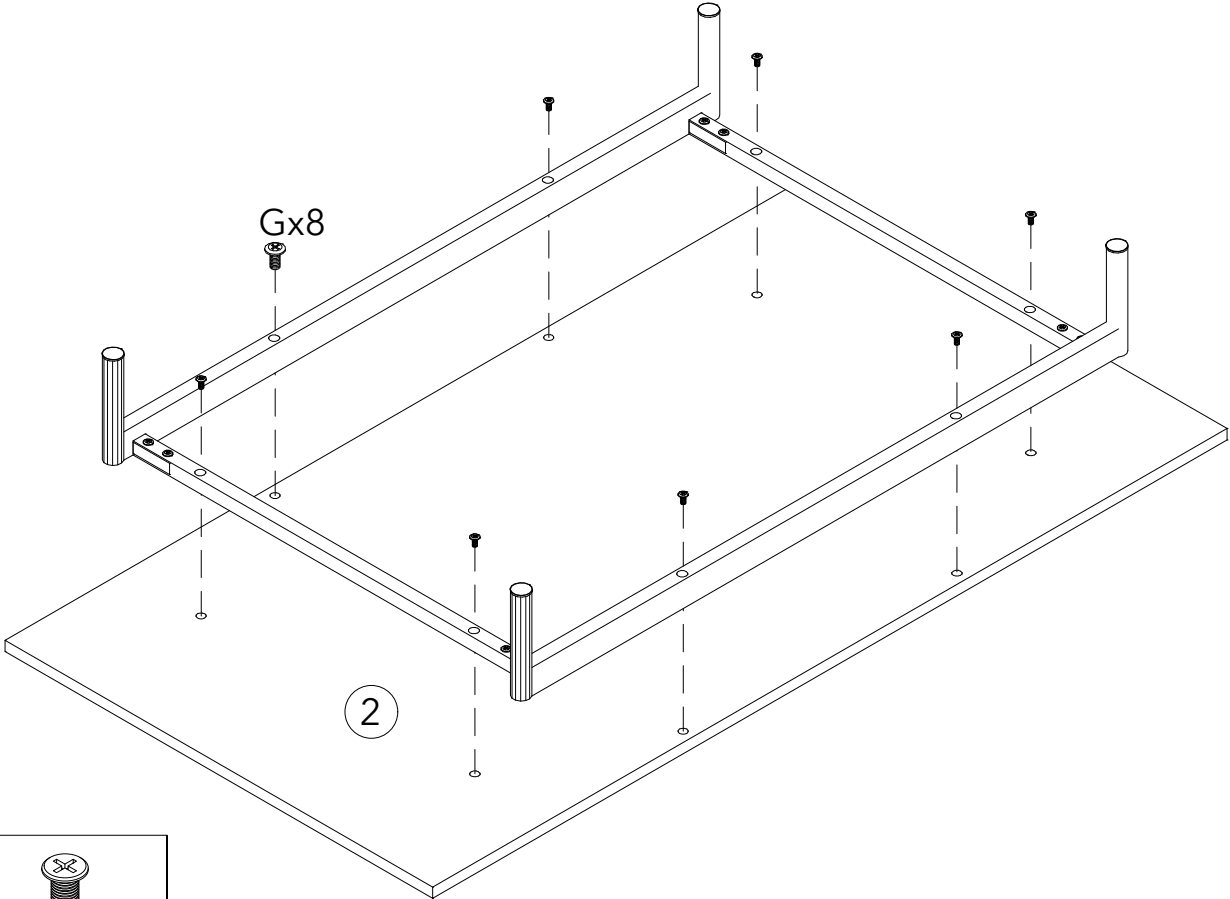
								
A	M6x40mm	32pcs	B	Ø15x11.5	32pcs	C	Ø8x30	24pcs
								
D	Ø12x10mm	9set	E	M4x14	20pcs	F	M4x30	10pcs
								
O	4#	1pcs	R	M6x16	8pcs	H	M6x20mm	24pcs
								
N	Ø8x20	16pcs	G	M6x12mm	8pcs	K	12"	2set
								
I	M4x14	4pcs	J	L=80	2pcs	Z	Ø20	32pcs

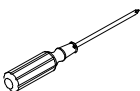
Step 1:



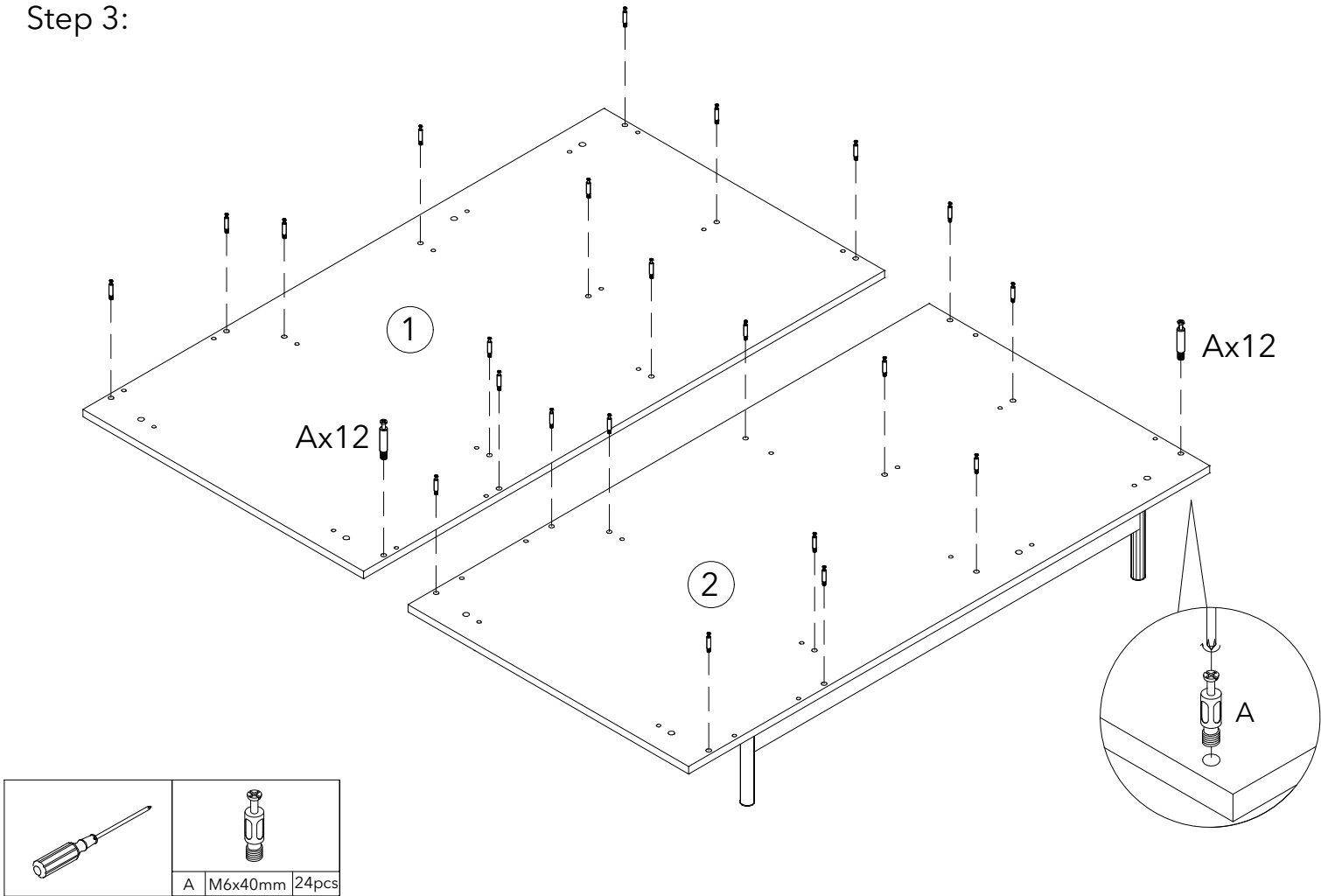
			
O	4#	1pcs	R M6x16 8pcs

Step 2:

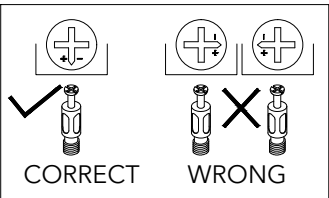
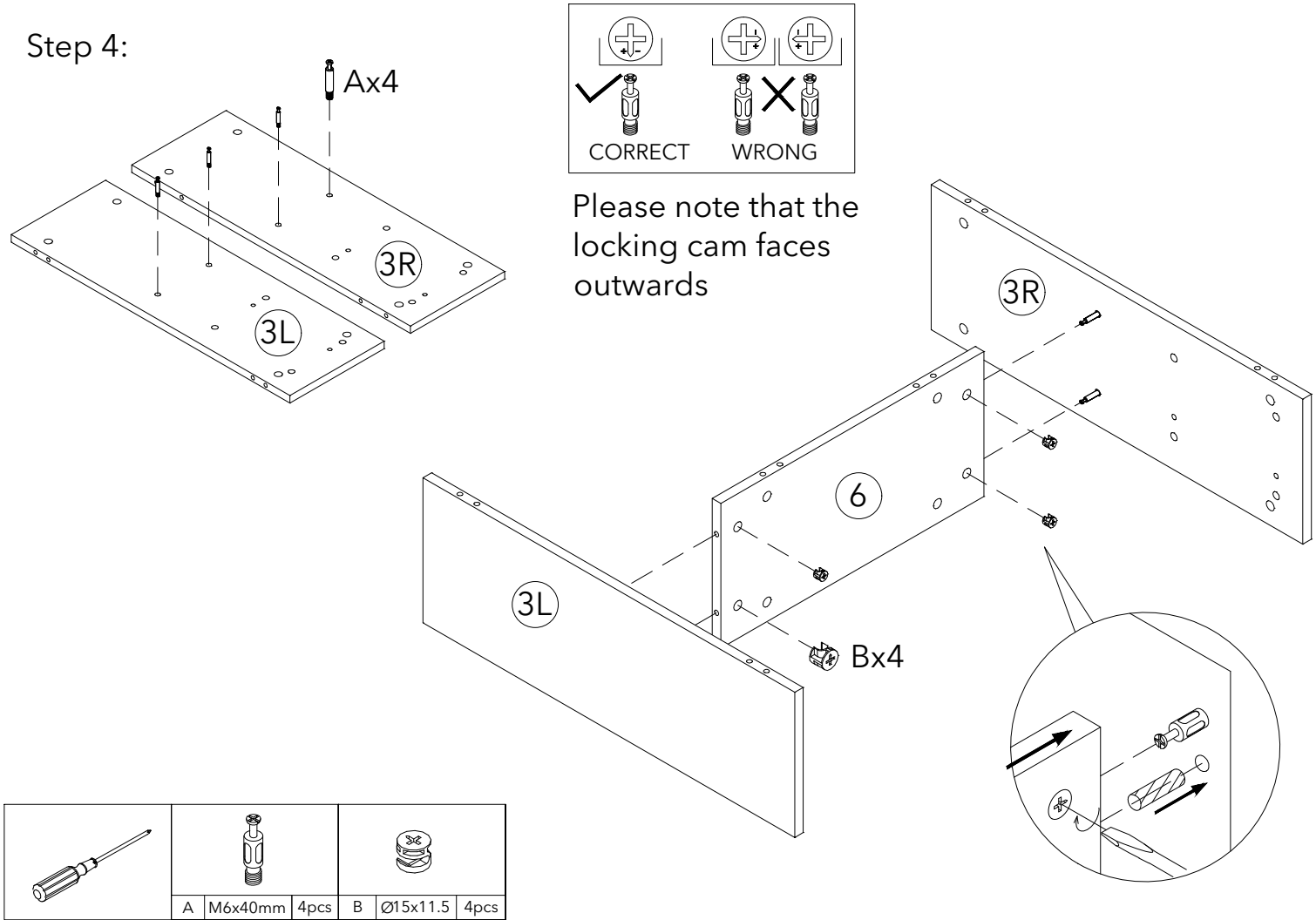


			
G	M6x12mm	8pcs	

Step 3:

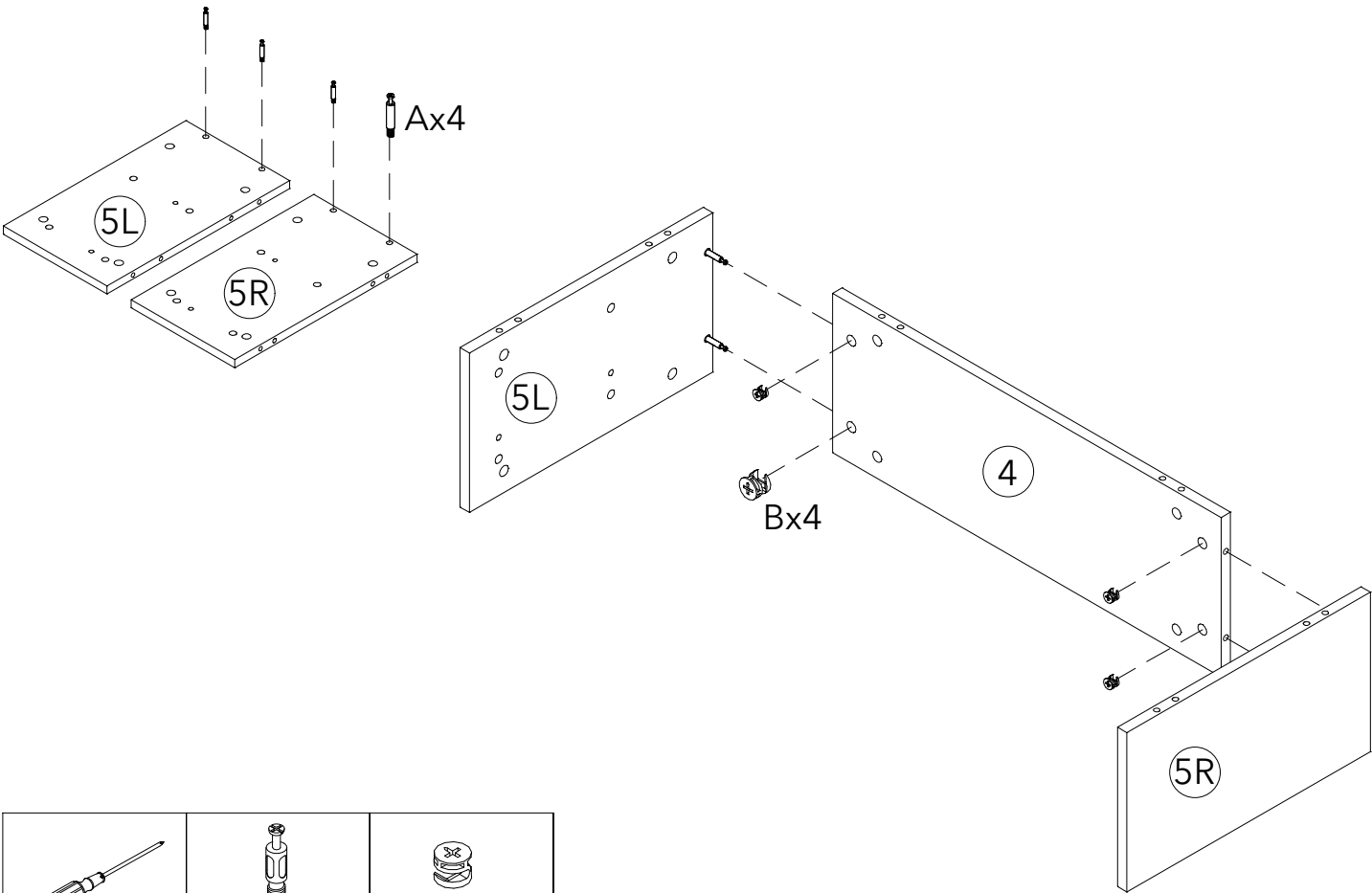


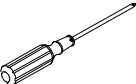
Step 4:



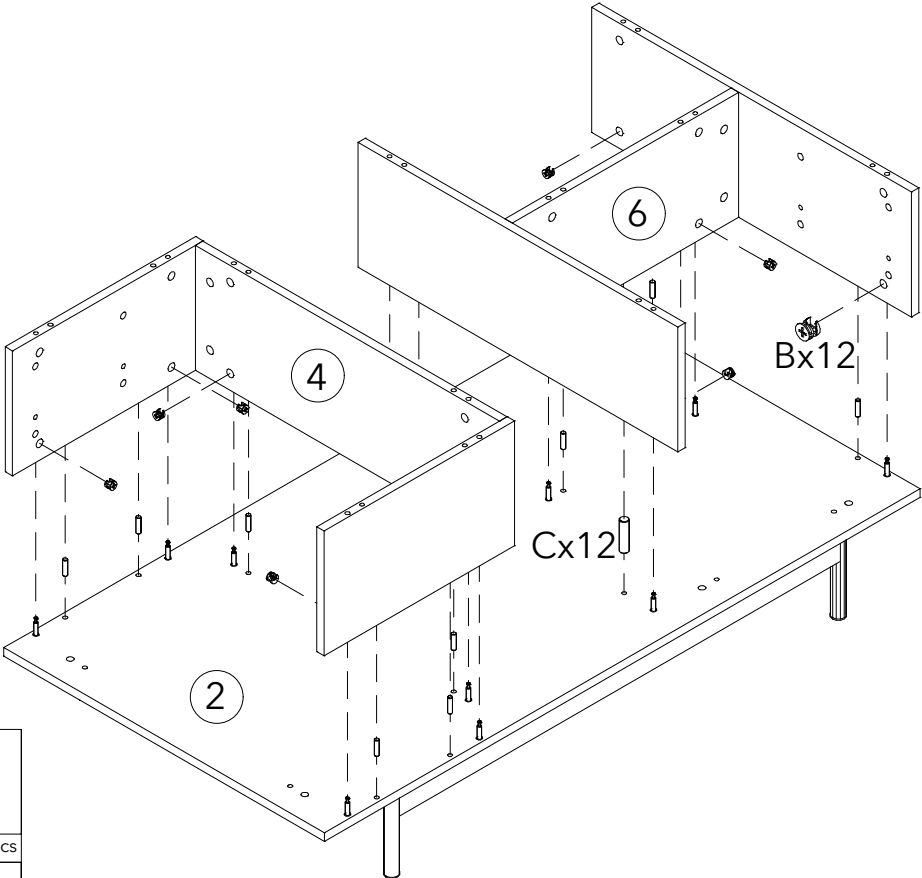
Please note that the locking cam faces outwards

Step 5:



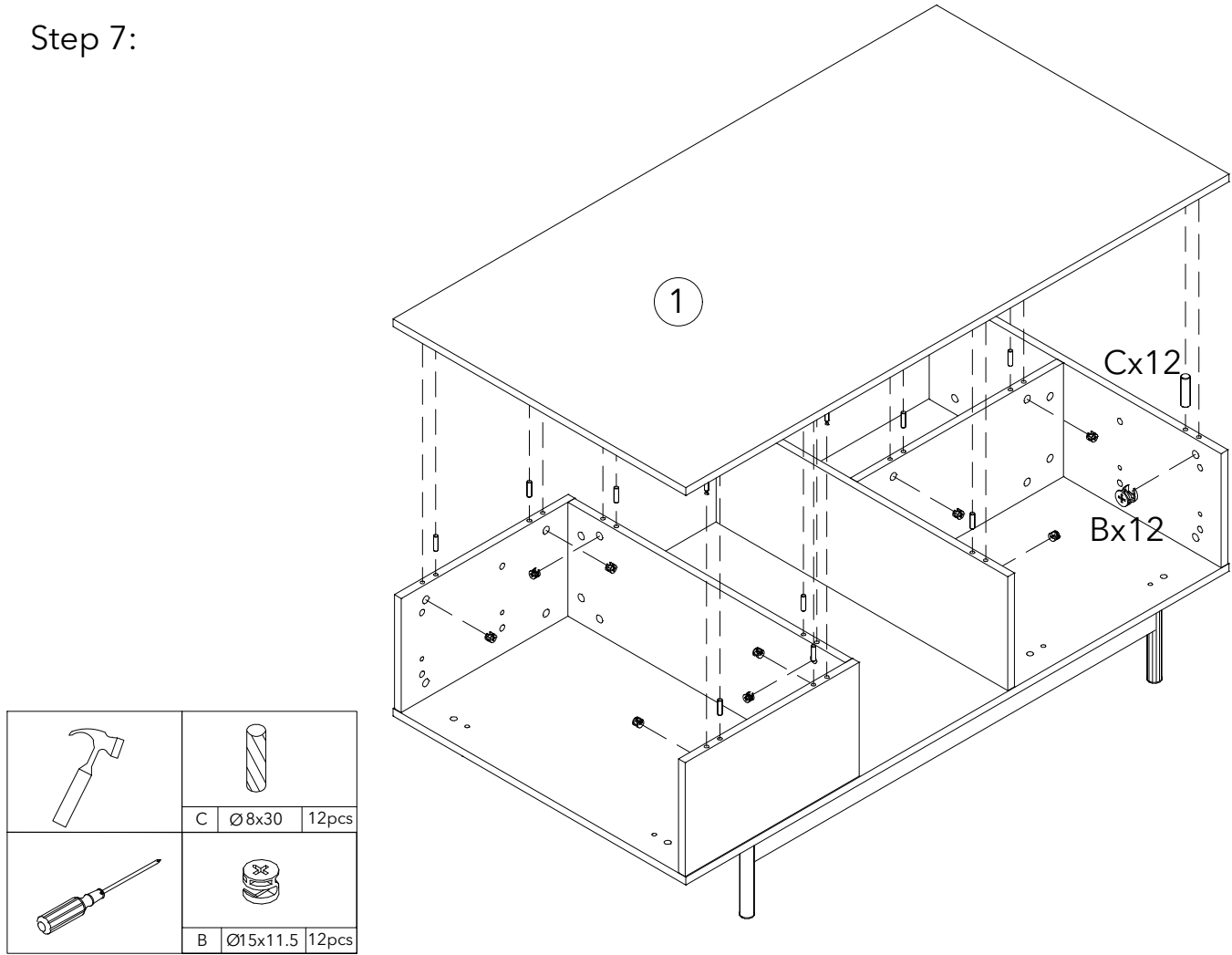
						
	A	M6x40mm	4pcs	B	Ø15x11.5	4pcs

Step 6:

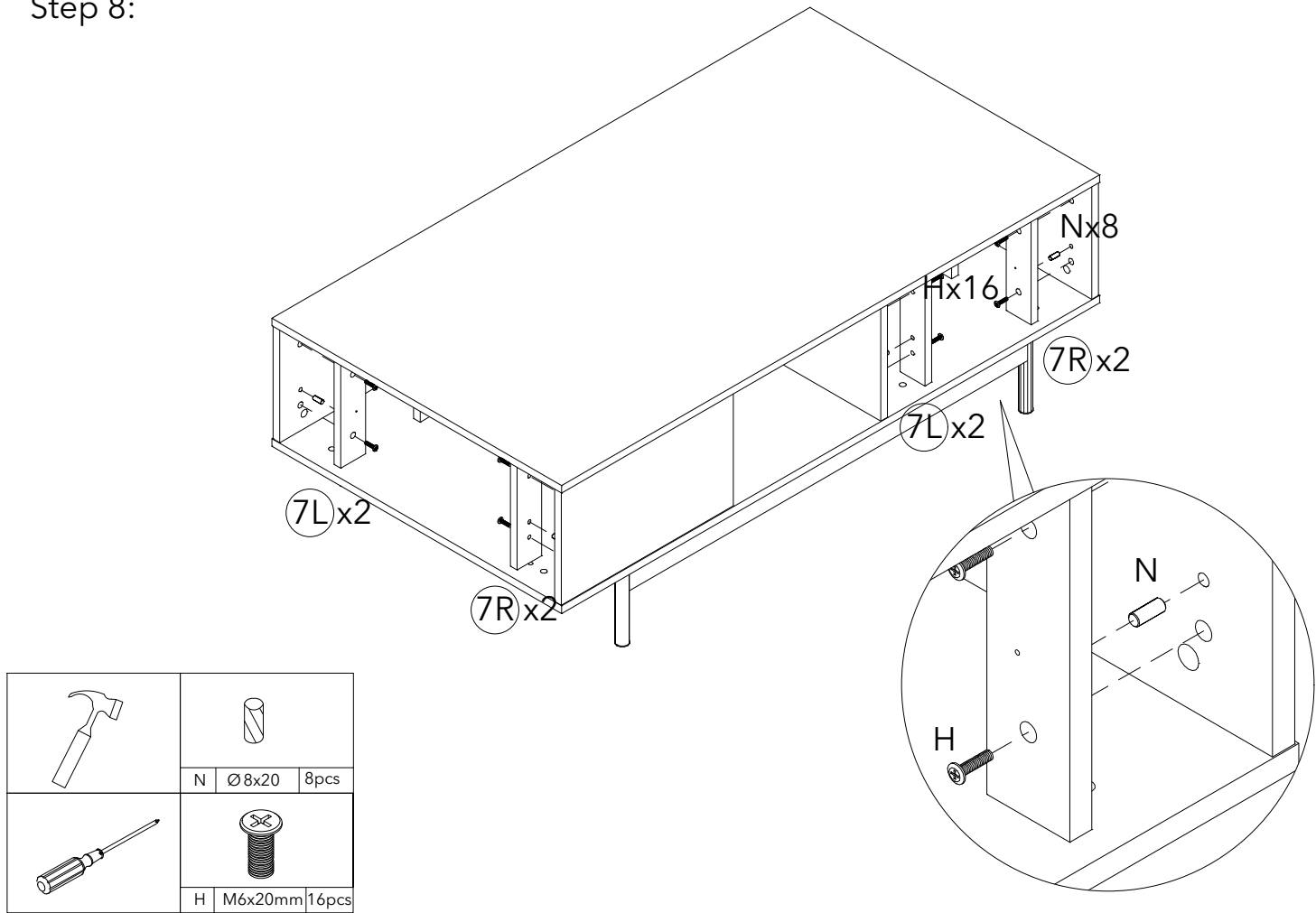


						
	C	Ø8x30	12pcs	B	Ø15x11.5	12pcs

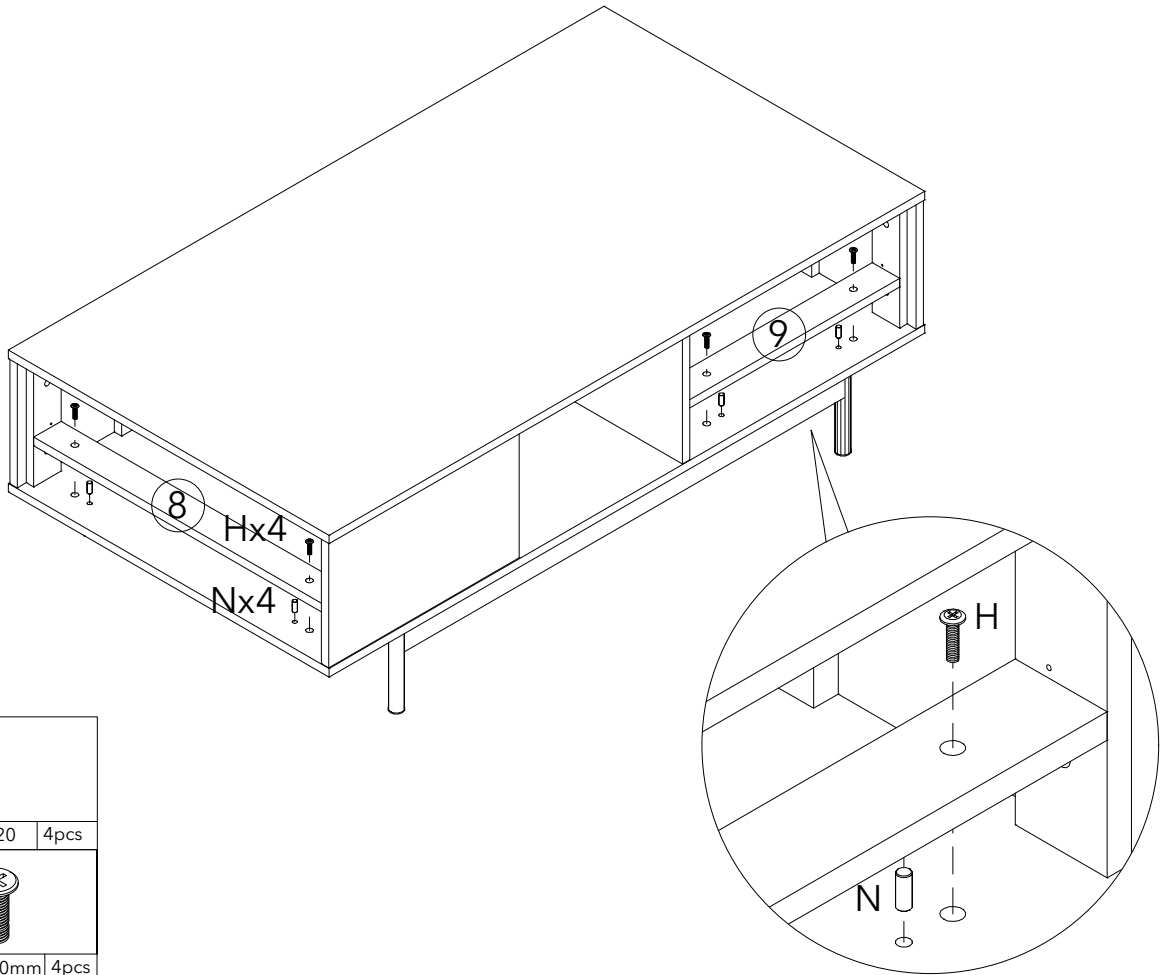
Step 7:

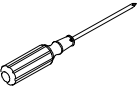


Step 8:

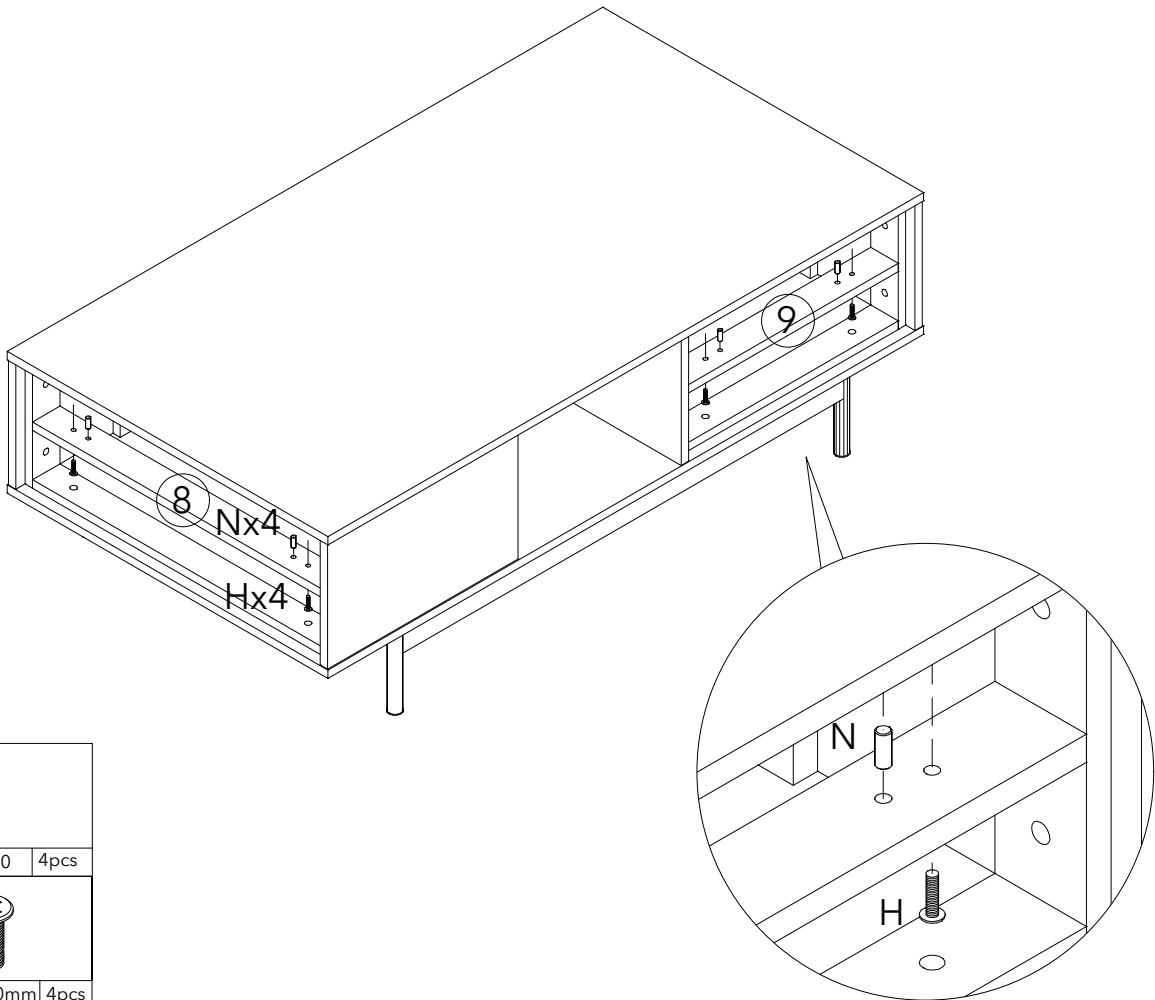


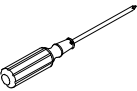
Step 9:



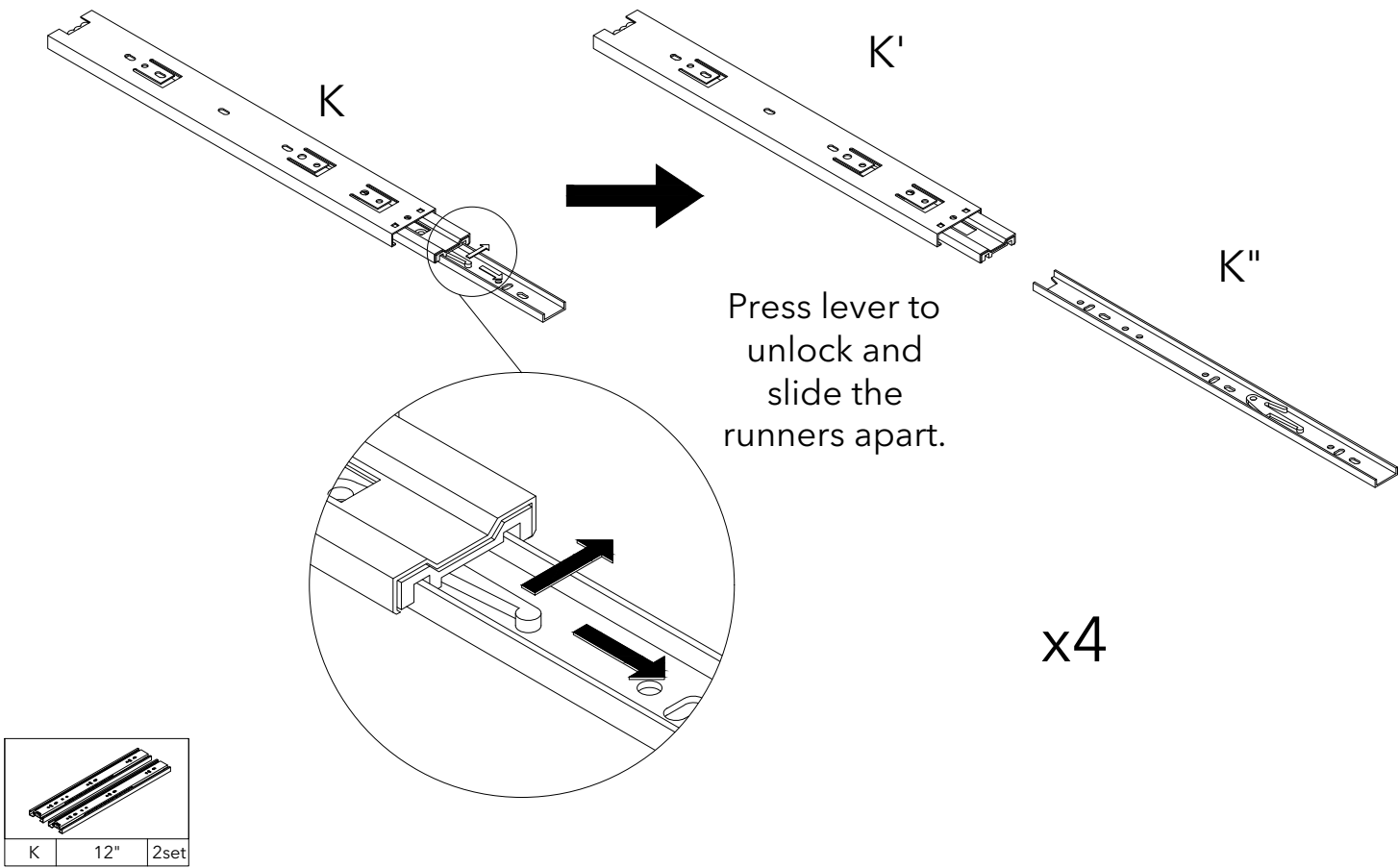
	
N	Ø 8x20 4pcs
	
H	M6x20mm 4pcs

Step 10:

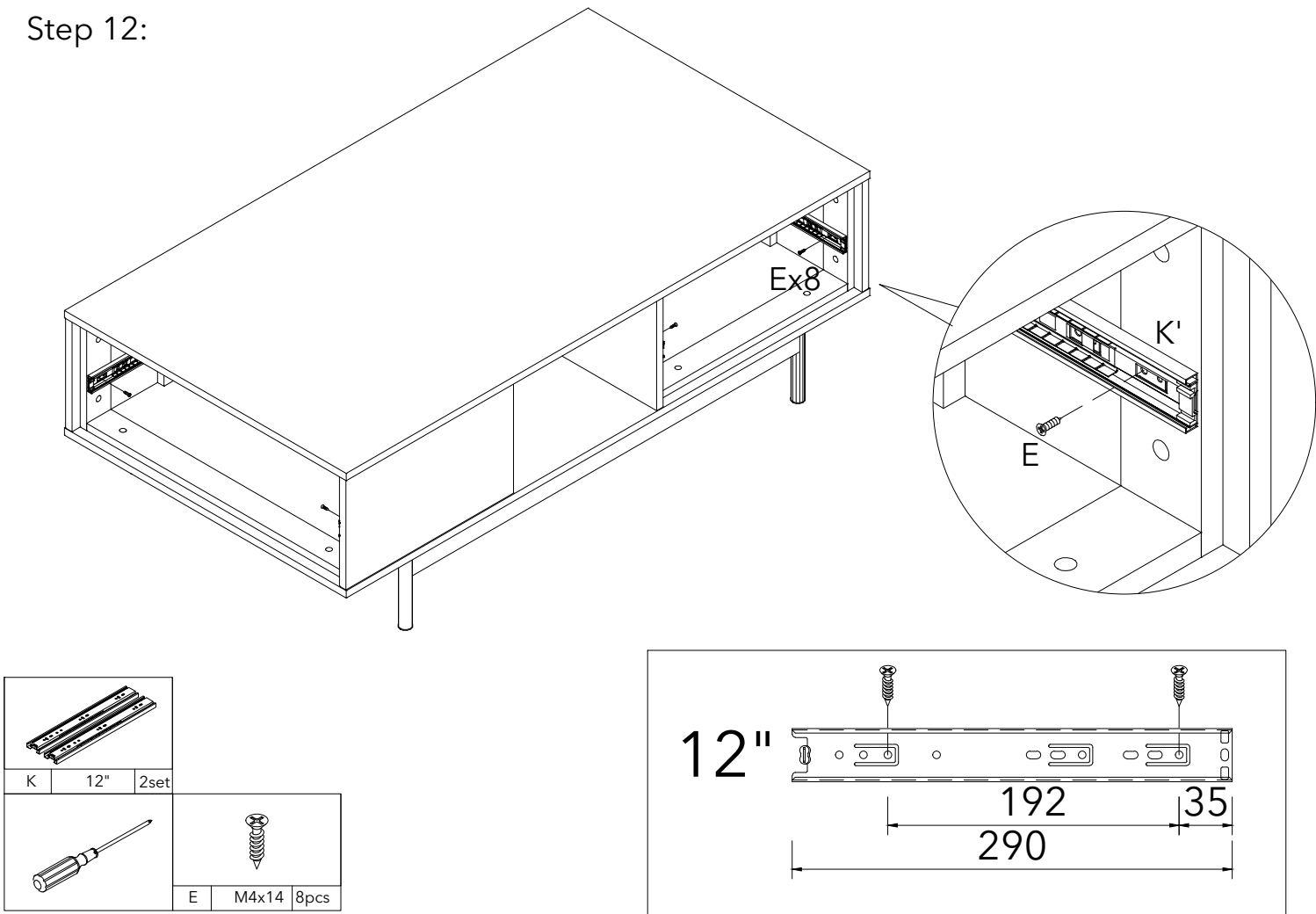


	
N	Ø 8x20 4pcs
	
H	M6x20mm 4pcs

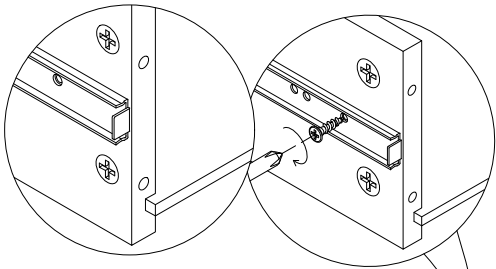
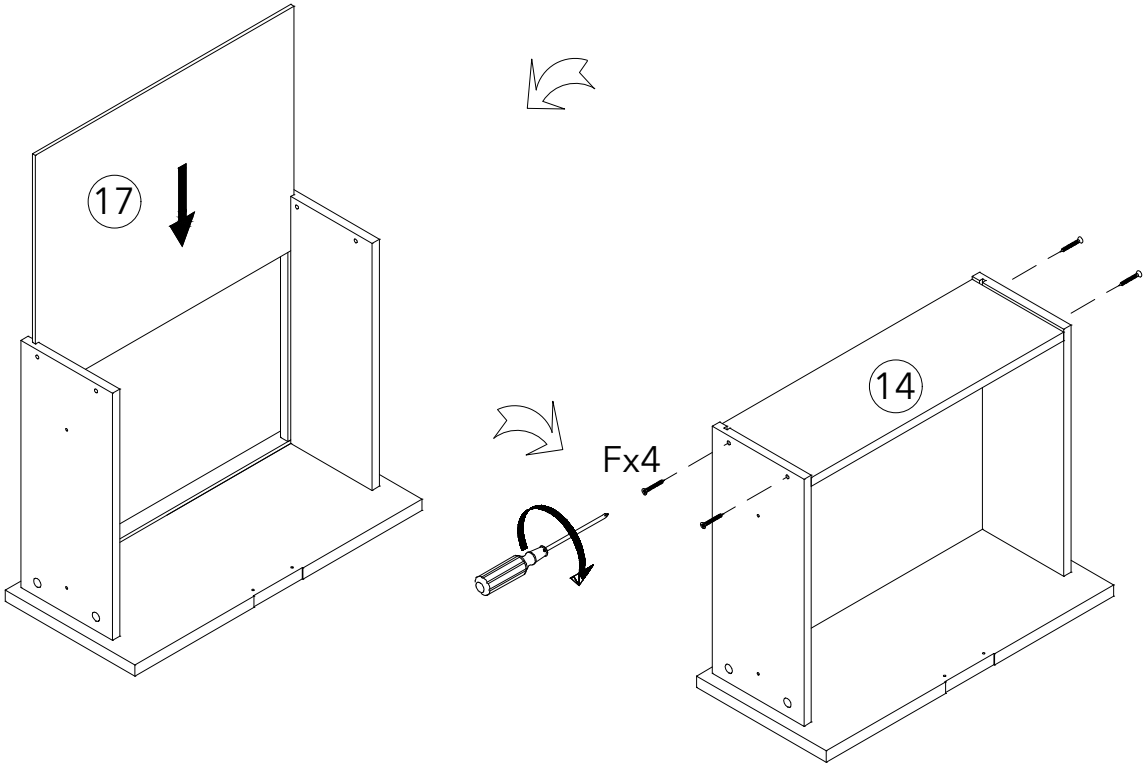
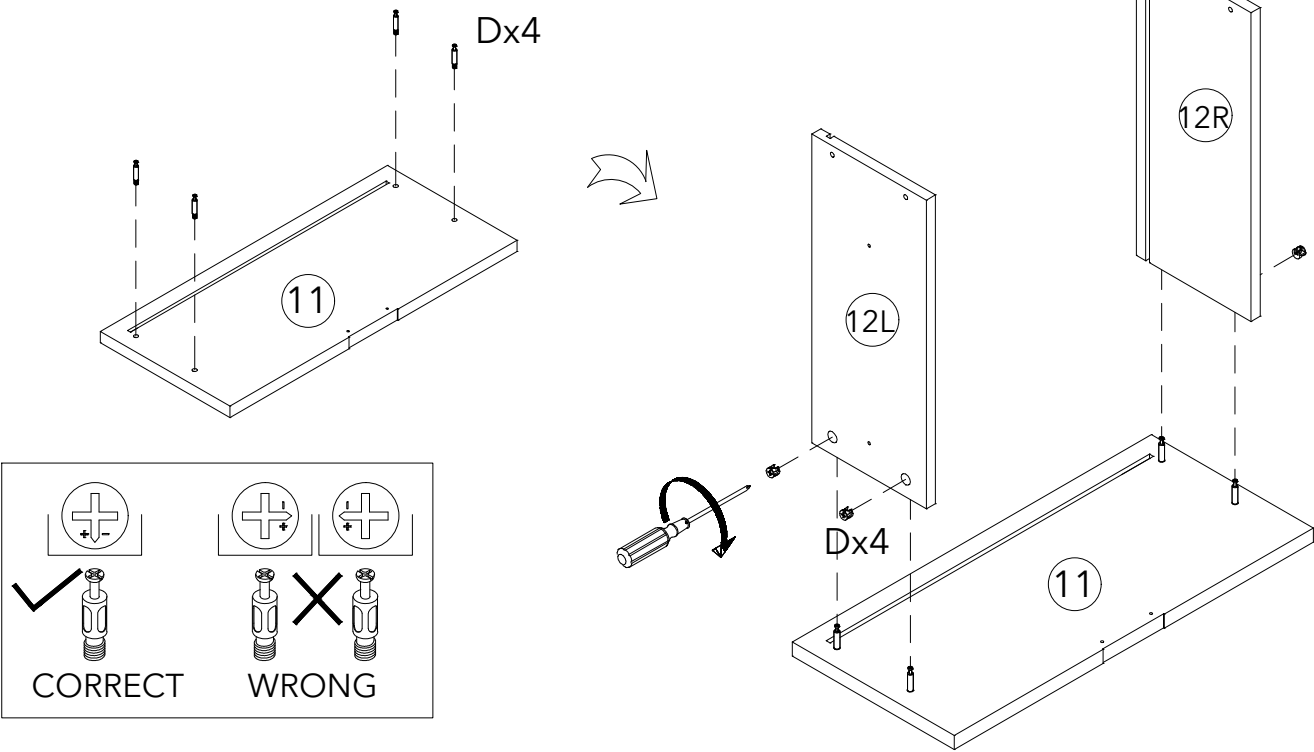
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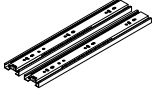
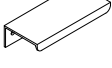
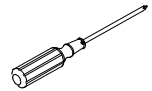


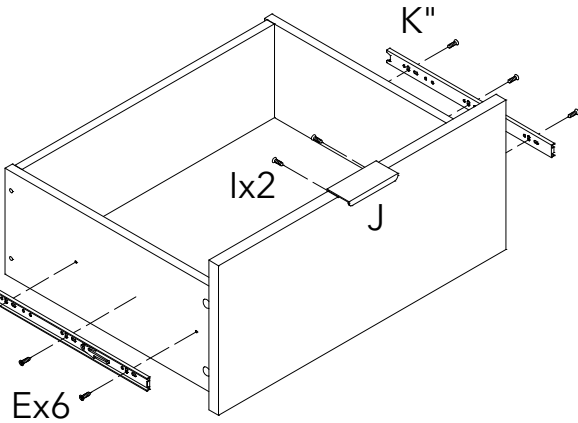
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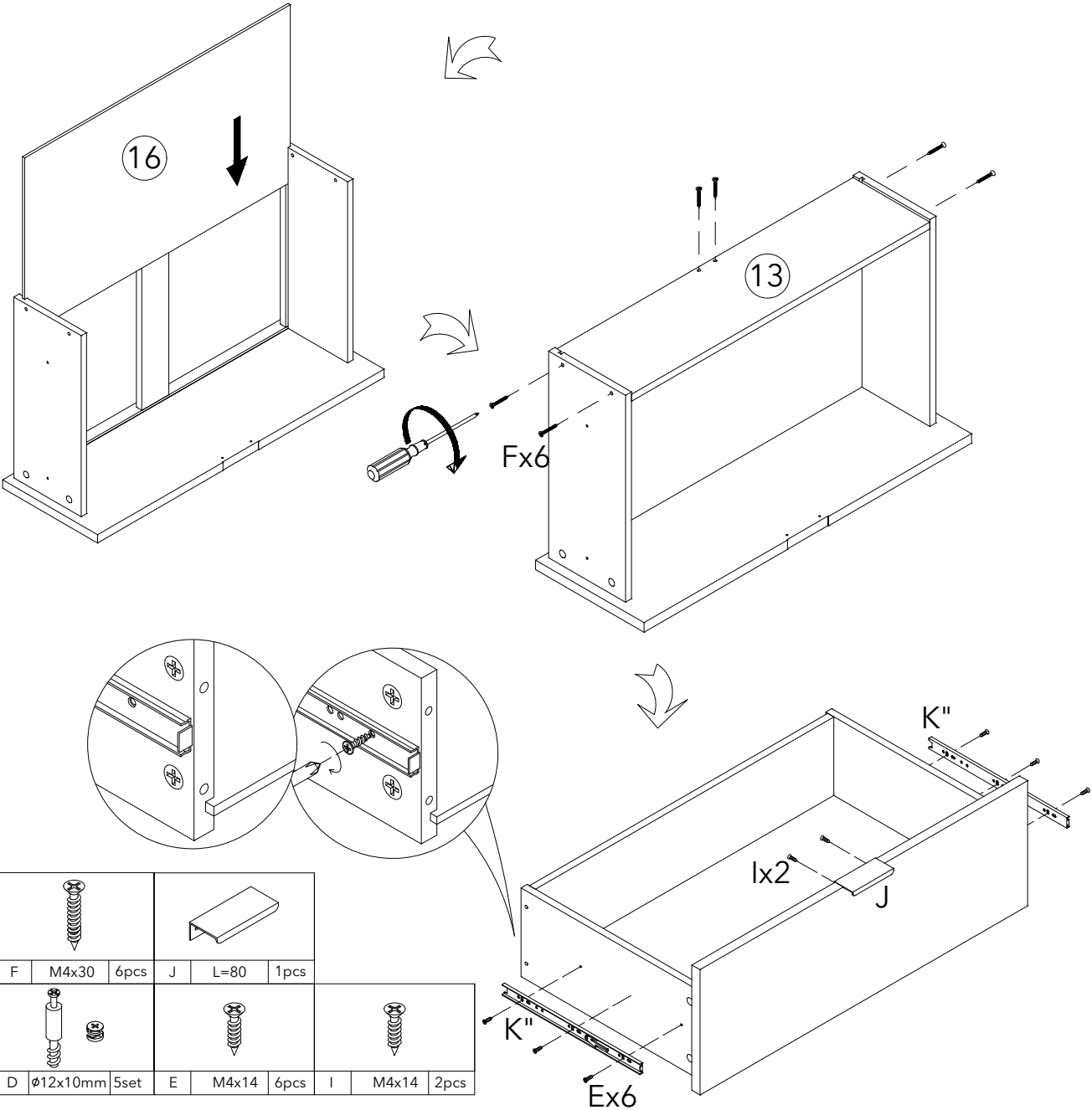
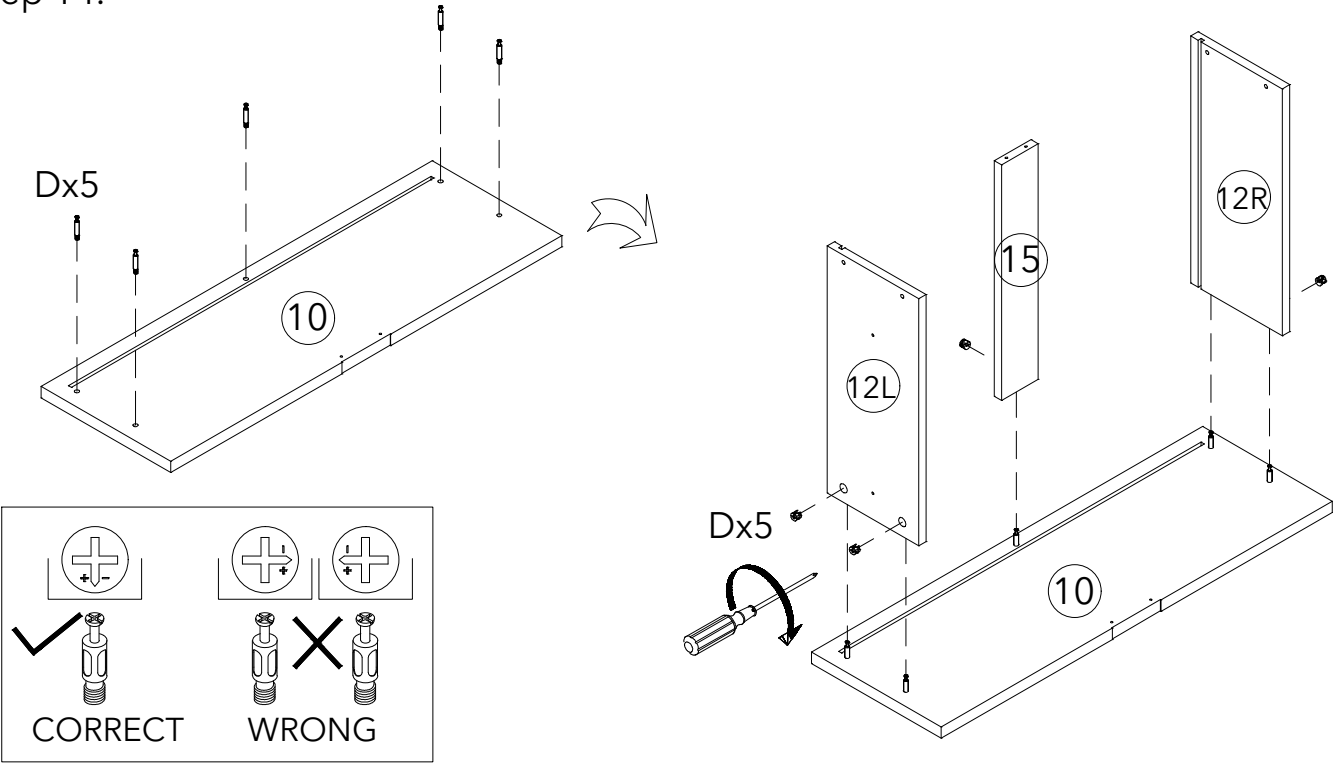
Step 13:



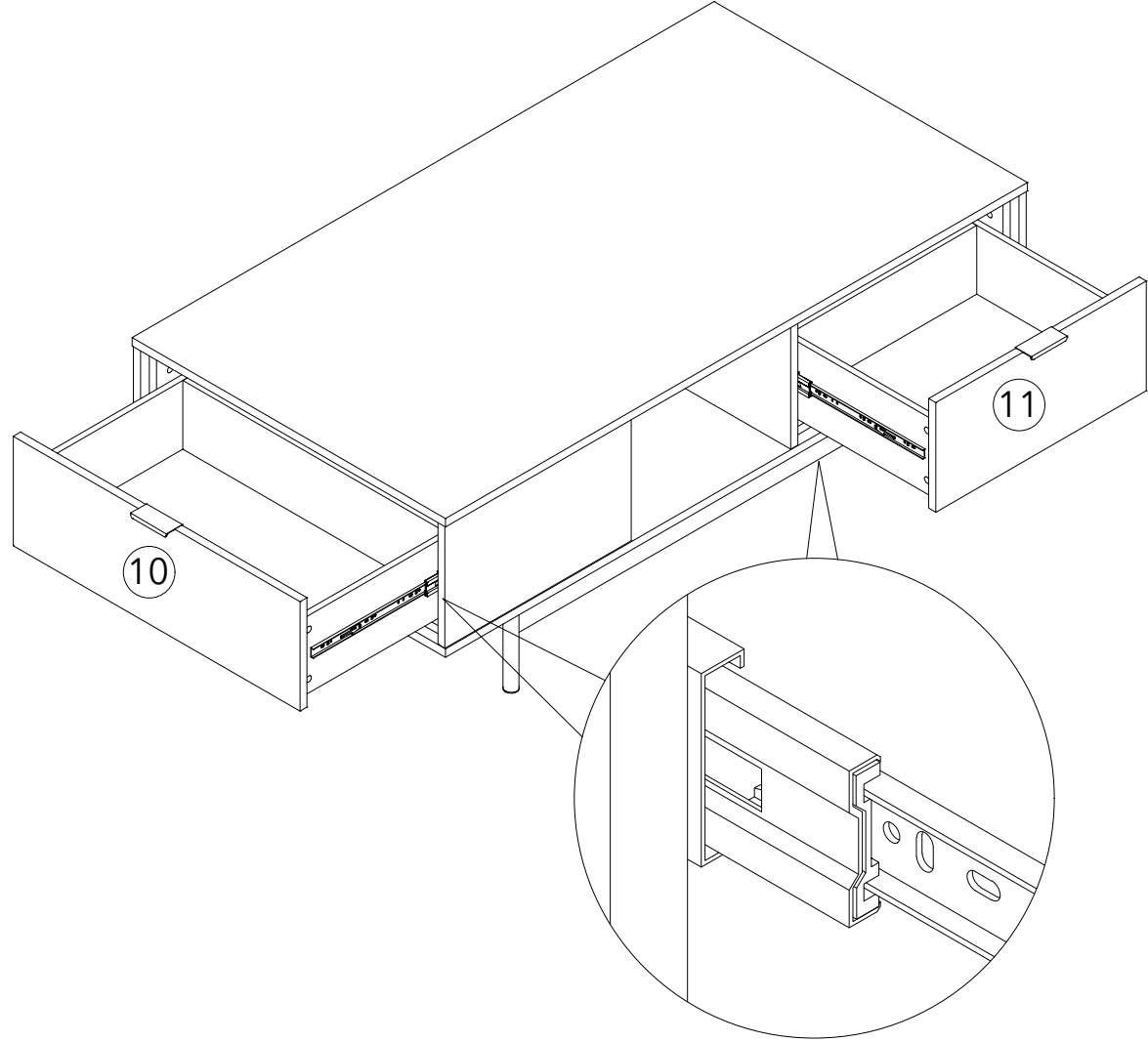
		
K 12" 1set	F M4x30 4pcs	J L=80 1pcs
		
D ϕ 12x10mm 4set	E M4x14 6pcs	I M4x14 2pcs



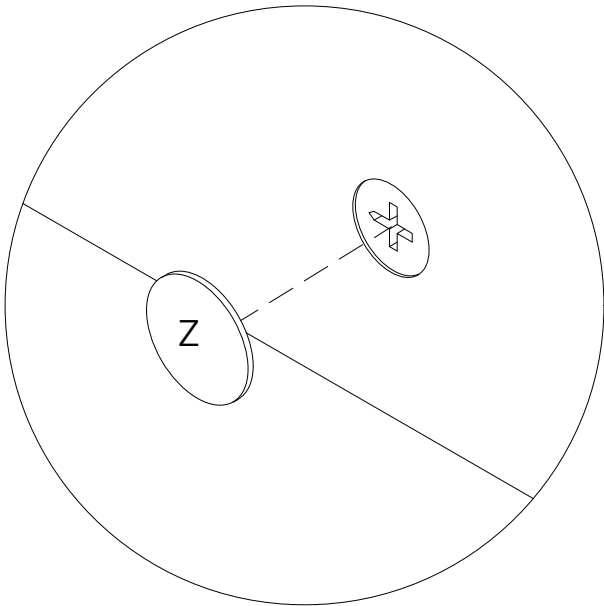
Step 14:



Step 15:



Step 16:



Add the screw covers
for those visible cams

Z	Ø20	32pcs