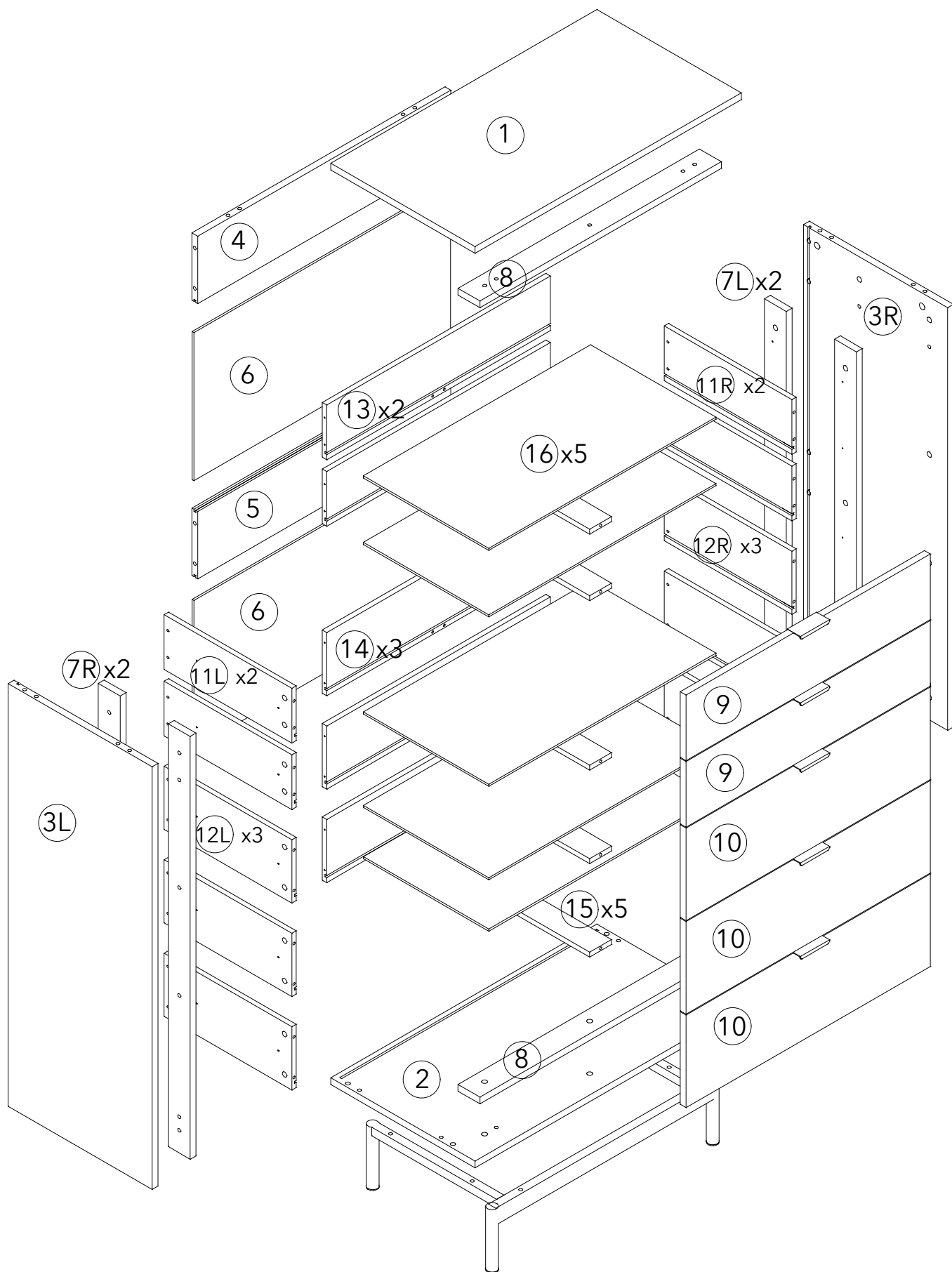
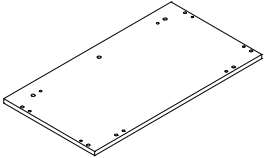
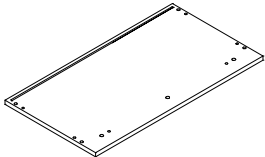
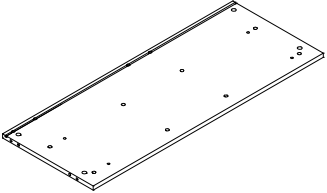
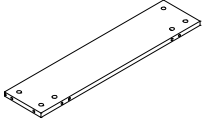
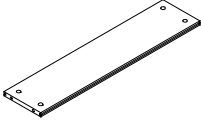
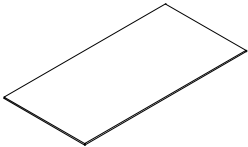
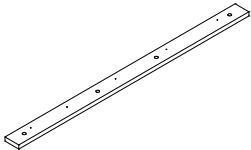
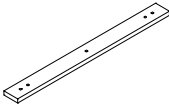
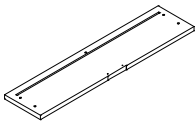
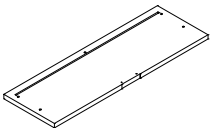
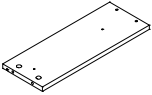
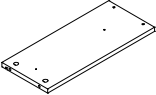
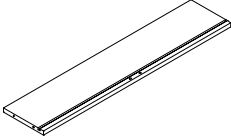
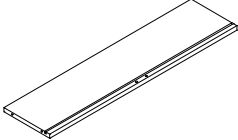
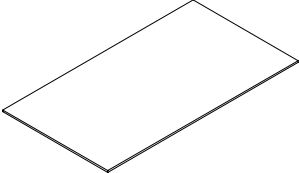


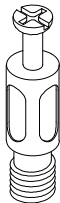
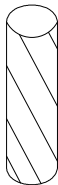
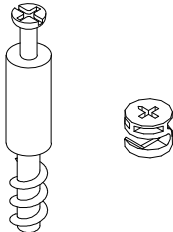
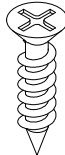
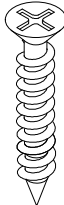
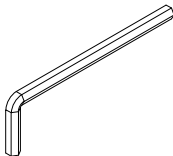
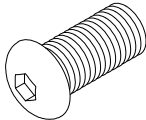
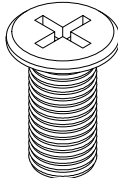
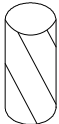
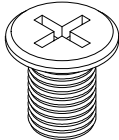
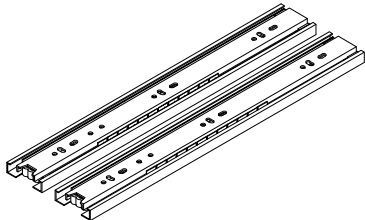
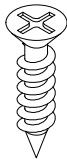
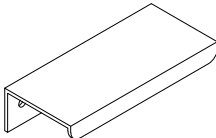
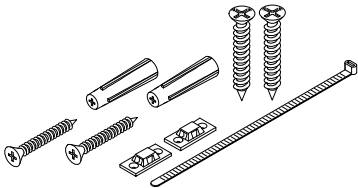
INSTRUCTION MANUAL



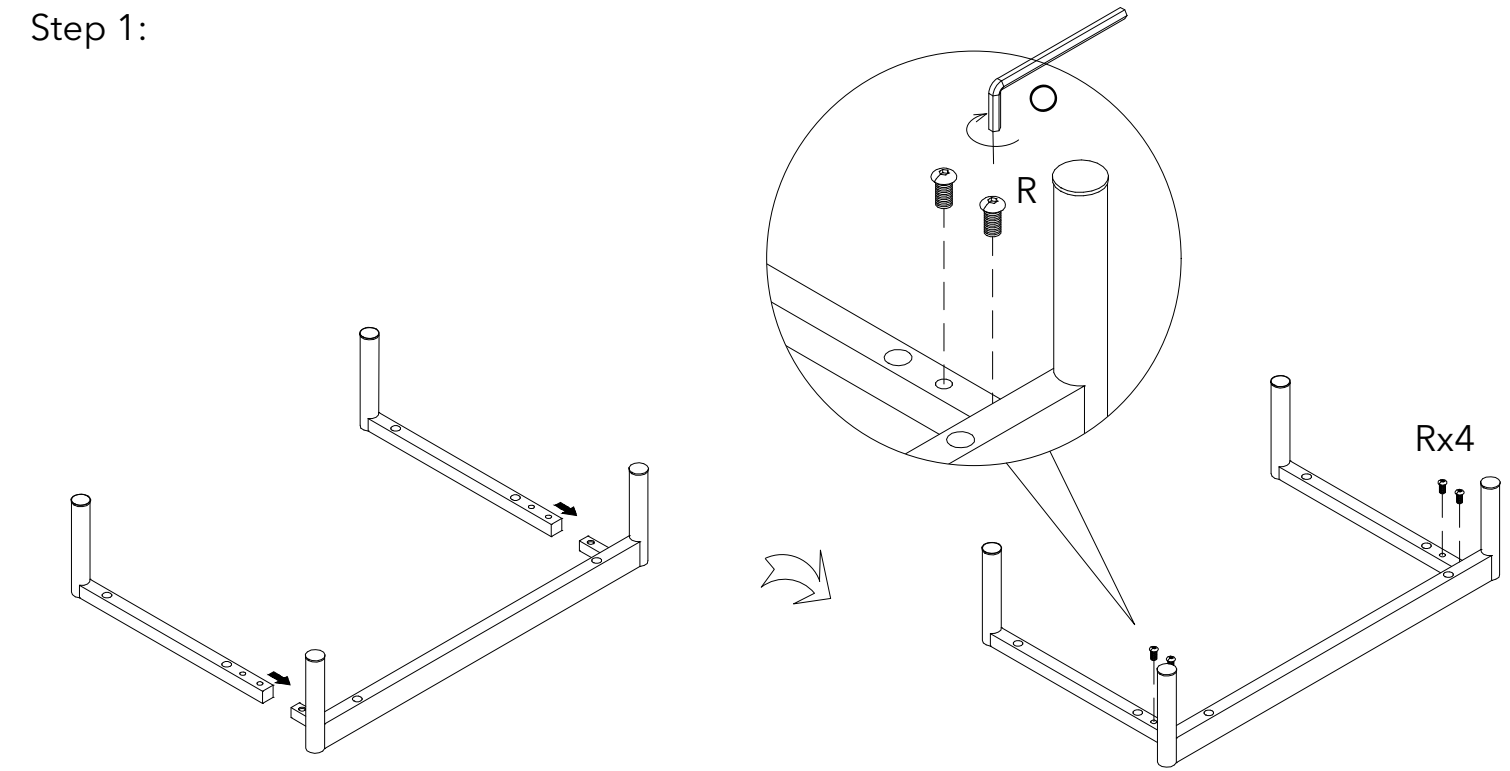


Ref	Dimensions(mm)	Visual	Qty
1	730x396x16		1
2	730x396x16		1
3	1004x395x16		2
4	694x160x16		1
5	694x160x16		1
6	704x352x5		2
7	1004x60x16		4
8	662x60x16		2
9	670x156x16		2
10	670x220x16		3

Ref	Dimensions(mm)	Visual	Qty
11	350x130x12		4
12	350x150x12		6
13	613x130x12		2
14	613x150x12		3
15	334x60x12		5
16	623x344x5		5

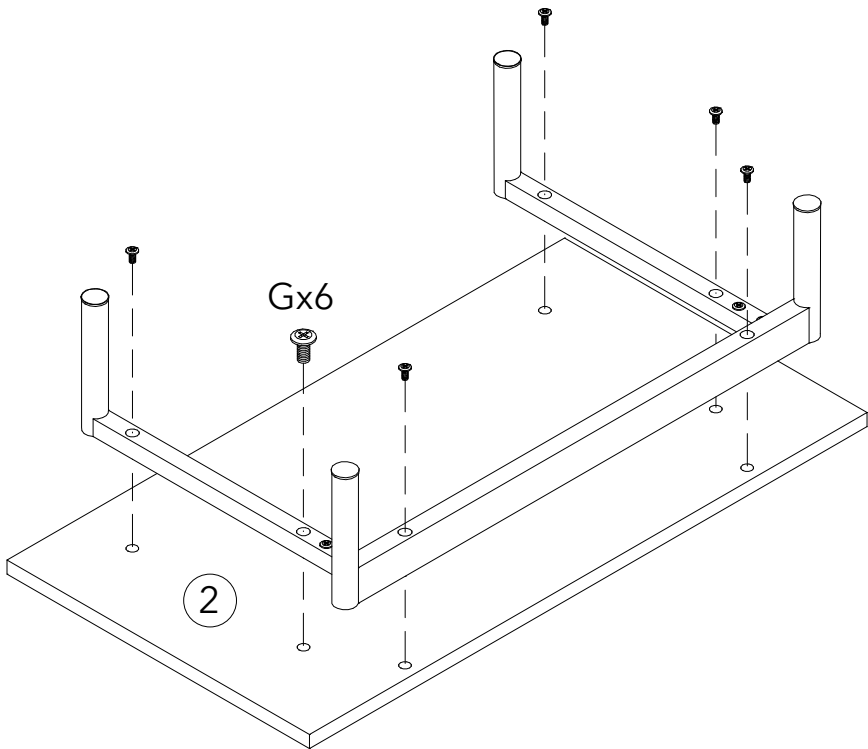
								
A	M6x40mm	18pcs	B	Ø15x11.5	18pcs	C	Ø8x30	10pcs
								
D	Ø12x10mm	25set	E	M4x14	50pcs	F	M4x30	30pcs
								
O	4#	1pcs	R	M6x16	4pcs	H	M6x20mm	22pcs
								
N	Ø8x20	12pcs	G	M6x12mm	6pcs	K	12"	5set
								
I	M4x14	10pcs	J	L=80	5pcs	Z	Ø20	18pcs
								
P	/	2set						

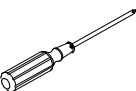
Step 1:



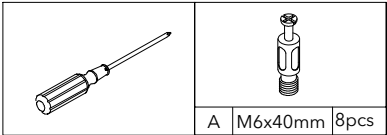
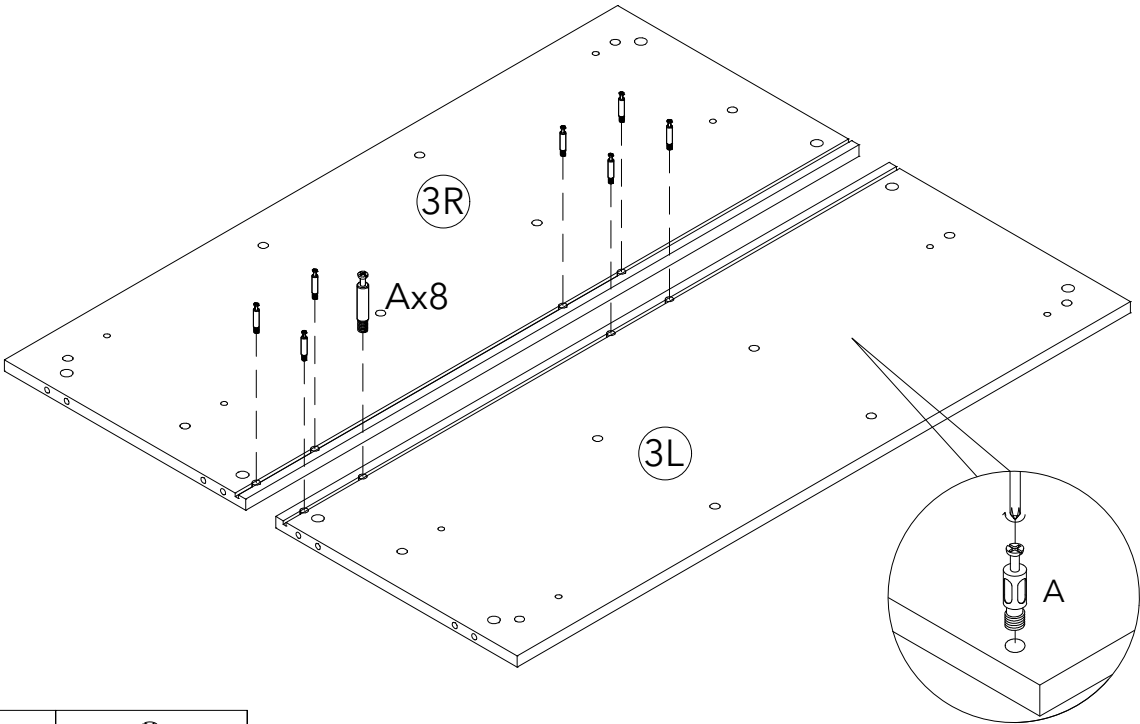
			
O	4#	1pcs	R M6x16 4pcs

Step 2:

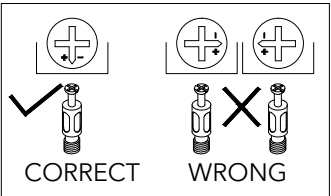


			
G	M6x12mm	6pcs	

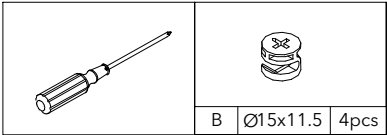
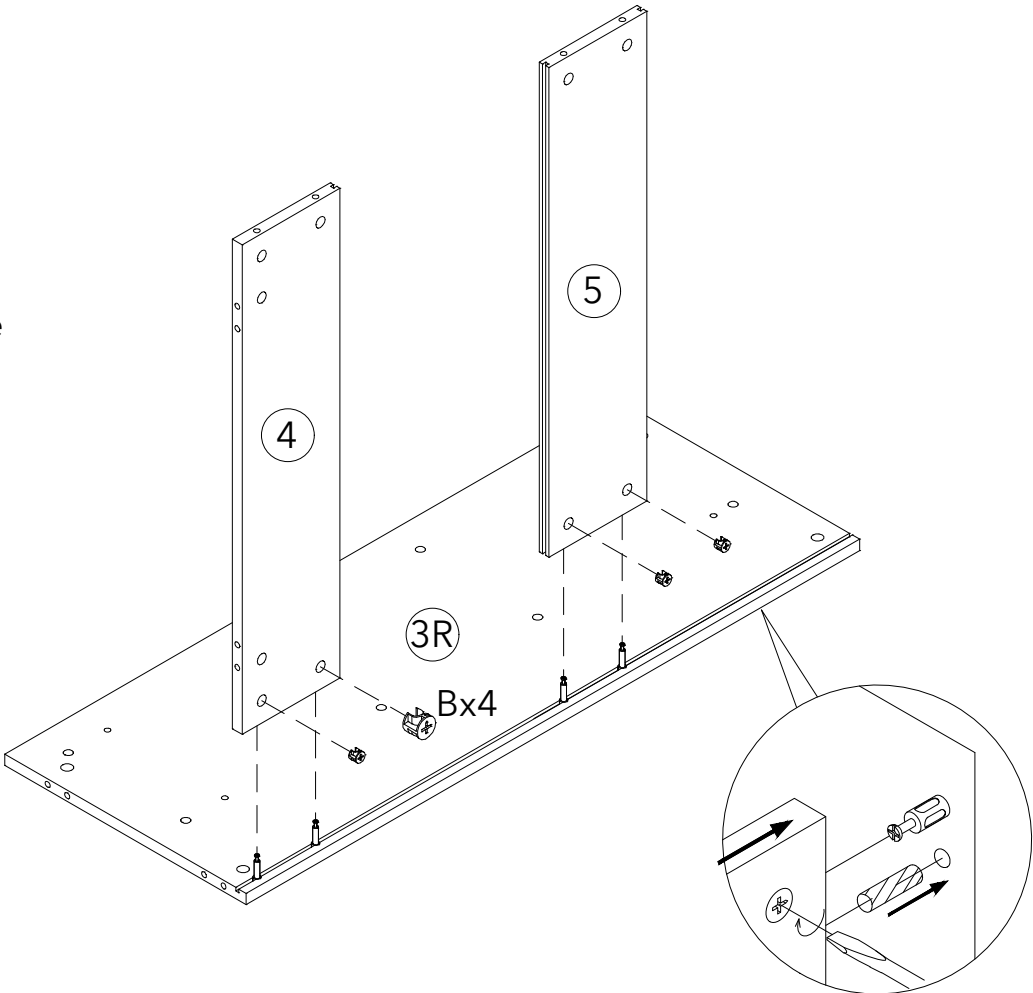
Step 3:



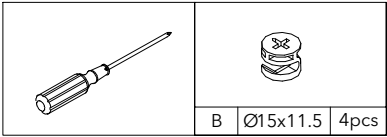
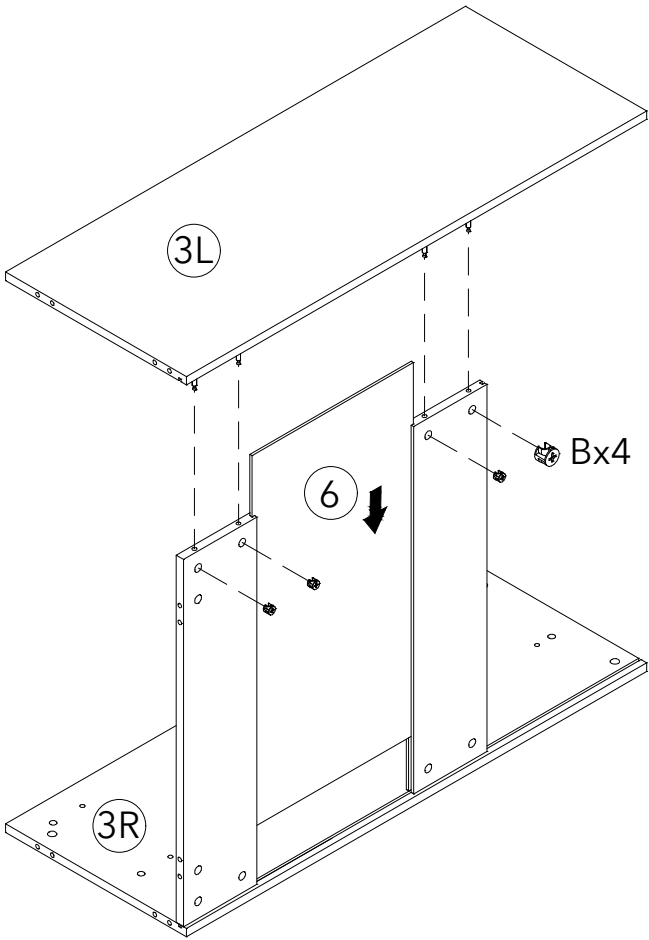
Step 4:



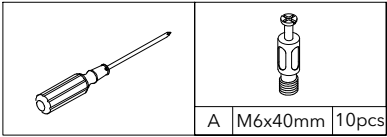
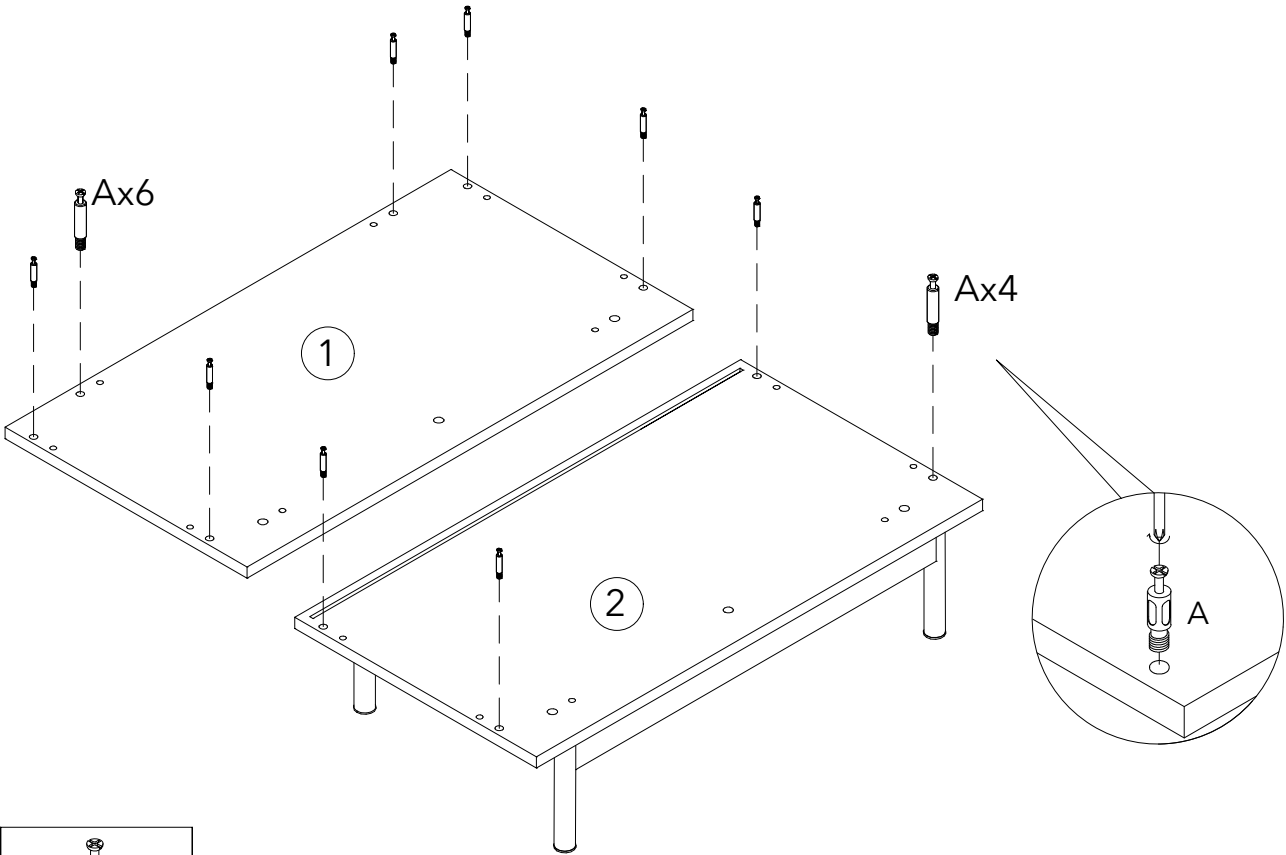
Please note that the locking cam faces outwards



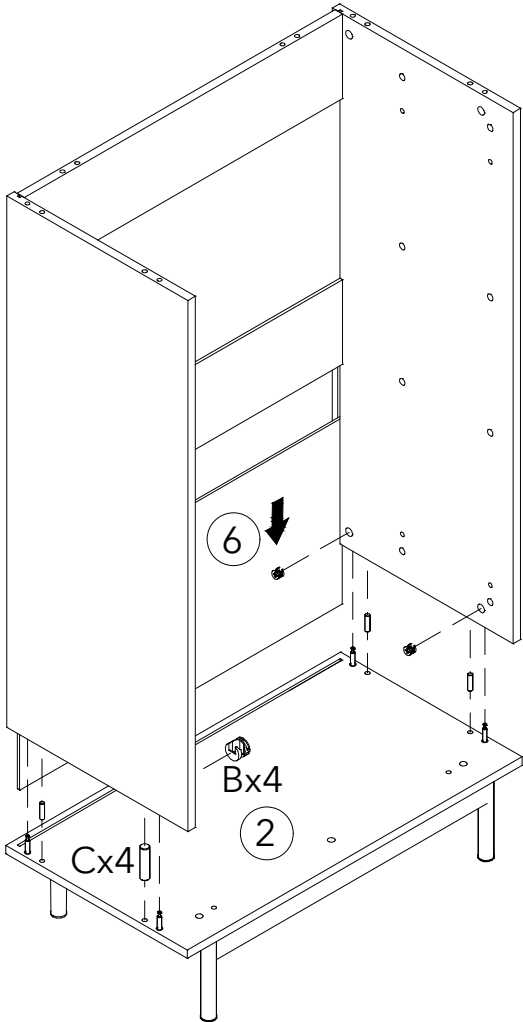
Step 5:

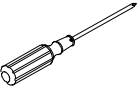


Step 6:

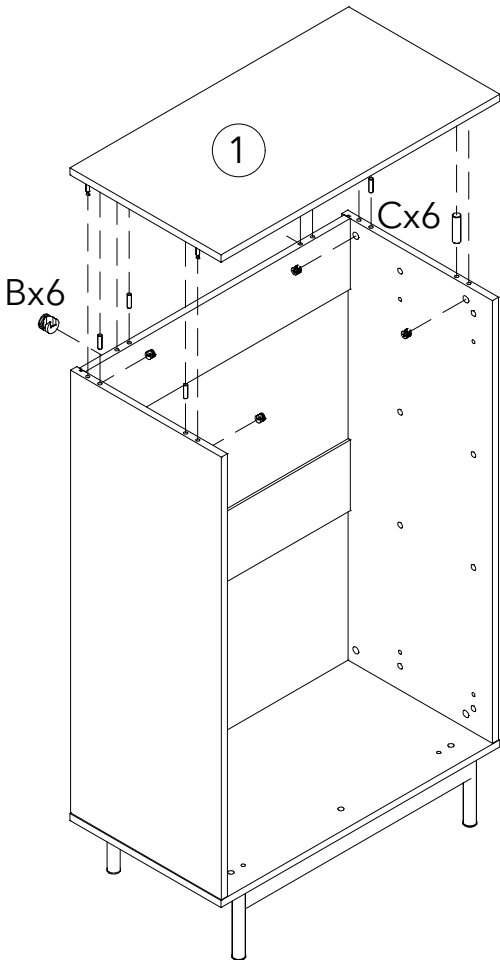


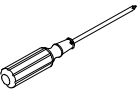
Step 7:



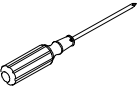
			
	C	Ø 8x30	4pcs
			
	B	Ø15x11.5	4pcs

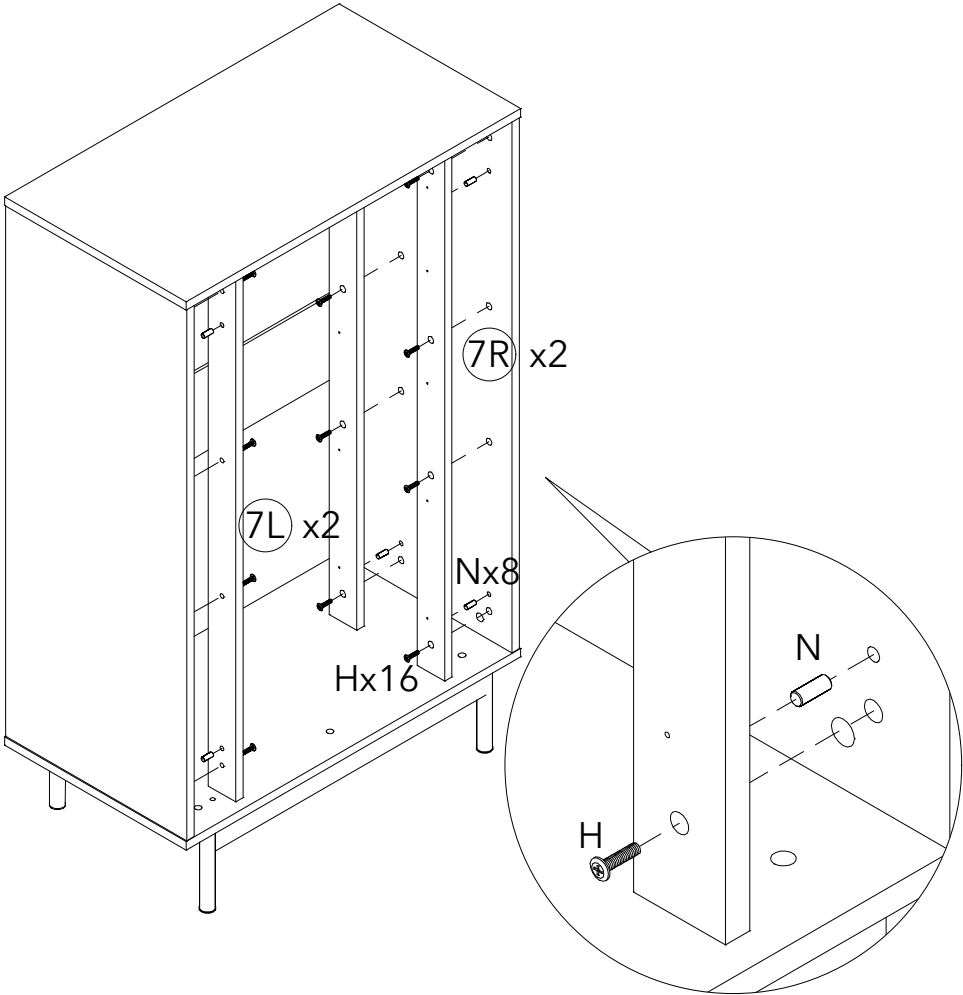
Step 8:



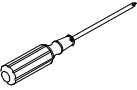
			
	C	Ø 8x30	6pcs
			
	B	Ø15x11.5	6pcs

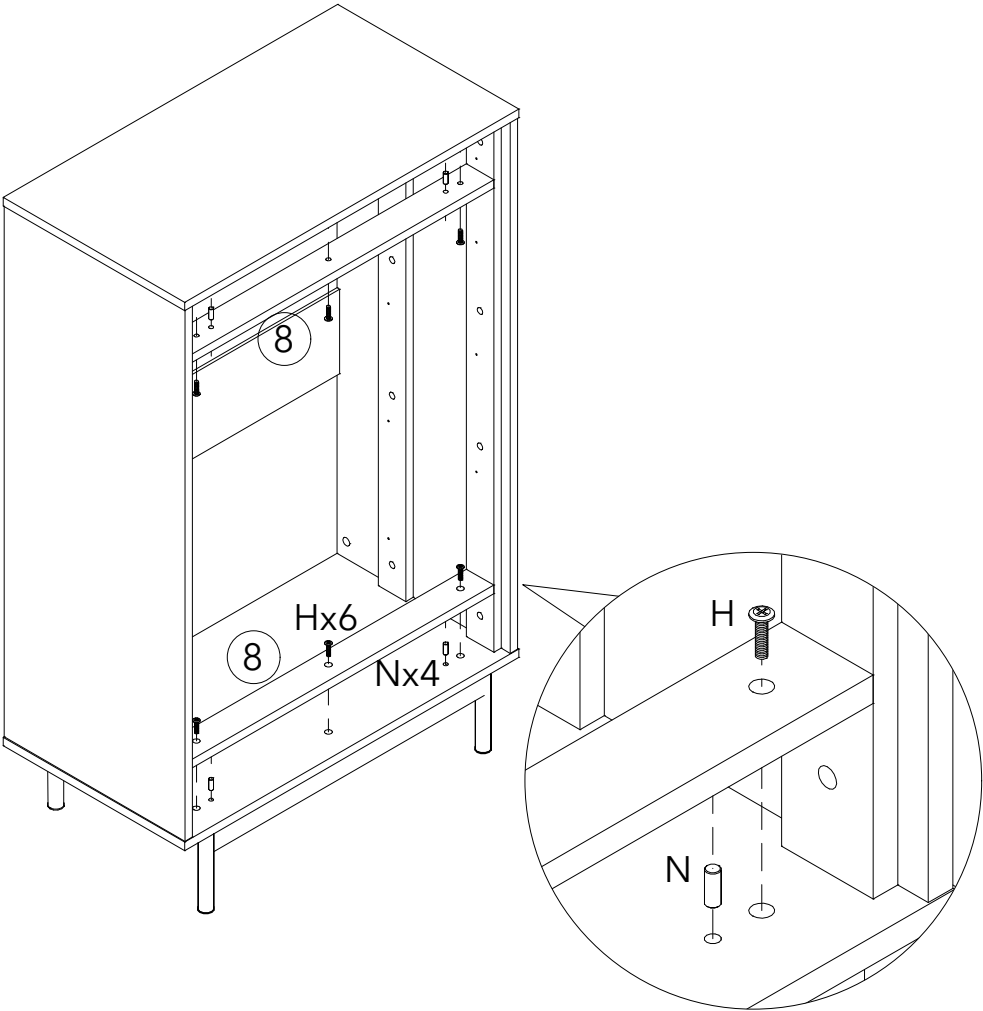
Step 9:

			
	N	Ø8x20	8pcs
			
	H	M6x20mm	16pcs

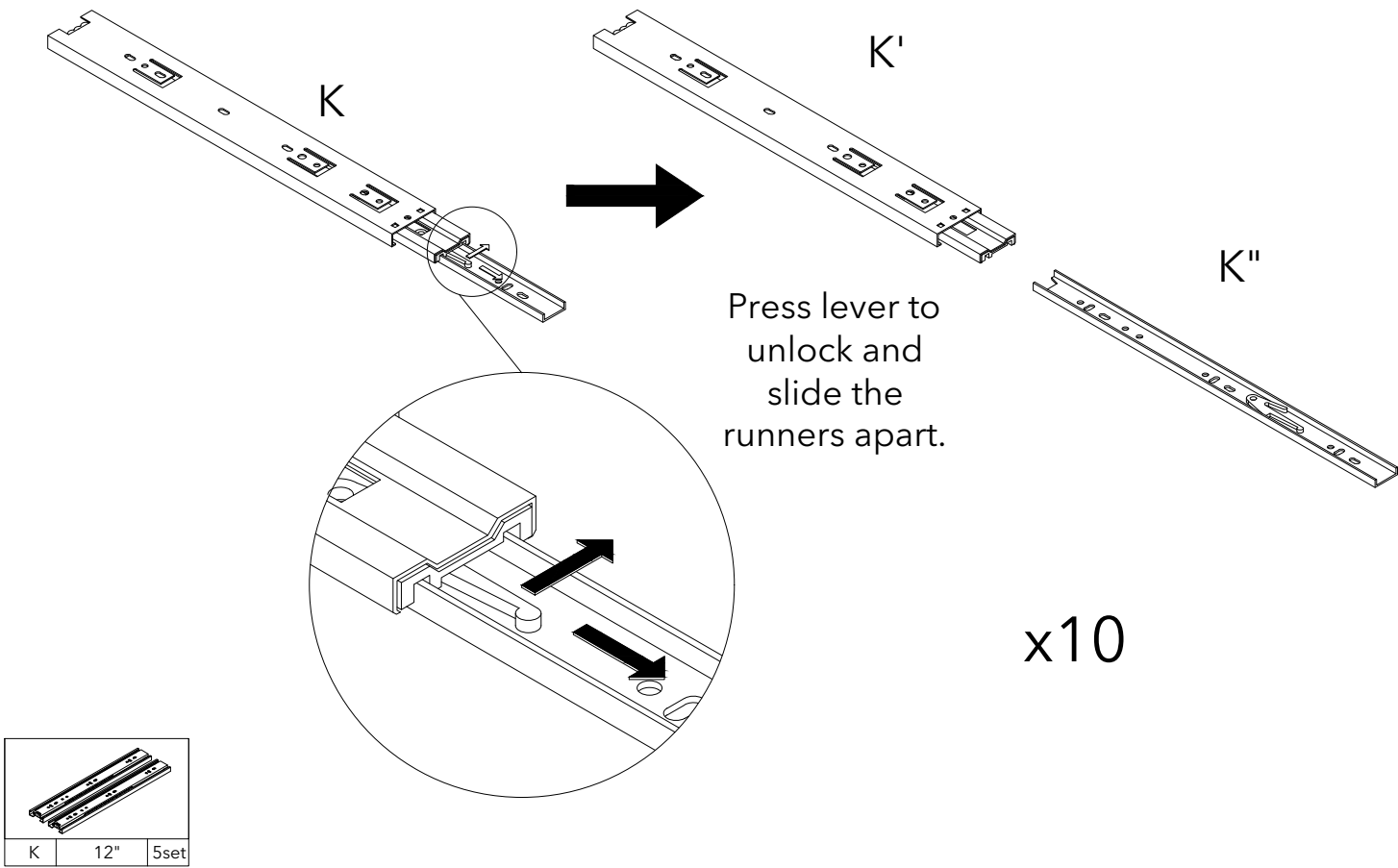


Step 10:

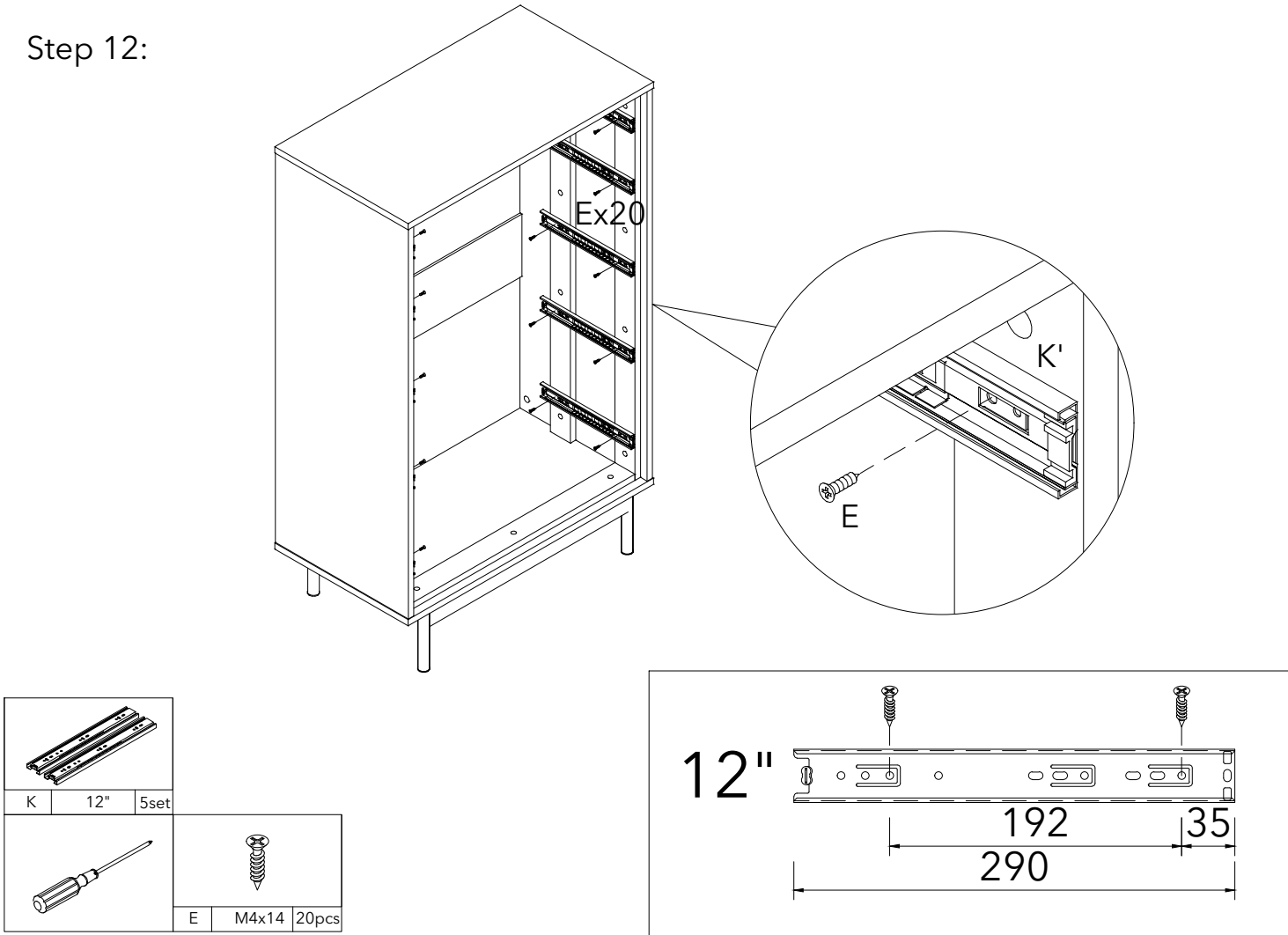
			
	N	Ø8x20	4pcs
			
	H	M6x20mm	6pcs



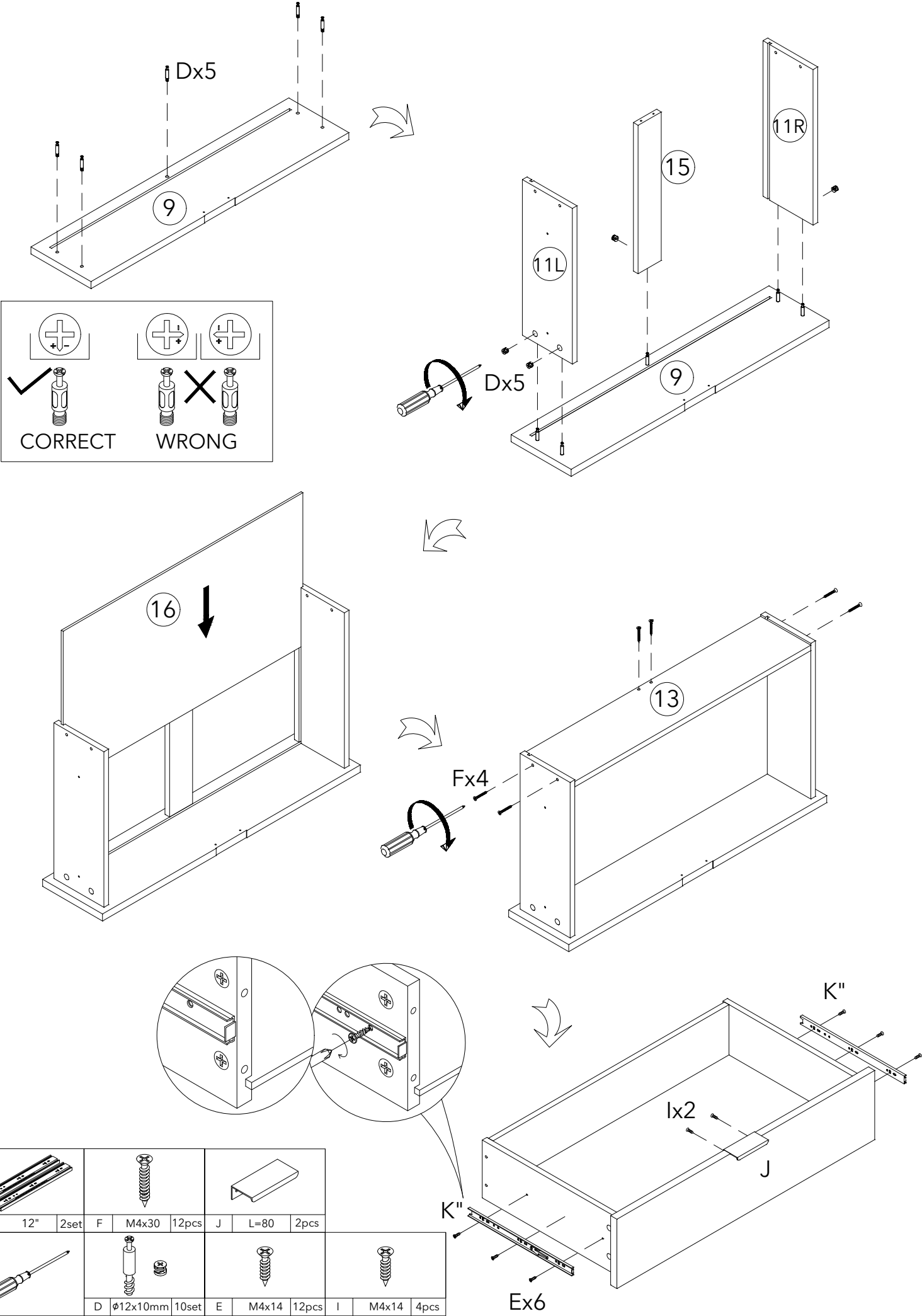
Step 11:



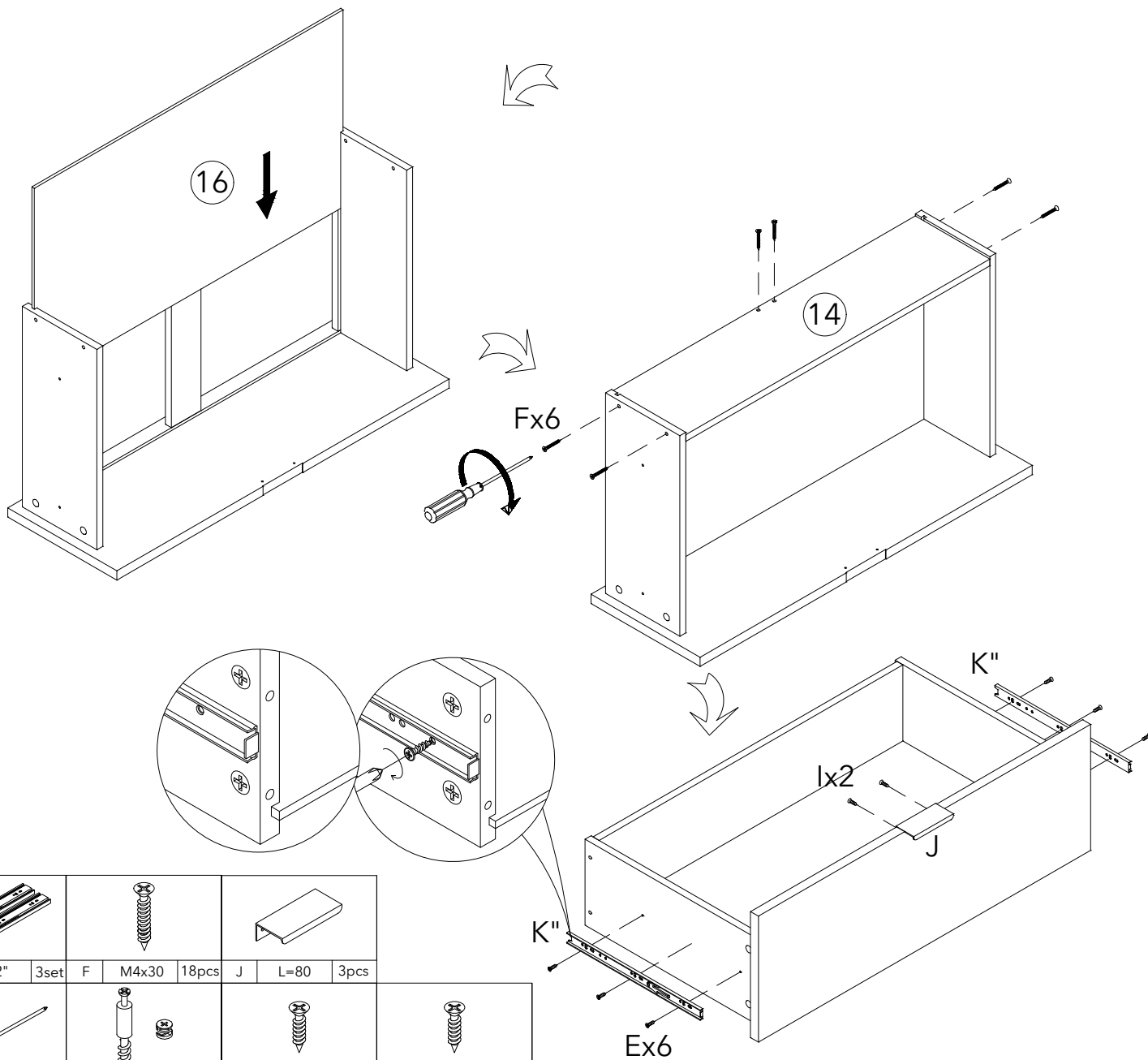
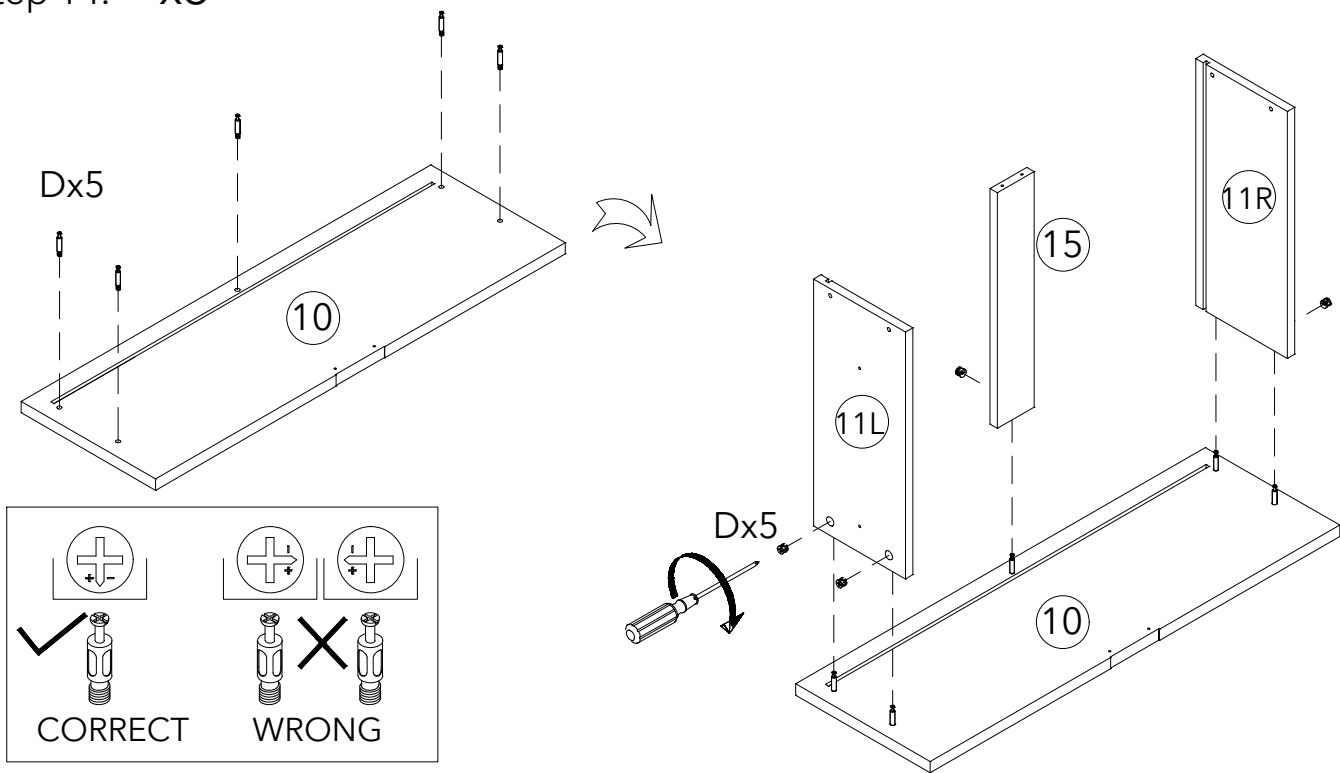
Step 12:

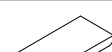


Step 13: x2

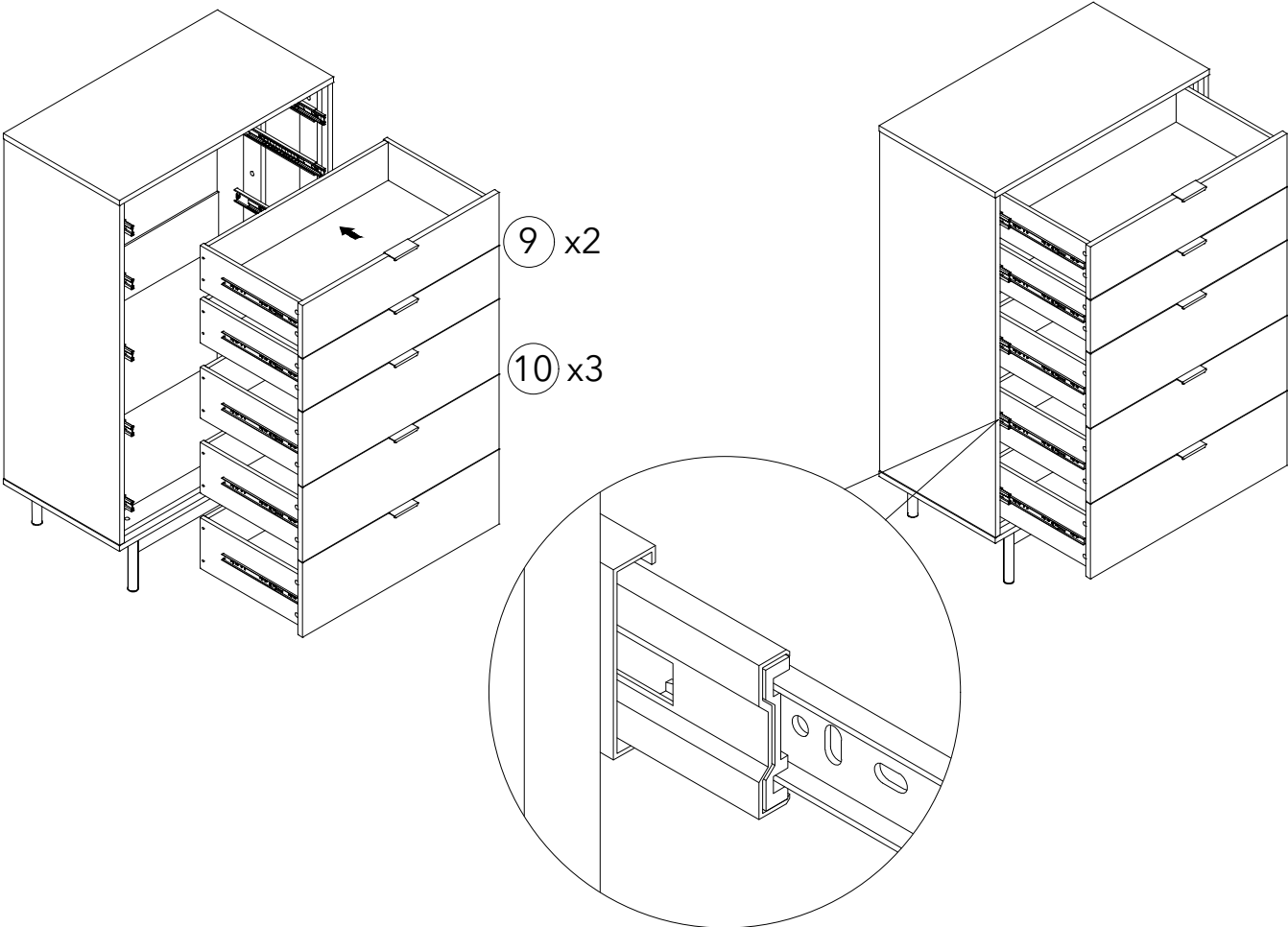


Step 14: x^3

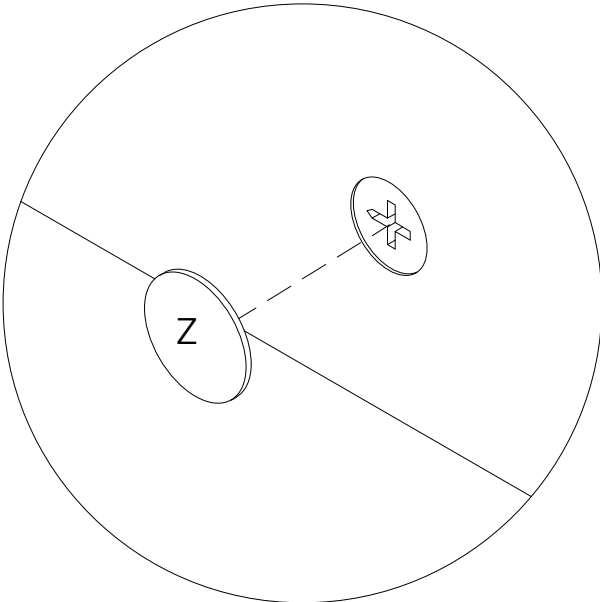


								
K	12"	3set	F	M4x30	18pcs	J	L=80	3pcs
								
			D	ø12x10mm	15set	E	M4x14	18pcs
						I	M4x14	6pcs

Step 15:



Step 16:



Add the screw covers
for those visible cams

		
Z	Ø20	18pcs

Step 17:

