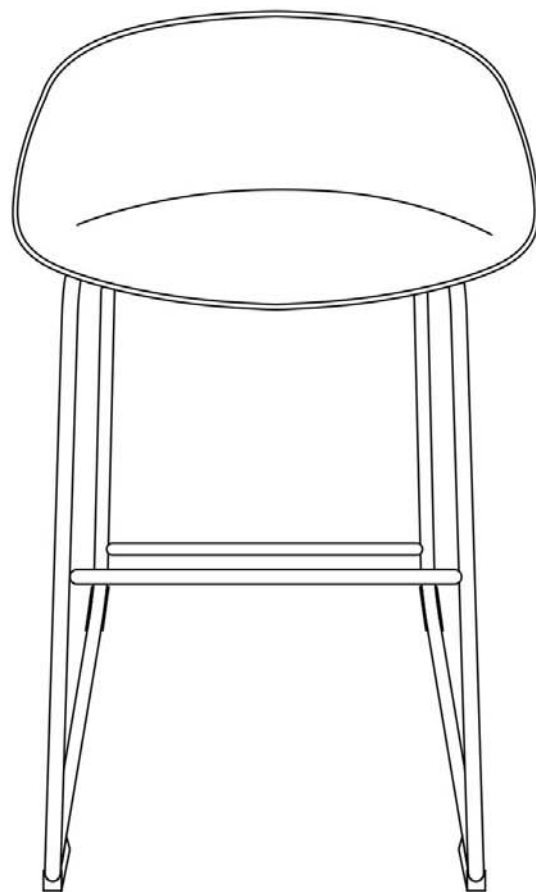
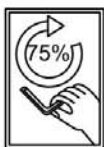


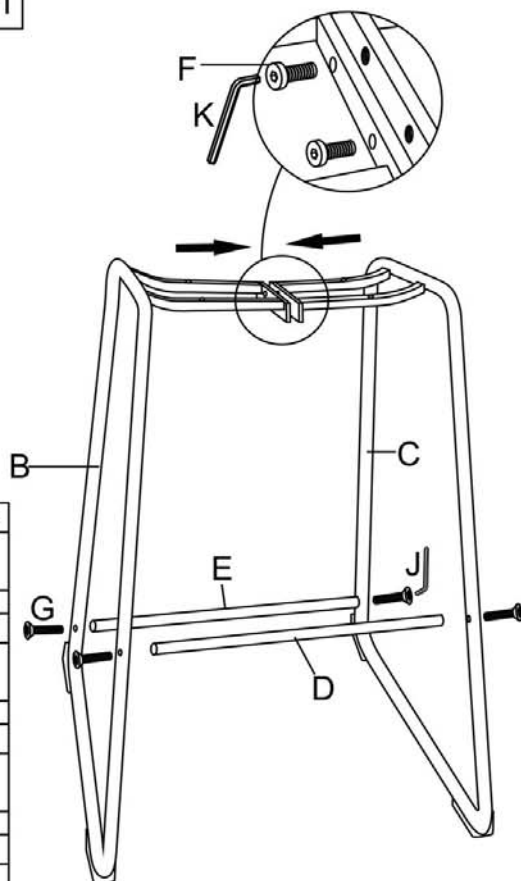


A	x1	B	x1	C	x1	D	x1	E	x1	F	x2
											6X13MM
G	x4	H	x4	I	x4	J	x1	K	x1		
	6X25MM		6X20MM				M4		M5		

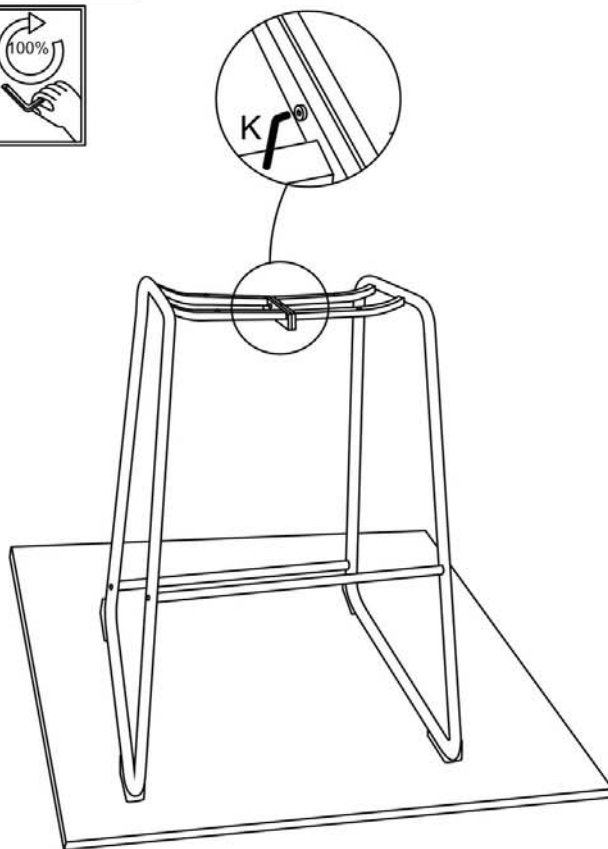
STEP 1



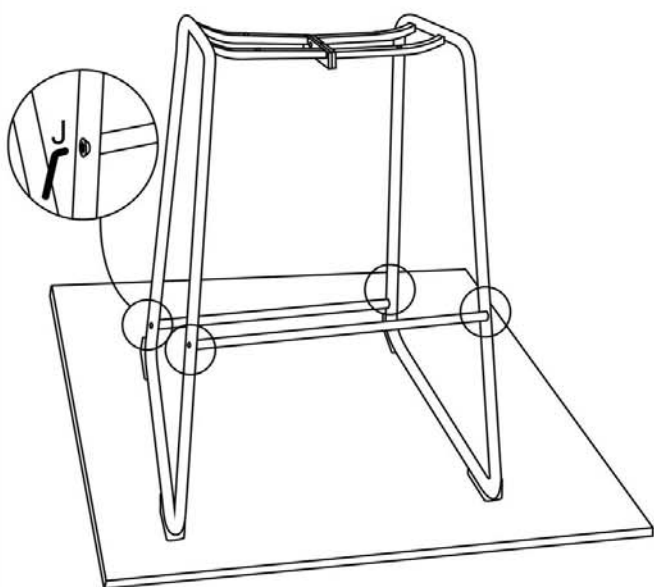
F	x2
	
6*13MM	
G	x4
	
6*25MM	
J	x1
	
M4	
K	x1
	
M5	



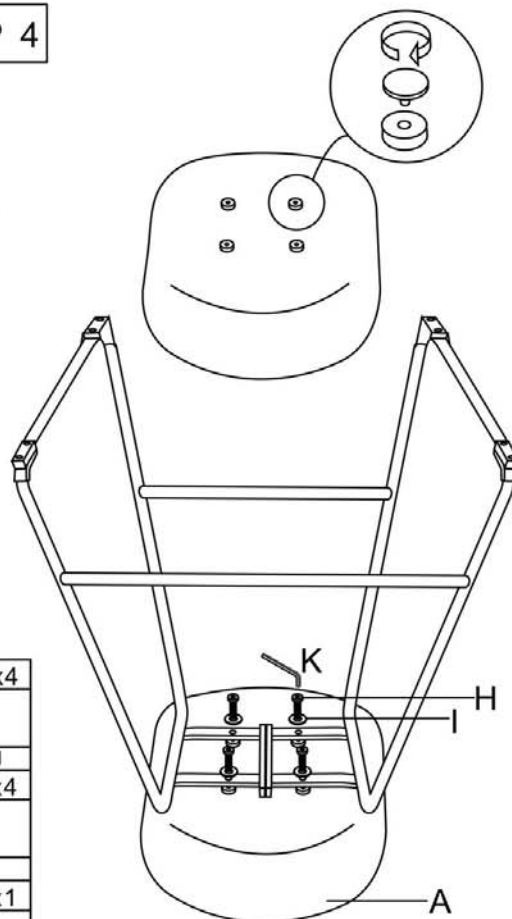
STEP 2



STEP 3



STEP 4



H	x4
	
6*20MM	
I	x4
	
K	x1
	
M5	